



April 2022

Temporary Conditions

Field Edition

MINISTRY OF TRANSPORTATION

Ontario Traffic Manual April 2022

















January 2022

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Custodial Office

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Table of Contents

			Office	Edition
			Section	Page No.
1	Intro	duction1	1	1
	1.1	Purpose of the Manual1	1.1	2
	1.2	Legal Authority1	1.2	3
	1.3	Training2	1.3	4
2	Layo	outs for Temporary Work Zones4	6	239
	2.1	General Notes to Layouts25	6.1	253
	2.2	Legend of Symbols used in the Typical Layouts27	6.2	256
3		eral Quality Guidelines for Traffic trol Devices253	4.1	62
	3.1	Evaluation Guide for Traffic Control Devices255	4.1.1	64
4	Traff	ic Control Persons (TCPs)259	4.4.2	169
	4.1	Specification for Use of TCP260	4.4.2.1	170
	4.2	TCP Qualifications and Equipment260	4.4.2.2	171
	4.3	TCP Position and Location263	4.4.2.3	174
	4.4	TCP Control Procedures266	4.4.2.4	177
5		Up and Removal of Temporary ic Control268	5	222
	5.1	General Requirements268	5.1	223
	5.2	Freeway-Specific Requirements270	5.2	224
Α		endix A: Office Edition Table of tents271	-	_

Tables

		Office	Edition
		Table	Page No.
Α	Work Zone Component Dimensions: Mobile, Intermittent and Very Short Duration Work (Non-freeways)1	А	240
В	Work Zone Component Dimensions: Short and Long Duration Work (Non-freeways)1	В	241
С	Work Zone Component Dimensions: Freeways1	С	242
D	Typical Usage of Signs through a Temporary Work Area1	D	243
E	Usage of Channelizing Devices, Barricades and Barriers1	E	246
F	Nomenclature for Layout Decision Matrix1	F	247
G	Decision Matrix: Layouts1	G	248
1	Quality of Acceptable Work Zone Devices 254	4.1	62
2	Cones Quality Illustration255	Fig. 4.1	64
3	Flexible Drums (TC-54) Quality Illustration 256	Fig. 4.2	65
4	Work Zone Signs Quality Illustration257	Fig. 4.3	67
5	Evaluation Guide for Pavement Tape and Paint258	4.1.1	66
6	Evaluation Guide for Temporary Raised Pavement Markers (TRPM)258	4.1.1	66
7	Evaluation Guide for Flashing Arrow Board (TC-12)258	4.1.1	66
8	Recommended Use for TCP260	4.4.2.1	170
9	Recommended TCP Positioning Distances 264	1123	175

Figures

		Office Figure	Edition Page No.
1	Traffic Control Person Use of STOP/SLOW Paddle262	4.7	173
2	Positioning of Traffic Control Persons266	4.8	176

2 Introduction

2.1 Purpose of the Manual

OTM Book 7 provides practical guidance regarding the use of traffic control devices in temporary work zones within the road right-of-way in Ontario.

- This Field Edition is intended to be used purely as a reference while in the field implementing temporary traffic control and is not intended for design of its plans.
- The Office Edition should be used to design traffic control plans, as it includes all relevant details and rationale for design choices.

Safety for highway users and workers is paramount, especially workers who set-up, operate and remove traffic control measures.

2.2 Legal Authority

Ministry of Labour, Training and Skills Development (MLTSD) – The MLTSD, through the Occupational Health and Safety Act (OHSA) and Regulations for Construction Projects, R.S.O. 1990 and O.Reg. 213/91 as amended, has the legal authority to regulate the safety of provincially regulated workers. This includes measures to protect workers from health and safety hazards on the job, including requirements related to traffic control persons (TCP) who direct traffic through or around a highway construction site.

While OTM Book 7 can be used as a tool to provide reasonable precautions that should be taken on construction projects, the OHSA and its regulations take precedence over OTM Book 7 in matters of worker safety and only the OHSA and its regulations are enforced by the MLTSD.

The Ministry of Transportation Ontario (MTO) – The MTO, through the Highway Traffic Act (HTA), Public Transportation and Highway Improvement Act, and various related statutes, has the legal authority and responsibility to regulate and control traffic on a highway and regulate and control motor vehicles that operate in the province.

Municipalities – Individual municipalities have the legal authority and responsibility, through the Municipal Act and various regional municipality acts, to regulate and control traffic on their highways. The authority and responsibility also apply to construction and maintenance activities on highways.

Road Authority – Defined as the body (municipal or provincial) that has legal jurisdiction over a highway.

Traffic signs, pavement markings, traffic control signals, and other devices to regulate, warn, or guide traffic are to be installed only under the approval of the road authority.

When authorized, contractors, utility companies, or others may install

temporary condition signs and devices to protect highway users, workers, and equipment, subject to the guidelines of Book 7, the OHSA and its regulations, and the requirements of the road authority.

Contractors may be authorized by the road authority to slow upstream traffic (e.g. rolling closures). The contractor may also implement short-term highway closures, as authorized by the road authority. It is the road authority's decision whether to use contractor staff or police for these operations.

Regulatory devices may need to be supported by applicable legislation, regulations, or by-laws. Effective traffic control requires both the appropriate application of traffic control devices and reasonable, effective enforcement.

2.3 Training

All users must be trained on how to use OTM Book 7 as well as develop an understanding of the general principles and theories shown throughout the manual. There are three types of users of the OTM Book 7:

- 1. Traffic Control Persons (TCP);
- 2. Workers who design traffic control plans; and
- 3. Workers who set-up, operate, and remove traffic control measures.

To achieve safe and effective traffic control appropriate training of involved in the planning and installation of traffic control systems is essential.

Training outcomes are:

- Experience in the implementation of traffic control in the field, relevant to the work being done.
- A good working knowledge of all potential hazards.
- The ability to consider factors that impact communication to the driver.
- The ability to install effective traffic control setups that are safe for all road users.

Job specific training must be included for all users in accordance with the OHSA and the applicable regulations. Users should be trained using the Office Edition to fully understand how and when modifications to the layouts may be required.

- For more information on TCP, refer to Section 4.4.2 of the Office Edition.
- Workers who design traffic control plans to protect both workers and road users:
 - a) Shall be a competent worker;
 - b) Shall be knowledgeable in standards and guidelines of OTM Book 7 and the Regulations for Construction Projects;

- Shall be able to recognize the design elements of work zone traffic control; and
- d) Shall be given adequate training with respect to techniques and procedures for designing effective, efficient and safe traffic control plans.

Section **67 (6)** of the O.Reg. 213/91 for Construction Projects requires that the worker who **set up, operate, or remove measures** on a roadway or a shoulder of a roadway:

- a) Shall be a competent worker;
- Shall not perform any other work while setting up or removing the measures; and
- c) Shall be given adequate written and oral instructions, in a language that they understand, with respect to setting up or removing the measures.

Section **23** of the O.Reg. 145/00 requires that the worker who **directs vehicular traffic** that may be a hazard to workers on a public way:

- a) Shall not direct vehicular traffic for more than one lane in the same direction;
- b) Shall not direct vehicular traffic if the normal posted speed limit of the public way is more than 90 kilometres per hour;
- c) Shall be a competent worker;
- d) Shall not perform any other work while setting up or removing the measures; and
- e) Shall be given adequate **written and oral instructions**, in a language that they understand, with respect to directing vehicular traffic, and those instructions shall include a description of the signals that are to be used.

A Competent worker means a worker who:

- Is qualified because of knowledge, training and experience to perform the work;
- Is familiar with the Occupational Health and Safety Act and with the provisions of the regulations that apply to the work; and
- Has knowledge of all potential or actual danger to health or safety in the work.

Public way means a highway or other street, avenue, parkway, driveway, square, place, bridge, viaduct, or other open space to which the public has access, as of right or by expressed or implied invitation.

2 Layouts for Temporary Work Zones

Table A Work Zone Component Dimensions: Mobile, Intermittent, and Very Short Duration Work (Non-freeways)

		Normal Posted Regulatory Speed (NPRS) Limit ²						
Label	Description	50 km/h or lower	60 km/h	70 km/h	80 km/h	90 km/h		
ТСР	Taper Length for TCP Presence (m)	15	20	25	30	30		
A ¹	Taper Length for Full Lane Closure (m)	60	85	100	100	110		
B 1	Shoulder Taper (m) ³	20	30	35	35	40		
C 1	Longitudinal Buffer Area (LBA) (m) ⁴	(30)	(40)	50	60	75		
D	Maximum Distance between Markers (m) ⁵	6	6	9	9	12		
	Minimum Number of Markers for Taper	at least 4 markers	at least 5 markers	at least 5 markers	at least 7 markers	at least 8 markers		
E 1	Minimum Tangent between Tapers (m)	60	85	100	100	110		
F 1	Distance between Construction Signs (m) ⁶	30	30	60	60	80		
G	Mobile Work: Lateral Intrusion Deterrence Gap (LIDG) (m)	-	-	35	45	50		
G	Stationary Work: Lateral Intrusion Deterrence Gap (LIDG) (m)	(35)	(40)	50	60	65		
H 1	Sight Distance (m)	150	150	200	250	250		

Notes for Table A:

- 1. Table A distances are based on good visibility and should be increased if visibility is poor.
- 2. The regulatory maximum speed posted on a highway applies under normal conditions; that is, when no construction zone or work activity is present. Guideline provisions required in OTM Book 7 are based on normal posted regulatory speed, and not on temporarily reduced construction zone regulatory or advisory speeds.
- 3. Shoulder taper is used for roadside work, which includes shoulder work and roadway edge work.
- 4. LBA and LIDG are not required, but are strongly recommend, at speeds of 60 km/h or lower. However, they should always be used for closed lanes on multi-lane roads if space permits.
- 5. Markers are channelizing devices. Application guidelines are shown in <u>Table E</u>. Cones with reflective collars may be used for daytime or night-time operations on non-freeways.
- 6. Distance between Construction Signs ('F') also refers to the required distance for the placement of a TC Warning Sign ahead of the hazard where referenced in <u>Section 4.2.8.5 of the Office Edition</u> for the individual signs. For more details on the positioning and installation of signs, refer to Section 4.2.8.4 of the Office Edition.

Table B Work Zone Component Dimensions: Short and Long Duration Work (Non-freeways)

		Normal Posted Regulatory Speed (NPRS) Limit ²					
Label	Description	50 km/h or lower	60 km/h	70 km/h	80 km/h	90 km/h	
ТСР	Taper Length for TCP Presence (m)	15	20	25	30	30	
A ¹	Taper Length for Full Lane Closure (m)	60	85	155	180	200	
B 1	Shoulder Taper (m) ³	20	30	55	60	70	
C 1	Longitudinal Buffer Area (LBA) (m) ⁴	(30)	(40)	50	60	75	
D	Maximum Distance between Markers (m) ⁵	6	9	9	12	12	
	Minimum Number of Markers for Taper	at least 5 markers	at least 7 markers	at least 9 markers	at least 11 markers	at least 13 markers	
E 1	Minimum Tangent between Tapers (m)	60	85	155	180	200	
F1	Distance between Construction Signs (m) ⁶	50	90	120	140	150	
G	Mobile Work: Lateral Intrusion Deterrence Gap (LIDG) (m)	-	-	35	45	50	
G	Stationary Work: Lateral Intrusion Deterrence Gap (LIDG) (m)	(35)	(40)	50	60	65	
H 1	Sight Distance (m)	150	150	200	250	250	

Notes for Table B:

- Table B distances are based on good visibility and should be increased if visibility is poor.
- 2. The regulatory maximum speed posted on a highway applies under normal conditions; that is, when no construction zone or work activity is present. Guideline provisions required in OTM Book 7 are based on normal posted regulatory speed, and not on temporarily reduced construction zone regulatory or advisory speeds.
- 3. Shoulder taper is used for roadside work, which includes shoulder work and roadway edge work.
- 4. LBA and LIDG are not required, but are strongly recommend, at speeds of 60 km/h or lower. However, they should always be used for closed lanes on multi-lane roads if space permits.
- 5. Markers are channelizing devices. Application guidelines are shown in <u>Table E</u>. Cones with reflective collars may be used for daytime or night-time operations on non-freeways.
- 6. Distance between Construction Signs ('F') also refers to the required distance for the placement of a TC Warning Sign ahead of the hazard where referenced in <u>Section 4.2.8.5 of the Office Edition</u> for the individual signs. For more details on the positioning and installation of signs, refer to Section 4.2.8.4 of the Office Edition.

Table C Work Zone Component Dimensions: Freeways

		Normal Posted Regulatory Speed (NPRS) Limit ²								
Label	Description	80 km/h	90 km/h	100 km/h	110 km/h					
A ¹	Taper Length for Full Lane Closure (m)	220	250	300	300					
B ¹	Shoulder Taper (m) ³	75	85	100	100					
C 1	Longitudinal Buffer Area (LBA) (m) ⁴	60	75	95	110					
D	Maximum Distance between Markers (m) ⁵	12	24	24	24					
E 1	Minimum Tangent between Tapers (m)	220	250	300	300					
F1	Distance between Construction Signs (m) ⁶	160	180	200	200					
G	Mobile Work: Lateral Intrusion Deterrence Gap (LIDG) (m)	45	50	55	60					
G	Stationary Work: Lateral Intrusion Deterrence Gap (LIDG) (m)	60	65	70	75					

Notes for Table C:

- 1. Table C distances are based on good visibility and should be increased if visibility is poor.
- 2. The regulatory maximum speed posted on a highway applies under normal conditions; that is, when no construction zone or work activity is present. Guideline provisions required in OTM Book 7 are based on normal posted regulatory speed, and not on temporarily reduced construction zone regulatory or advisory speeds.
- 3. Shoulder taper is used for roadside work, which includes shoulder work and roadway edge work.
- 4. For freeways, the required protection for stationary work operations are LBA, Buffer Vehicle, and LIDG.
- 5. Markers are channelizing devices. Application guidelines are shown in <u>Table E</u>. Cones with reflective collars may be used for daytime ID, VSD, or SD operations only. Construction markers or flexible drums must be used for all other conditions.
- 6. Distance between Construction Signs ('F') also refers to the required distance for the placement of a TC Warning Sign ahead of the hazard where referenced in <u>Section 4.2.8.5 of the Office Edition</u> for the individual signs. For more details on the positioning and installation of signs, refer to Section 4.2.8.4 of the Office Edition.

Table D Typical Usage of Signs through a Temporary Work Zone

Sign No.	Sign Name	Advance Warning Area	Approach Area	Transition Area	Longitudinal Buffer Area	Work Area	Termination Area
TC-1	Construction Ahead	X					
TC-1A	Construction 1 km Ahead	Х					
TC-1B	Construction 2 km Ahead	Х					
TC-2A	Road Work (square A frame)		Х			Х	
TC-2B	Road Work (diamond portable sign stand)		Х			Х	
TC-3	Lane Closed Ahead		Χ				
TC-4	Lane Closure Arrow			Χ			
TC-5	Detour Ahead	Χ					
TC-5A	Detour 1 km Ahead	Χ					
TC-5B	Detour 2 km Ahead	X					
TC-7	Detour-Turn Off/ Diversion		Х	Χ		Х	
TC-7tA	Road Closed Tab		Χ	Χ		Χ	
TC-7tB	Local Traffic Only Tab		Χ	Χ		Χ	
TC-9	Roadside Diversion Warning		Χ				
TC-10	Detour Markers	X	Χ				
TC-11	Narrow Lanes		Χ			Χ	
TC-12	Flashing Arrow Board		Χ	Χ			
TC-12	Flashing Arrow Board (Truck Mounted)		Х	Χ		Х	
TC-13	Pavement Ends	Х	Х	D	D	Χ	D 1
TC-14	Bump Ahead	X	Х	D	D	Χ	D 1
TC-15	Bump	Х	Х	D	D	Χ	D 1
TC-16	Turn & Curve	X	X	D	D	Χ	Χ
TC-17t	Advisory Speed Tab	Х	X			Χ	X
TC-18	Chevron Alignment	Χ	Х	Х	D	Χ	Χ
TC-19	Grooved Pavement	Х	Χ	D	D	Χ	D 1

^{1.} Consider increasing the work area to include the signs before the termination area.

X =Typical Use

D = Discouraged

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Sign No.	Sign Name	Advance Warning Area	Approach Area	Transition Area	Longitudinal Buffer Area	Work Area	Termination Area
TC-20	Prepare to Stop	Χ	Х			Х	D 1
TC-21	Traffic Control Person Ahead		Х				
TC-22	Traffic Control (STOP/ SLOW) Paddle		Χ				
TC-23	Signals Ahead		Х				
TC-23B	Remote Control Device Ahead		Х				
TC-24	Uneven Lanes	Χ	Χ	D	D	Χ	X
TC-25	Lane Designation Direction			X			
TC-27	Do Not Pass When Flashing (mobile)	X	Χ	Χ	X	Χ	Х
TC-31	Truck Entrance			D	D	X	X
TC-32	Temporary Bridge	Χ	Χ	D	D	Χ	Χ
TC-33	Low Bridge Ahead	Χ	Χ	D	D	Χ	D 1
TC-34	Two Way Traffic	Χ	Χ	D	D	Χ	Χ
TC-35	Ramp Closed Ahead	Χ	Χ	D	D	Х	D 1
TC-36	Maximum Speed (advisory)	X	Χ			X	
TC-37	Soft Shoulders	X	X	D	D	Χ	X
TC-39	No Exit	Use	ed on s		ads whe	ere no	exit
TC-40	Pedestrian Direction	Ma	y be u	sed off	road in	all ar	eas
TC-41	Bicycle Lane Detour	Χ	X				
TC-42	Bicycle Lane Detour Ends						Х
TC-43	Bicycle Lane Closed		Χ				
TC-44	Do Not Use Radio Transmitter	X					
TC-45	Resume Use of Radio Transmitter						Х
TC-61	New Roadway Open	Χ					
TC-62	Alternate Highway Route	X					

^{1.} Consider increasing the work area to include the signs before the termination area.

X =Typical Use

D = Discouraged

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Sign No.	Sign Name	Advance Warning Area	Approach Area	Transition Area	Longitudinal Buffer Area	Work Area	Termination Area
TC-64	Road Closing/ Restriction Notice	Х				Х	
TC-65	Road Closing Notice	X				Χ	
TC-66 to TC-81	Information Signs	Х					
TC-90	Speed Fines Doubled		Χ	Χ	Χ	Χ	
TC-101	Share the Road		Χ				
TC-102	Share Use Lane Single File		Х				
Ra-2	Yield			Χ			
Rb-1	Maximum Speed (regulatory)	Х	Χ			Х	
Rb-10	No StraightThrough		Χ	Χ	Χ	Χ	
Rb-11	No RightTurn		Χ	Χ	Χ	Χ	
Rb-12	No LeftTurn		Χ	Χ	Χ	Χ	
Rb-25	Keep Right (Rb-25R) or Keep Left (Rb-25L)			Χ		Х	
Rb-31	Do Not Pass	X	Χ			Χ	
Rb-41 to Rb-47	Turn Lane Designation			X		X	
Rb-66	Motor Vehicle Passing Prohibited		Χ				
Rb-70	Dismount and Walk			Χ			
Rb-90A	Construction Zone Begins	Х					
Rb-90B	Construction Zone Ends						Х
Rb-91	Yield to Oncoming Traffic			Х			
Rb-92	Road Closed					Χ	
Wb-1A	Yield Ahead		X				
	Portable Variable Message Signs	Х				X	

^{1.} Consider increasing the work area to include the signs before the termination area.

X =Typical Use

D = Discouraged

Table E Usage of Channelizing Devices, Barricades, and Barriers

			Dev	/ice		
	Cones ² TC-51A (450 mm)	Cones ² TC-51B (700 mm) TC-51C (1000 mm)	Marker TC-52 (1200 mm)	Barrel TC-54 (1000 mm)	Barri- cades TC-53A TC-53B	Tem- porary Con- struction Barrier System (TCBS)
Zone Painting	ID, VSD, SD	SD	No	No	Not required	Not re- quired
Two-lane Roads	No	ID, VSD, SD	SD, LD	SD, LD	LD ¹	Not re- quired
Multi-lane Roads (Non- freeways)	No	ID ¹ , VSD ¹ , SD ¹	SD ¹ , LD ¹	SD, LD	LD ¹	Re- quired in certain scenari- os ⁴
Freeways	No	No	No	ID, VSD, SD, LD ³	No	LD (more than 5 days)

Notes for Table E:

- 1. For NPRS 70 km/h and lower.
- 2. All cones require white reflective cone collars.
- 3. Less than 5 days or where it is not practical to install barrier.
- 4. TCBS may be used to protect work zones and drivers. For example, TCBS is required for excavation work on multi-lane roads. For more information on TCBS, refer to Section 4.5.3 of the Office Edition.

Legend:

ID = Intermittent Duration

VSD = Very Short Duration

SD = Short Duration

LD = Long Duration

No = Must not be used

Table F Nomenclature for Layout Decision Matrix

Abbreviation	Explanation
	Two-Lane, Two-Way
TG	Two-Lane, Two-Way - General
TS	Two-Lane, Two-Way - Segment
TI	Two-Lane, Two-Way - Intersection
ТО	Two-Lane, Two-Way - Roundabout
	Multi-Lane Undivided
UG	Multi-Lane, Undivided - General
US	Multi-Lane, Undivided - Segment
UI	Multi-Lane, Undivided - Intersection
UO	Multi-Lane, Undivided - Roundabout
UR	Multi-Lane, Undivided - Ramp
	Multi-Lane Divided
DG	Multi-Lane, Divided - General
DS	Multi-Lane, Divided - Segment
DI	Multi-Lane, Divided - Intersection
DO	Multi-Lane, Divided - Roundabout
DR	Multi-Lane, Divided - Ramp
	Freeway
FG	Freeway - General
FS	Freeway - Segment
FR	Freeway - Ramp

Table G Decision Matrix: Layouts

				Duration		
Closure Type	Typical Layout Title	Mobile	ID	VSD	SD	LD
	Two-Lane,	Two-Way	/			
	Gene	ral				
	Designated Construction Zone Signing					TG-1
	Reduced Speed Zone Signing				TG	i-2
	Segm	ent				
Shoulder/	Intermittent Work		TS-1	TS-2	TS-3	
Intermittent	Shoulder Work		TS-4		TS	-5
	Lane Encroachment		TS-6		TS	i-7
Encroachment/	Parking Lane Shift				TS	-8
Shift/Diversion	Partial Lane Shift: Wide Platforms				TS	-9
	Roadside Diversion					TS-10
	Zoning Painting	TS-11				
	Lane Closed or Occupied	TS-12				
	Lane Closed or Occupied (Yield to Oncoming Traffic)		TS-13			
	Lane Closed or Occupied (Traffic Control Persons)			TS-14	TS-15	
1 Lane Closed	Lane Closed (Portable Lane Control Signals)				TS-16	
	Lane Closed (Yield to Oncoming Traffic)			TS-17	TS	-18
	Lane Closed (Automated Flagger Assistance Device)			TS	-19	
	Lane Closed (Traffic Control Persons)					TS-20
2 Lanes Closed/	Route Detour (Alternative Roads)				TS	-21
Detour	Detour Signs and Devices					TS-22
	Pedestrian Detour: Sidewalk Closure				TS	-23
Pedestrian/ Cyclist	Bicycle Lane Diversion: Bicycle Lane Shift				TS-24	TS-25
Accomodation	Bicycle Lane Diversion: Temporary Path				TS	-26
	Bicycle Lane Diversion: Single File				TS	-27

				Duration			
Closure Type	Typical Layout Title	Mobile	ID	VSD	SD	LD	
	Interse	ction					
Shoulder/ Intermittent	Intermittent Work: Intersection		TI-1	TI-2	TI-3		
	Zoning Painting: Intersection Turn Arrows			TI-4	TI-5		
	Zoning Painting: Intersection Stoplines and Crosswalks			TI-6	TI-7		
1 Lane Closed	Intersection: Near- Side Lane Closed (TCP)		TI-8	TI-9			
i Lane Gloseu	Intersection: Far-Side Lane Closed (TCP)			TI-10	TI-11		
	Work in Intersection: (TCP)			TI-12	TI-13		
	Intersection: Far-Side Lane Closed (Detour)				TI	14	
	Work in Intersection: Near-Side Lane Closed (Detour)					TI-15	
	Pedestrian Detour: Crosswalk Closure				TI	16	
Pedestrian/ Cyclist Accomm-	Pedestrian Detour: Crosswalk and Sidewalk Closure				TI	-17	
odation	Cyclist: Detour				TI-	·18	
	Bicycle Lane Closed: Dismount and Walk				TI-	19	
	Roundabout						
Encroachment/ Shift/Diversion	Roundabout: Encroachment			TO-1	TO-2		
1 Lane Closed	Roundabout: Quadrant Closed (Traffic Control Persons)				тс)-3	
2 Lanes Closed/ Detour	Roundabout: One Exit Closed (Detour)				тс)-4	

	Multi-Lane (Jndivid:	ed				
	Gene	ral					
	Designated Construction Zone Signing					UG-1	
	Reduced Speed Zone Signing				UG	G-2	
	Segm	ent					
Shoulder/	Intermittent Work		US-1	US-2	US-3		
Intermittent	Shoulder Work		US-4		US	5-5	
	Segm	ent					
	Lane Encroachment		US-6		US	5-7	
Encroachment/	Parking Lane Closed			US-8	US	5-9	
Shift/Diversion	Partial Lane Shift: Narrow Lanes					US-10	
	Lane Realignment					US-11	
	Zone Painting: Right or Left Lane Closed	US-12					
	Lane Closed of Occupied		US-13				
	Left Lane Closed or Occupied		US-14				
1 Lane Closed	Two-Way Left Turn Lane Closed			US-15	US	-16	
	Lane Closed				US	-17	
	Left Lane Closed				US	-18	
	Passing Lanes: Single-Lane Direction Closed				US	-19	
	Passing Lanes: Centre Lane Closed				US	-20	
	Four Lane Road: Two Lanes Closed				US	-21	
	Five Lane Road: Two Through Lanes Closed				US	20	
2 Lanes Closed/ Detour	Five Lane Road: Through Lane and Left Turn Lane Closed				US	18 19 20 21 22 23	
	Six Lane Road: Center Lane or Two Lanes Closed				US	-24	
	Route Detour (Alternative Roads)				US	-25	
	Detour Signs and Devices					US-26	

		Duration				
Closure Type	Typical Layout Title	Mobile	ID	VSD	SD	LD
	Pedestrian Accommodation: Vehicle Encroachment on Road/Sidewalk			US-27	US	-28
Pedestrian/	Pedestrian Accommodation: Mid-Block Sidewalk Detour onto Roadway				US	-29
Cyclist Accomodation	Pedestrian Detour: Sidewalk Closure				US	-30
	Bicycle Lane Diversion: Bicycle Lane Shift				US-31	US-32
	Bicycle Lane Diversion: Temporary Path				US-33	
	Bicycle Lane Diversion:Single File				US	-34
	Interse	ction				
	Zone Painting: Intersection Turn Arrows			UI-1	UI-2	
	Zone Painting: Intersection Left Lane Closed			UI-3	UI-4	
	Zone Painting: Intersection Right Lane Closed			UI-5	UI-6	
	Intersection: Near- Side Right or Left Through Lane Closed			UI-7	UI	-8
	Intersection: Right Turn Lane Closed			UI-9	US-29 US-30 US-31 US-33 US-34 UI-2 UI-4 UI-6 UI-8 UI-10 UI-12	-10
1 Lane Closed	Intersection: Left Turn Lane Closed			UI-11	UI	-12
	Intersection: Far-Side Lane Closed			UI-13	UI	-14
	Intersection:Lane Adjacent to Right Turn Lane Closed				UI	-15
	Intersection: Lane Adjacent to Left Turn Lane Closed				UI-	-16
	Intersection: Right Turn Lane (Far-Side Right Lane Closed)				UI	-17
	Intersection: (Left Turn Lane Open) Far- Side Left Lane Closed				UI-	-18

				Duration			
Closure Type	Typical Layout Title	Mobile	ID	VSD	SD L	D	
	Intersection: Right Turn Lane and AdjacentThrough Lanes Closed			UI-19	UI-20		
	Intersection: Left Turn and Adjacent Through Lanes Closed			UI-21	UI-22		
2 Lanes Closed/	Work in Intersection: Right Lane Closed				UI-23		
Detour	Work in Intersection:Left Lane Closed				UI-24		
	Work in Intersection: Road Closed (Detour) - Option 1				UI-25	UI-25	
	Work in Intersection: Two Lanes Closed - Option 2				UI-26		
	Interse	ction					
	Pedestrian Accommodation: Intersection Sidewalk Detour onto Roadway				UI-27		
Pedestrian/	Pedestrian Detour: Crosswalk Closure				UI-28		
Cyclist Accommodation	Pedestrian Detour: Crosswalk and Sidewalk Closure				UI-29	UI-29	
	Cyclist: Detour				UI-30		
	Bicycle Lane Closed: Dismount and Walk				UI-31		
	Rounda	bout					
Shoulder/ Intermittent	Roundabout: Encroachment			UO-1	UO-2		
	Roundabout: Inside Lane Partially Closed			UO-3			
	Roundabout: Outside Lane Partially Closed			UO-4			
1 Lane Closed	Roundabout:Left Exit or Partial Outside Lane Closed			UO-5			
Lulie Gloseu	Roundabout: Inside Lane Closed				UO-6		
	Roundabout: Outside Lane Closed				UO-7		
	Roundabout: Left Exit or Partial Outside Lane Closed				UO-8		
2 Lanes Closed/ Detour	Roundabout: One Exit Closed (Detour)				UO-9		

Classina Tima	Turical LavavaTidla			Duration		
Closure Type	Typical Layout Title	Mobile	ID	VSD	SD	LD
	Ram	ip				
	Lane Closed at Exit Ramp				UF	R-1
	Lane Closed at Exit Ramp with a Deceleration Lane				UF	R-2
1 Lanes Closed	Lane Closed at Entrance Ramp				UF	R-3
	Lane Closed at Entrance Ramp with an Acceleration Lane				UF	R-4
	Ramp Closed				UF	₹-5
	Right Developed Lane Closed				UF	R-6

				Duration		
Closure Type	Typical Layout Title	Mobile	ID	VSD	SD	LD
	Multi-Lane	Divided	d			
	Gene	ral				
	Designated Construction Zone Signing					DG-1
	Reduced Speed Zone Signing				DC	G-2
	Segm	ent				
Shoulder/	Intermittent Work		DS-1	DS-2	DS-3	
Intermittent	Shoulder Work		DS-4		DS	S-5
	Lane Encroachment		DS-6		DS	S-7
Encroachment/	Parking Lane Closed			DS-8	DS	S-9
Shift/Diversion	Partial Lane Shift: Narrow Lanes					DS-10
	Lane Realignment					DS-11
	Zone Painting: Right or Left Lane Closed	DS-12				
1 Lane Closed	Lane Closed or Occupied		DS-13			
i Laile Gloseu	Left Lane Closed or Occupied		DS-14			
	Lane Closed				DS-15	
	Six Lane Road: Center Lane or Two Lanes Closed				DS	-16
2 Lanes Closed/ Detour	Route Detour (Alternative Roads)				DS	-17
	Detour Signs and Devices				DS	-18
	Pedestrian Accommodation: Vehicle Encroachment on Road/Sidewalk			DS-19	DS	-20
	Pedestrian Accommodation: Mid- Block Sidewalk Detour onto Roadway				DS	-21
Pedestrian/ Cyclist Accomodation	Pedestrian Detour: Sidewalk Closure				DS	-22
Accomodation	Bicycle Lane Diversion: Bicycle Lane Shift				DS-23	DS-24
	Bicycle Lane Diversion: Temporary Path				DS	-25
	Bicycle Lane Diversion: Single File				DS	-26

				Duration			
Closure Type	Typical Layout Title	Mobile	ID	VSD	SD	LD	
	Interse	ction					
	Zone Painting: Intersection Turn Arrows			DI-1	DI-2		
	Zone Painting: Intersection Left Lane Closed			DI-3	DI-4		
	Zone Painting: Intersection Right Lane Closed			DI-5	DI-6		
	Intersection: Near-Side Right or LeftThrough Lane Closed			DI-7	DI	-8	
	Intersection: Right Turn Lane Closed			DI-9	DI-	-10	
1 Lane Closed	Intersection: Left Turn Lane Closed			DI-11	DI-	DI-8 DI-10 DI-12 DI-14 DI-15 DI-16 DI-17	
	Intersection: Far-Sided Lane Closed			DI-13	DI-14		
	Intersection: Lane Adjacent to RightTurn Lane Closed				DI-	15	
	Intersection: Lane Adjacent to LeftTurn Lane Closed				DI-	-16	
	Intersection: Right Turn Lane (Far-Sided Right Lane Closed)				DI-	-17	
	Intersection: (LeftTurn Lane Open) Far-Sided Left Lane Closed				DI-	18	
	Intersection: Right Turn Lane and AdjacentThrough Lanes Closed			DI-19	DI-	20	
	Intersection: Left Turn and Adjacent Through Lanes Closed			DI-21	DI-	-22	
2 Lanes Closed/	Work in Intersection: Right Lane Closed				DI-	-23	
Detour	Work in Intersection:Left Lane Closed	ersection:Left Lane		DI-	24		
	Work in Intersection: Road Closed (Detour) - Option 1				DI-	25	
	Work in Intersection: Two Lanes Closed - Option 2				DI-	-26	

				Duration			
Closure Type	Typical Layout Title	Mobile	ID	VSD	SD	LD	
	Interse	ction					
	Pedestrian Accommodation: Intersection Sidewalk Detour onto Roadway				DI-	27	
Pedestrian/	Pedestrian Detour: Crosswalk Closure				DI-	28	
Cyclist Accommodation	Pedestrian Detour: Crosswalk and Sidewalk Closure				DI-	29	
	Cyclist: Detour				DI-	30	
	Bicycle Lane Closed: Dismount and Walk				DI-	31	
	Rounda	bout					
Shoulder/ Intermittent	Roundabout: Encroachment			DO-1	DC)-2	
	Roundabout: Inside Lane Partially Closed			DO-3			
	Roundabout: Outside Lane Partially Closed			DO-4			
1 Lane Closed	Roundabout: Left Exit or Partial Outside Lane Closed			DO-5			
i Laile Glosed	Roundabout: Inside Lane Closed				DC)-6	
	Roundabout: Outside Lane Closed				DC)-7	
	Roundabout: Left Exit or Partial Outside Lane Closed				DC)-8	
2 Lanes Closed/ Detour	Roundabout: One Exit Closed (Detour)				DC)-9	
	Ram	р					
	Intersection: Right Turn Lane and AdjacentThrough Lanes Closed				DF	}-1	
	Intersection: Left Turn and Adjacent Through Lanes Closed				DF	R-2	
1 Lane Closed	Work in Intersection: Right Lane Closed				DF	R-3	
- Luiio Gioseu	Work in Intersection:Left Lane Closed				DF	R-4	
	Work in Intersection: Road Closed (Detour) - Option 1				DF	≀ -5	
	Work in Intersection: Two Lanes Closed - Option 2				DF	R-6	

a				Duration		
Closure Type	Typical Layout Title	Mobile	ID	VSD	SD	LD
	Freev	vay				
	Gene	ral				
	Designated Construction Zone Signing					FG-1
	Reduced Speed Zone Signing				FG	i-2
	Segm	ent				
Shoulder/ Intermittent	Shoulder Work		FS-1		FS	5-2
Encroachment/	Partial Lane Shift: Narrow Lanes					FS-3
Shift/Diversion	Lane Realignment					FS-4
	Zone Painting: Right or Left Lane Closed	FS-5				
1 Lane Closed	Right or Left Lane Closed or Occupied	FS-6				
	Right or Left Lane Closed			FS-7	FS	i-8
2 Lanes Closed/ Detour	Six Lane Road: Centre Lane orTwo Lanes Closed				FS	: -9
	Ram	р				
	Lane Closed at Exit Ramp				FR	I-1
	Lane Closed at Exit Ramp with a Deceleration Lane				FR	1-2
1 Lanes Closed	Lane Closed at Entrance Ramp				FR	1-3
	Lane Closed at Entrance Ramp with an Acceleration Lane				FR	1-4
	Ramp Closed				FR	1-5
	Right Developed Lane Closed				FR	I-6

2.1 General Notes to Layouts

- A note in brackets under/beside a sign name or within a box (ie. (NPRS 70 km/h or greater) or (Long Duration)) indicates the sign is only required when that criterion is present.
- 2. The TC-1 and TC-2 are both required for Long Duration operations. The TC-1 is to be installed and remain in place continuously for the duration of the project. The TC-2 is to be in place to indicate workers are present and also indicates the start of the approach area. Additional TC-2 signs should be included in each work area within a long work zone that has multiple work areas. The TC-2 must be removed, covered, or dismounted and placed faced down when workers are not present. For SD only the TC-2 is required.
- The TC-1A and TC-1B are not always shown on the Layouts.
 The TC-1A is required for Long Duration rural or freeway operations. Long Duration Freeway operations also require the TC-1B.
- 4. A work area, as shown on the Layouts, may or may not contain a work vehicle depending on the work activity. A work vehicle may be used as a traffic control device only as shown on the Layouts. If used as a traffic control device the work vehicle must have either four-way flashers (4WF) plus 360 Beacon, rotating LED amber lights, or TC-12 as indicated. Where a work vehicle is present with 4WF plus 360 Beacon, rotating LED amber lights, and/or TC-12 the work vehicle can replace markers only where indicated in the Layouts.
- 5. The regulatory maximum speed posted on a highway applies under normal conditions; that is, when no construction zone or work activity is present. Guideline provisions required in OTM Book 7 are based on normal posted regulatory speed, and not on temporarily reduced construction zone regulatory or advisory speeds.
- 6. An end taper on shoulder work is optional but encouraged.
- Lane encroachments on freeways are not recommended except where necessary for some mobile maintenance activities. For mobile operations use <u>FS-1</u> maintaining a 3.5 m lane width. For stationary operations use <u>FS-3</u> or <u>FS-7</u>.
- 8. Lane closed means lane closed or occupied.
- 9. Signs and devices are oriented on the Layouts in the direction of travel they are intended to provide guidance to.
- 10. Signs that are shown on the Layouts with a 60 m offset indicate the sign is to be repeated on the opposite shoulder.
- 11. The typical layouts are categorized by the geometrics of the roadway (two-lane, multi-lane non-freeway, freeway, roundabout, intersection), number and location of closed/ occupied lanes, and the duration of work. They are applicable to all types of work operations, including planning, surveying and other pre-engineering activities. The only exceptions are Paving and Painting operations.

Paving operations, although included as mobile operations by Ministry of Labour Trades and Skills Development (MLTSD),

are considered stationary operations for the purpose of traffic control and the appropriate SD or LD typical should be used (not mobile).

Layouts specific to Painting operations are shown in <u>TS-11</u>, US-12, DS-12, FS-5, TI-4 to TI-7, UI-1 to UI-6, and DI-1 to DI-6.

For additional requirements for Freeway Zone Painting and Freeway Paving operations see <u>Sections 5.2.3</u> and $\underline{5.2.4}$ of the Office Edition.

12. As required by OHSA and its regulations, Temporary Construction Barrier System (TCBS) must be used for stationary operations on freeways, to separate workers from traffic, where the duration of the work is longer than five days. Barrier-mounted delineators should be used with TCBS. Where TCBS are not feasible on freeways and a 3.0 m minimum lateral clearance from a live lane of traffic cannot be achieved, an LBA plus BV plus LIDG must be used. TCBS should also be considered for use on non-freeways where the duration is longer than five days, to separate workers from traffic or to separate opposing traffic on multi-lane undivided roads.

13. Use of BV

Freeways:

All Buffer Vehicles (BV) used on freeways must be crash trucks (CT).

For operations that require five days or less to complete, or where barriers are not feasible, CT and both an LBA and LIDG are required for stationary operations and one or more CT are required for mobile operations.

CT are not required on freeways where a lateral off set of 3.0 m or more exists between the work area and traffic.

CT are not required for ID and VSD work on freeway shoulders. CT are required for Mobile operations on freeway shoulders.

Non-Freeways:

BVs are not specifically required on non-freeways under the MLTSD regulations. If a BV is used on a non-freeway, the appropriate LBA and LIDG should be used for stationary operations.

On multi-lane roads for normal posted regulatory speeds of 70 km/h or higher, a CT is preferred over a blocker truck.

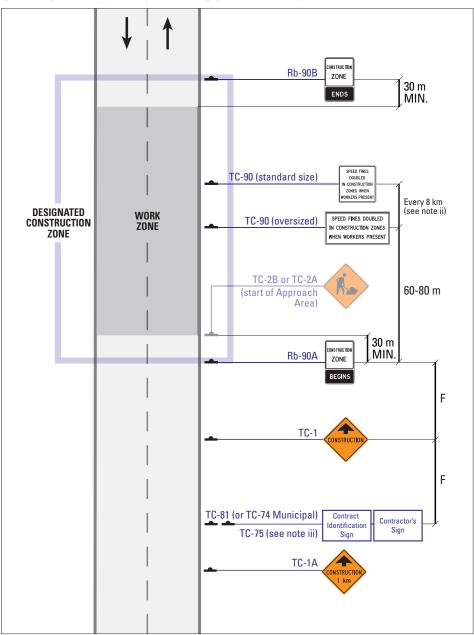
- 14. Where a Layout for ID is not presented in Table G for a listed Configuration it is not feasible to set-up, do the work, and take down the required devices within 15 minutes therefore the measures for VSD work must be used.
- 15. Where a Layout for VSD is not presented in Table G for a listed Configuration it is not feasible to set-up, do the work, and take

- down the required devices within 30 minutes therefore the measures for SD work must be used.
- 16. Approval of the Road Authority is required for use of traffic control devices not shown in OTM Book 7.
- 17. Layouts in OTM Book 7 meet most common scenarios. For situations not shown in OTM Book 7 or when Layouts require modifications to accommodate site specific conditions follow the fundamental principles in Sections 2, 3, and 4 of OTM Book 7 Office Edition.

2.2 Legend of Symbols used in the Typical Layouts

	Legend
Symbol	Description
• • •	Traffic Control Devices TC-51,TC-52 orTC-54
_	Sign
Ť	Traffic Control Person (TCP)
	Work Vehicle, SignTruck, Blocker Truck, or CrashTruck
	Flashing Amber Light
Beacon + 4WF	Vehicle Four-Way Flashers and 360° Beacon
	Work Area
	Portable Traffic Control Signal
	Barricades: TC-53A, TC-53B or temporary concrete barrier
<u>.</u>	Automated Flagger Assistance Device
₩	TC-12 Arrow Mode
	TC-12 Bar Mode
	AODA-Compliant Ramp

ONTARIOTRAFFIC MANUAL · BOOK 7 - APRIL 2022



		Norma	Posted F	Regulator	y Speed	(km/h)
Label	Description	50	60	70	80	90
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

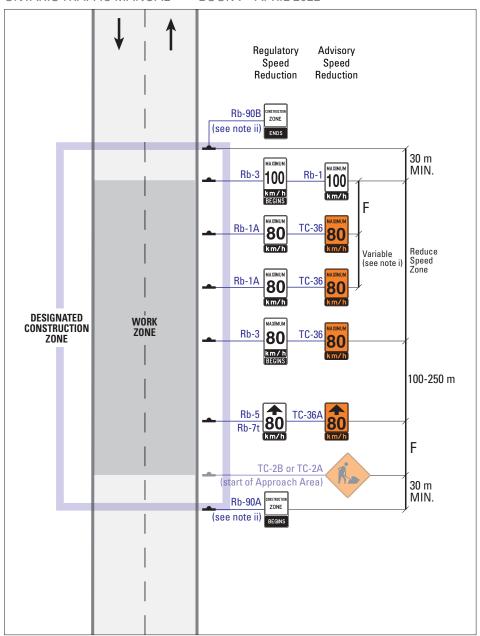
- i) The same signing is required in the opposite direction.
- ii) Recommended but not required.
- iii) Where required by contract.
- iv) Supplementary layout. This layout shall be used in conjunction with other appropriate layouts. Locations of TC-1, TC-1A, TC-1B shown in TG-1 overrides the locations shown in other layouts when used in conjunction with TG-1.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TG-1 Designated Construction Zone Signing

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

ONTARIOTRAFFIC MANUAL · BOOK 7 - APRIL 2022



		Normal	Posted I	Regulator	ry Speed	(km/h)
Label	Description	50	60	70	80	90
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

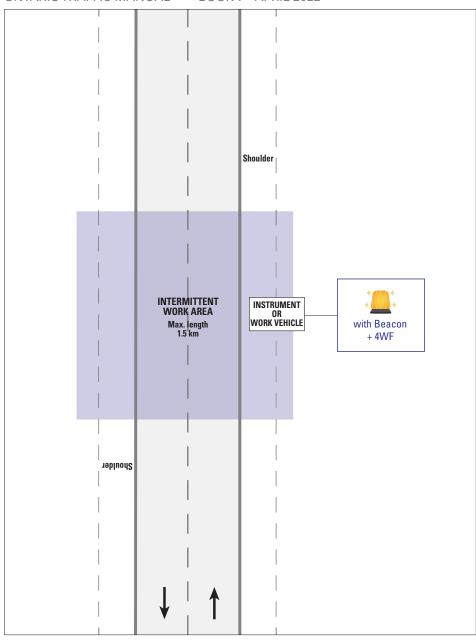
- i) Refer to Regulation 615 of the Highway Traffic Act and OTM Book 5 for distance between regulatory speed limit signs.
- ii) For Regulatory Speed Reduction, a Designated Construction Zone must be established and signed as
- iii) The same signing is required in the opposite direction. iv) Reduced Speed Zone may include all of or only part(s) of the Designated Construction Zone.
- v) Additional signs may be required based on the length of zone.
- vi) Supplementary layout. This layout shall be used in conjunction with other appropriate layouts.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TG-2

Reduced Speed Zone Signing

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				Normal Posted Regulatory Speed (km/h)				
	Label	Description	50	60	70	80	90	
	Н	Sight Distance (m)	150	150	200	250	250	

NOTES

Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, pothole patching:

- Worker requires sight distance (refer to H in Table).
- Spotter(s) required when sight distance is not
- Where clear and constant verbal communication is not possible (i.e. distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Note: this would allow for a single worker operation (i.e. surveyor or possibly one-person pothole repair).

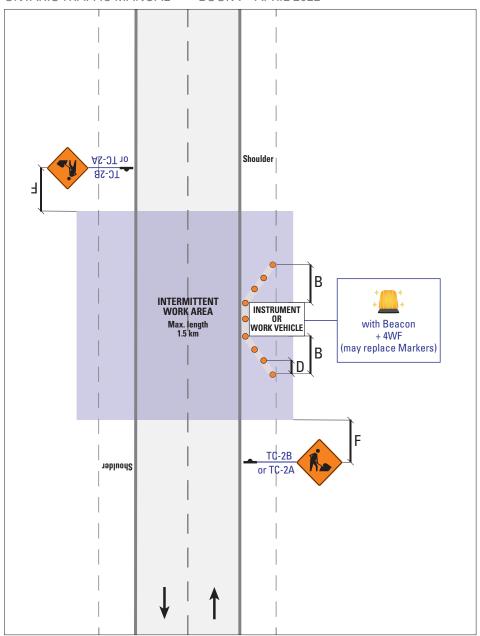
For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TS-1

Intermittent Work

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

30



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	50	90	120	140	150
Н	Sight Distance (m)	150	150	200	250	250

NOTES

- i) Termination Taper optional.
- ii) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4.

Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, pothole patching:

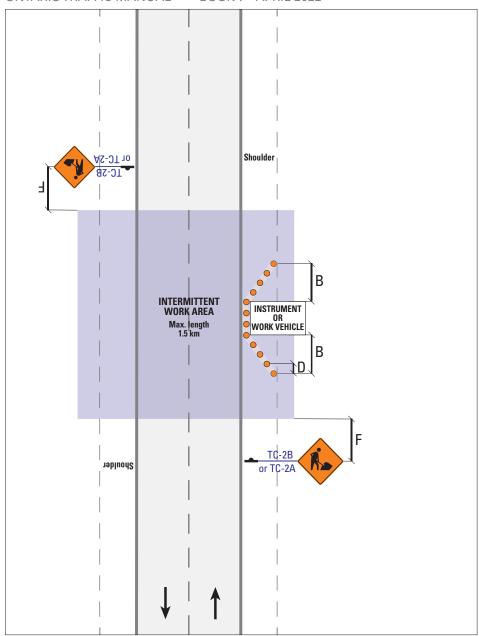
- Worker requires sight distance (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e. distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Note: this would allow for a single worker operation (i.e. surveyor or possibly one-person pothole repair).

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TS-2

Intermittent Work



		Normal Posted Regulatory Speed (km/l				
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150
Н	Sight Distance (m)	150	150	200	250	250

NOTES

- i) Termination Taper optional.
- ii) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4.
- iii) A Work Vehicle with a TC-12 may replace Markers. Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, pothole patching:
- Worker requires sight distance (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e. distance, noise), spotter(s) and

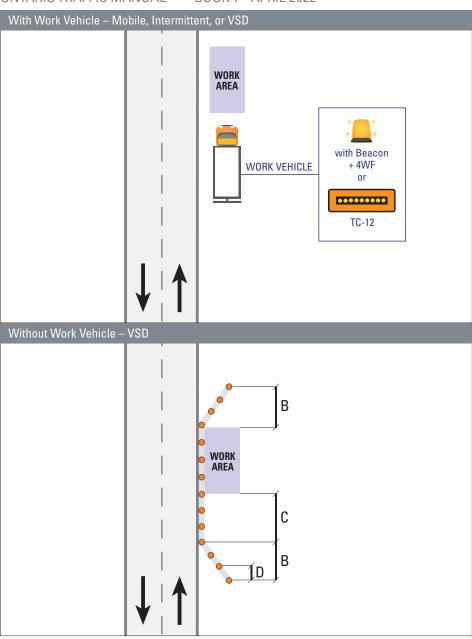
- worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Note: this would allow for a single worker operation (i.e. surveyor or possibly one-person pothole repair).

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-3

Intermittent Work



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
В	Shoulder Taper (m)	20	30	35	35	40	
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	

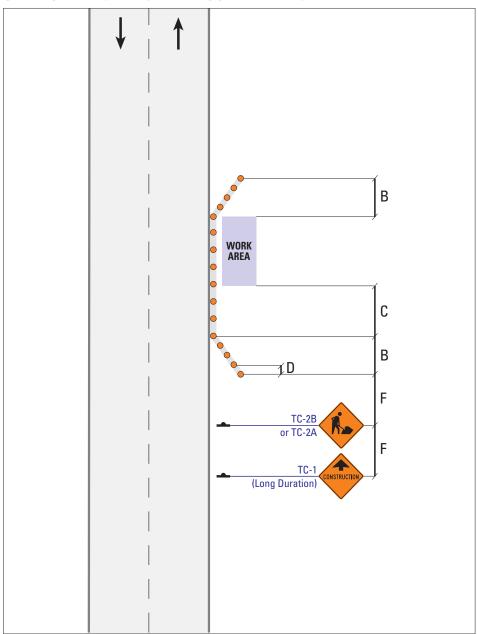
NOTES

i) Termination Taper optional.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TS-4

Shoulder Work



		Norma	I Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

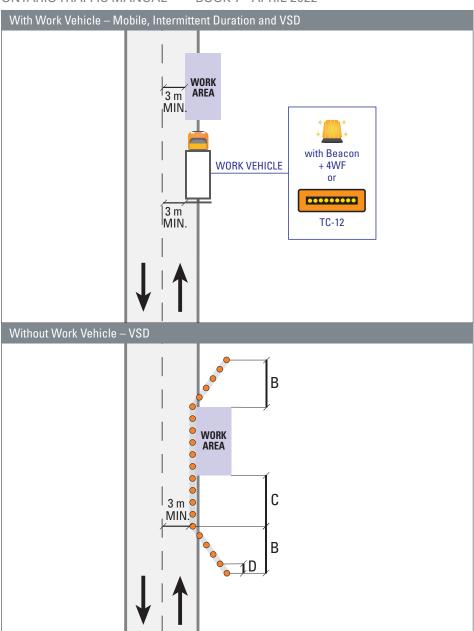
NOTES

- i) Termination Taper optional.
- ii) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4.
- iii) A Work Vehicle with a TC-12 may replace Markers for Short Duration work.

For further detail on Work Zone components, see Table B $\,$ (Short/Long, pg. 6).

TS-5

Shoulder Work



Normal Posted Regulatory Speed (km/						(km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	35	35	70
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

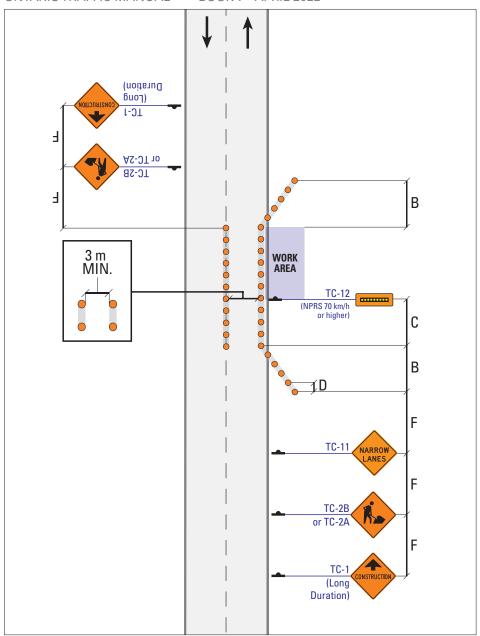
NOTES

- i) Termination Taper optional.
- ii) In addition to the minimum requirement of 3 \mbox{m} temporary lane width, an offset of 0.3 m to 0.6 m between Markers and the edge of the traveled lane is desirable.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TS-6

Lane Encroachment



		Normal Posted Regulatory Speed (km/r				
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

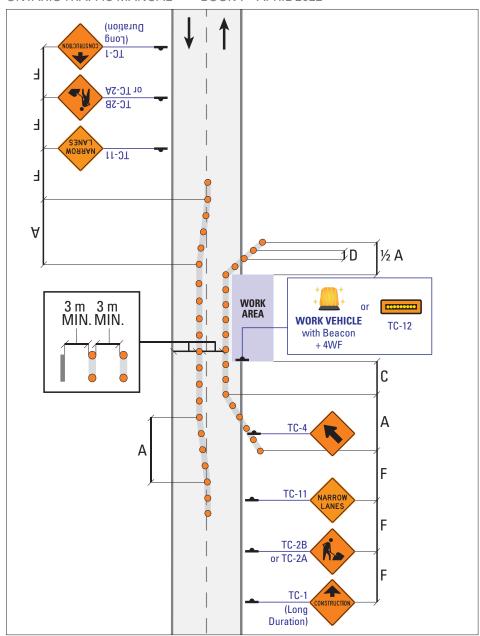
NOTES

- i) If Available Lane Width (ALW) is less than 3 m, use Partial Lane Shift (See TS-8, TS-9) or Lane Closures (TS-15, TS-20, TS-16).
- ii) In addition to the minimum requirement of 3 m temporary lane width, an offset of 0.3 m to 0.6 m between Markers and the edge of the traveled lane is desirable.
- iii) Centreline Markers are optional and are to be used if lane keeping is an issue.
- iv) On unpaved roads with Low Volume (<3000 vehicles per day):
- Where remaining roadway width is at least 6 m, and ALW is less than 3 m, use Rb-91, a distance F upstream of start of Taper, and move the TC-1 and TC-2B an additional distance F upstream.
- v) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4.
- vi) A Work Vehicle with a TC-12 may replace Markers for Short Duration work where NPRS is 60 km/h or lower.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-7

Lane Encroachment



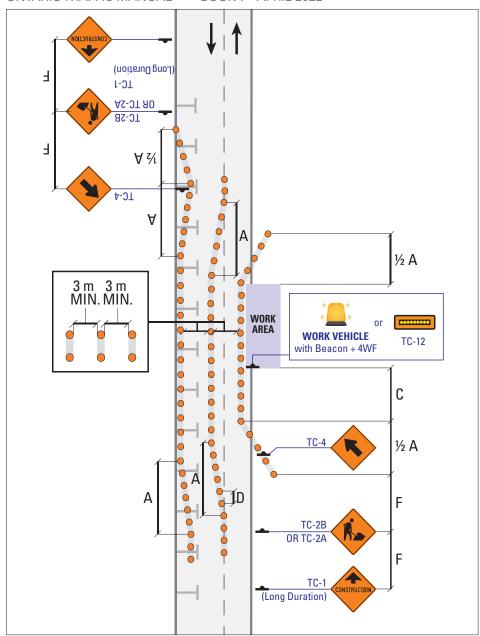
		Normal Posted Regulatory Speed (km/				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) Remaining roadway must be at least 6 m plus the width of channelizers. A lane width must be at least 3 m in each direction.
- ii) In addition to the minimum requirement of 3 m temporary lane width, an offset of 0.3 m to 0.6 m between Markers and the edge of the traveled lane is desirable.
- iii) Traffic should not be shifted onto a surface texture different from the main roadway without a Posted Speed Reduction.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-8 Partial Lane Shift



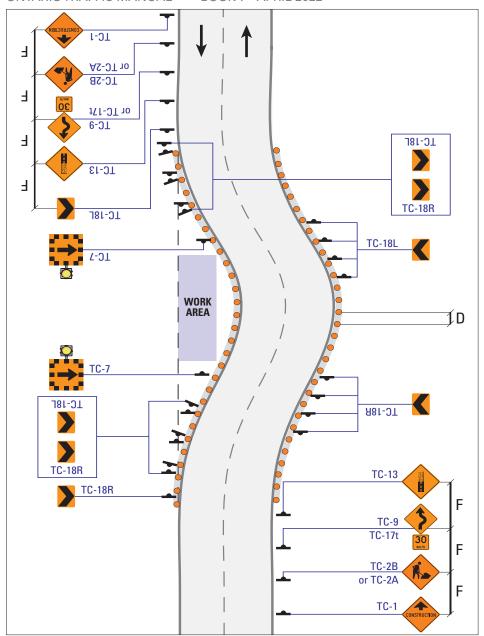
		Normal Posted Regulatory Speed (km/n				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) Remaining roadway must be at least 6 m plus the width of channelizers. A lane width must be at least 3 m in each direction.
- ii) In addition to the minimum requirement of 3 m temporary lane width, an offset of 0.3 m to 0.6 m between Markers and the edge of the traveled lane is desirable.
- iii) Traffic should not be shifted onto a surface texture different from the main roadway without a Posted Speed Reduction.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-9 Partial Lane Shift: Wide Platform



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

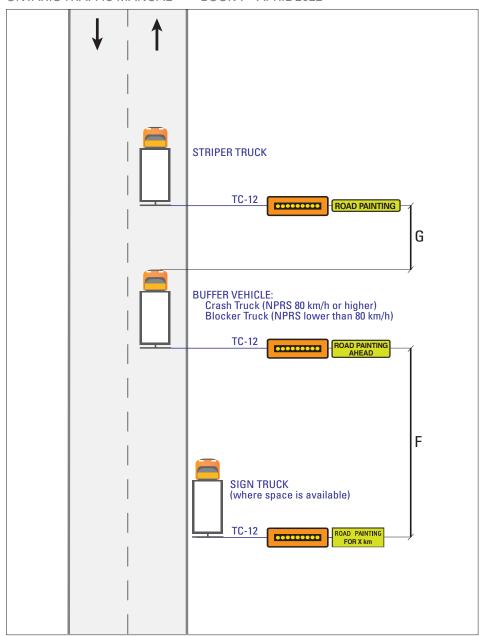
- Traffic should not be shifted onto a surface texture different from the main roadway without a speed reduction.
- ii) If the diversion is paved, temporary pavement markings are required, including Edge Lines, and the TC-13 should not be used.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-10

Roadside Diversion

Long Duration



	Normal Posted Regulatory Speed (km/h					(km/h)
Label	Description	50	60	70	80	90
F	Distance between Construction Signs (m)	30	30	60	60	80
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	-	-	35	45	50

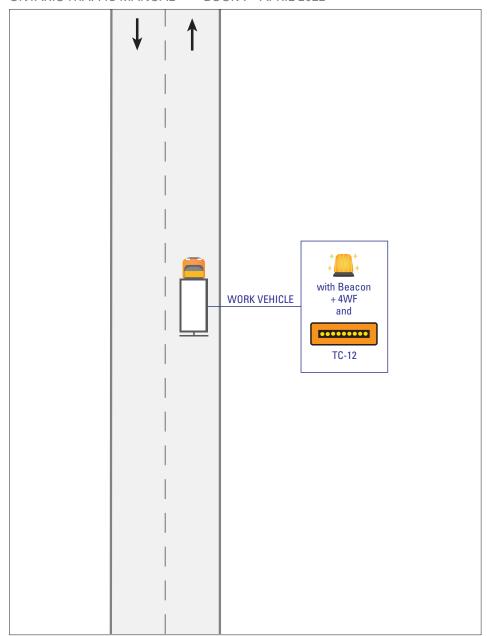
NOTES

- i) A Crash Truck must be used on High Volume roads and/or where the NPRS is 80 km/h or higher. Road Authorities, other than MTO, may not require a Buffer Vehicle on Low Volume roads with NPRS lower than 80 km/h.
- ii) Where shoulder is Intermittent, Sign Truck should drive with traffic flow until shoulder becomes available.
- iii) The distance between Sign Truck and Buffer Vehicle may be adjusted to accommodate hills, curves,
- restricted visibility, or other specific conditions.
- iv) Alternately, the Sign Truck on the shoulder may have a programmable VMS displaying approved message warning of line painting operations ahead.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TS-11

Zone Painting

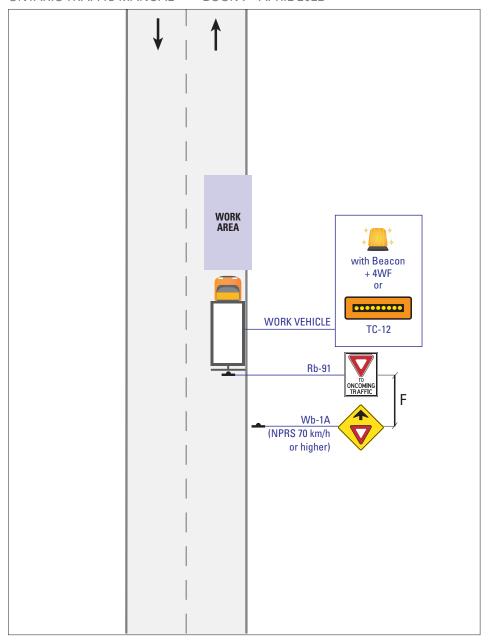


NOTES

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TS-12

Lane Closed or Occupied



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
F	Distance between Construction Signs (m)	30	30	60	60	80	
Н	Sight Distance (m)	150	150	200	250	250	

NOTES

- i) Use only on roads with Low Traffic Volume (< 3000 vehicles per day).
- ii) To be used for short length Work Areas (< 150 m).
- iii) May also be used on roads with no centreline.
- iv) Use only where there is unobstructed visibility of oncoming traffic in both directions.
- v) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4. If Work Vehicle has a TC-12, it must be in bar mode.
- vi) Wb-1A is not required unless sight distance (H) is not available.

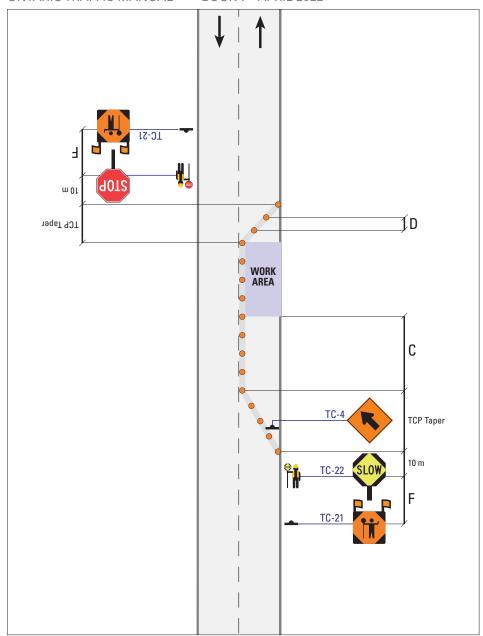
For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

Lane Closed or Occupied (Yield to Oncoming Traffic) (Low Volume Roads)

TS-13

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

42



		Normal Posted Regulatory Speed (km/n				
Label	Description	50	60	70	80	90
TCP	Taper Length for TCP Presence (m)	15	20	25	30	30
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

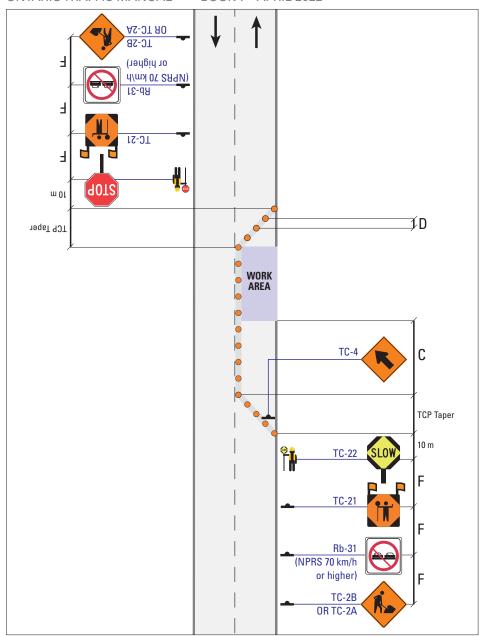
NOTES

- i) Work on Low Traffic Volume roads (<3000 vehicles per day) with a Normal Posted Regulatory Speed lower than 70 km/h, the Markers are not required.
- ii) On high speed (NPRS 70 km/h or higher) or where lane keeping/compliance is an issue, consider using TS-20 Lane Closed (Traffic Control Persons).
- iii) For Short Duration projects on MTO highways, it is recommended to use TS-20.

For further detail on Work Zone components see Table A (pg. 4), and TCP Table (pg. 264).

TS-14

Lane Closed or Occupied (Traffic Control Persons)



		Normal Posted Regulatory Speed (kill/II				
Label	Description	50	60	70	80	90
TCP	Taper Length for TCP Presence (m)	15	20	25	30	30
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

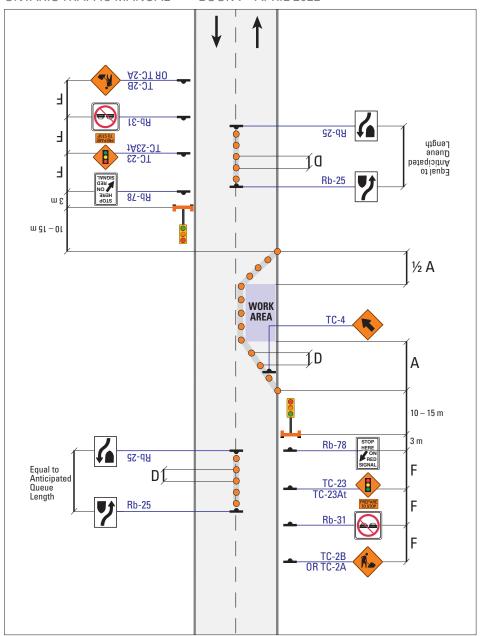
NOTES

- i) On high speed (NPRS 70 km/h or higher) or where lane keeping/compliance is an issue, consider using TS-20 Lane Closed (Traffic Control Persons).
- ii) For Short Duration projects on MTO highways, it is recommended to use TS-20.

For further detail on Work Zone components see Table B (pg. 6), and TCP Table (pg. 264).

TS-15

Lane Closed or Occupied (Traffic Control Persons)



		l Posted	Regulato	ry Speed	(km/h)	
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

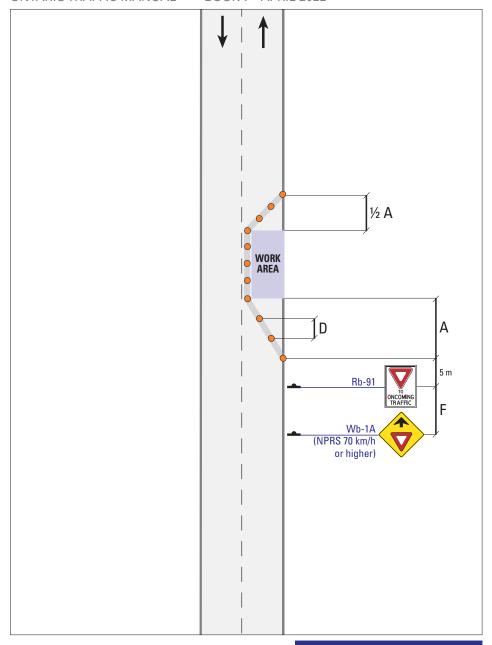
- i) To determine the appropriate timing of the lane control signals, see Section 4.
- ii) Lane control signals are only to be used while the contractor is on site and on roads with NPRS of 90 km/h $\,$ or lower. Portable signals that are to operate during Long Duration work, or when no contractor is present, are Portable Temporary Traffic Signals (PTTS) and require Road Authority approval of layout and signal timing. MTO applications require the completion of

PHM-125 (see OTM Book 12).

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-16

Lane Closed (Portable Lane Control Signals)



		Normal Posted Regulatory Speed (km/h					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	
F	Distance between Construction Signs (m)	30	30	60	60	80	

NOTES

- i) Use only on roads with Low Traffic Volume (< 3000 vehicles per day).
- ii) To be used for short length Work Areas (<150 m).
- iii) May also be used on roads with no centreline.
- iv) Use only where there is unobstructed visibility of oncoming traffic in both directions.
- v) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4. If Work Vehicle has a TC-12, it must be in bar mode.

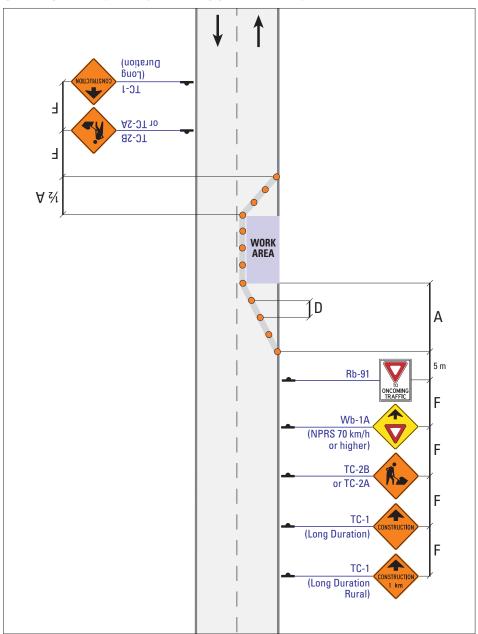
For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TS-17

Lane Closed (Yield to Oncoming Traffic) (Low Volume Roads)

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

46



		Normal Posted Regulatory Speed (km/h					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
F	Distance between Construction Signs (m)	50	90	120	140	150	

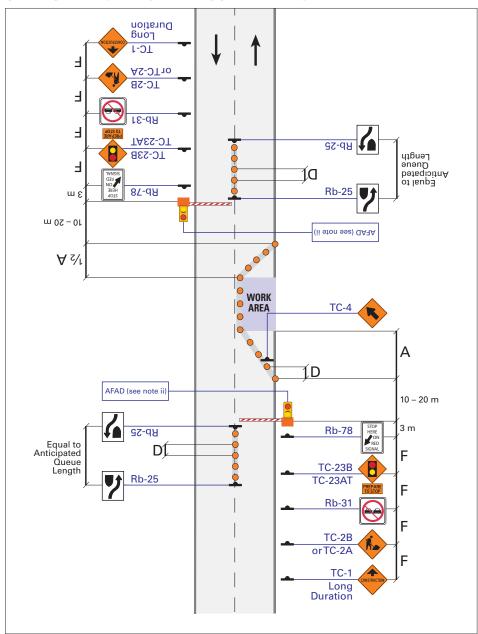
NOTES

- i) Use only on roads with Low Traffic Volume (< 3000 vehicles per day).
- ii) To be used for short length Work Areas (<150 m).
- iii) May also be used on roads with no centreline.
- iv) Use only where there is unobstructed visibility of oncoming traffic in both directions.
- v) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4. If Work Vehicle has a TC-12, it must be in bar mode.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-18

Lane Closed (Yield to Oncoming Traffic) (Low Volume Roads)



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
F	Distance between Construction Signs (m)	50	90	120	140	150	

NOTES

i) An AFAD shall not be operated unless a TCP is positioned close enough to enable them to display a TC-22 STOP/SLOW paddle to control traffic in the event of an AFAD malfunction and

ii) If the AFAD is within a designated bilingual area and the municipality has passed a bylaw under the FLSA section 14(1), the Rb-79 must be bilingual as should the TC23At sign.

For further detail on Work Zone components, see Table A for Intermittent and Very Short duration work and see Table B (Short/Long, pg. 6).

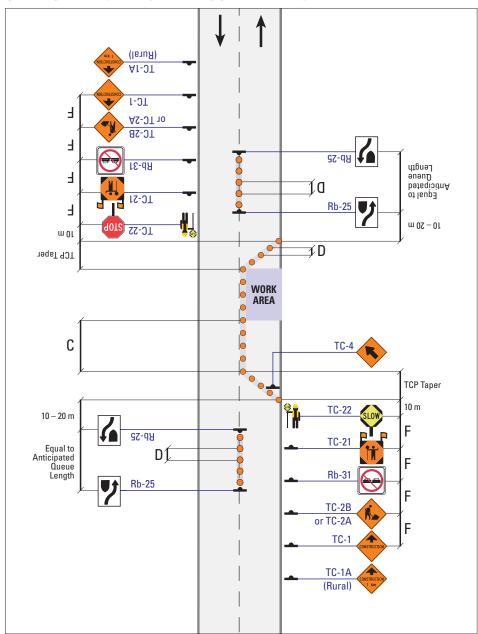
TS-19

Lane Closed (Automated Flagger Assistance Device)

Mobile Operations

Intermittent Very Short Duration Short Duration Long Duration

48



		Normal Posted Regulatory Speed (km/n				
Label	Description	50	60	70	80	90
TCP	Taper Length for TCP Presence (m)	15	20	25	30	30
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

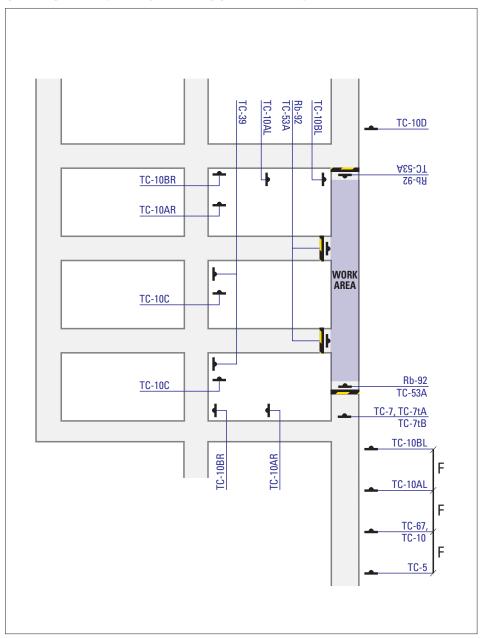
NOTES

i) Centreline Markers between the Rb-25 signs are optional and may be used in one or both approaches if lane keeping becomes an issue. For projects on MTO highways, it is recommended to use Markers in both approaches.

For further detail on Work Zone components see Table B (pg. 6), and TCP Table (pg. 264).

TS-20

Lane Closed (Traffic Control Persons)



		Normal Posted Regulatory Speed (km/h)						
Label	Description	50	60	70	80	90		
F	Distance between Construction Signs (m)	50	90	120	140	150		

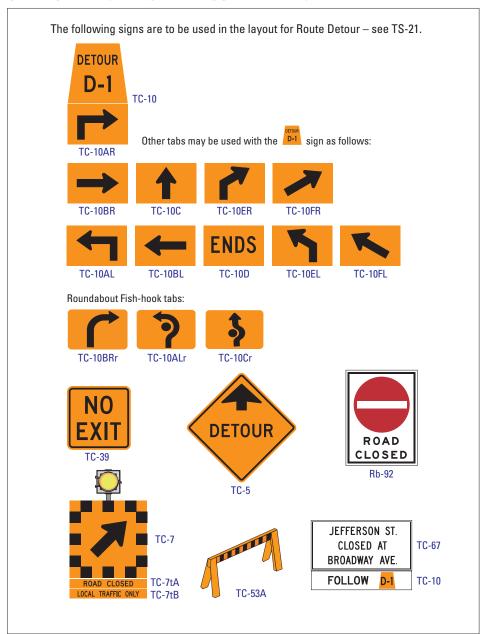
NOTES

- i) See TS-22 for Sign Details.
- ii) The same approach to signing is required in the opposite direction.
- iii) TC-54 can be used in place of TC-53A.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-21

Route Detour (Alternative Roads)

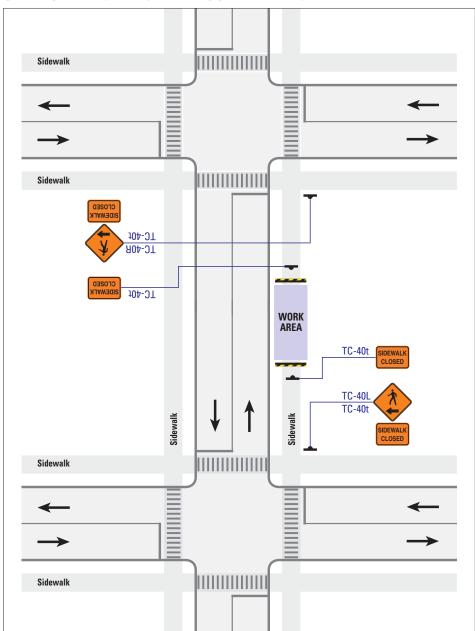


NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-22

Detour Signs and Devices



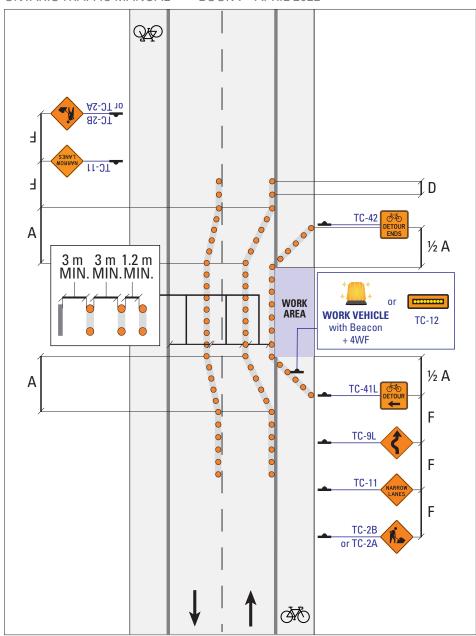
NOTES

i) TC-40L/R Pedestrian Direction sign must be placed at the nearest upstream controlled pedestrian crossing (traffic signal or Pedestrian Crossover) in each direction.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-23

Pedestrian Detour: Sidewalk Closure



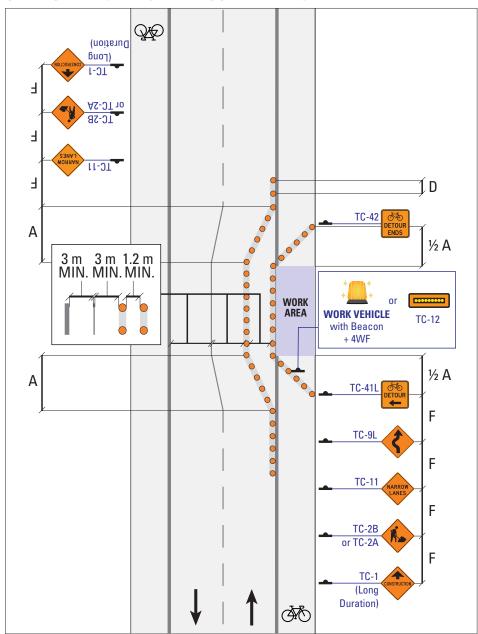
		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) If space permits, TC-54 should be used in place of TC-51. ii) AODA-compliant ramps are required if the curb is raised.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **TS-24 Bicycle Lane Diversion: Bicycle Lane Shift**



		l Posted	Regulato	ry Speed	(km/h)	
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

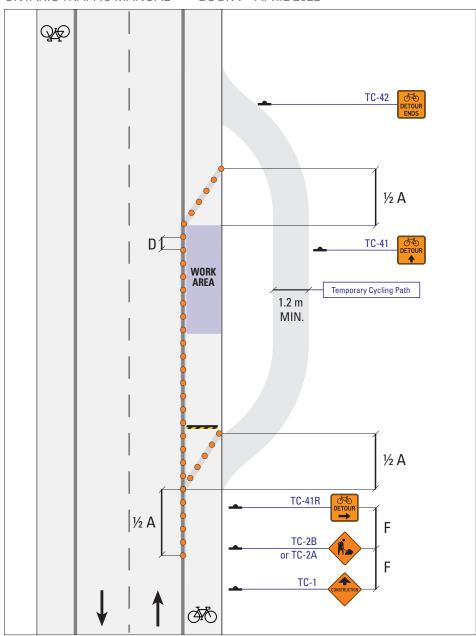
i) If space permits, TC-54 should be used in place of TC-51. ii) AODA-compliant ramps are required if the curb is raised.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **TS-25 Bicycle Lane Diversion: Bicycle Lane Shift**

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

54



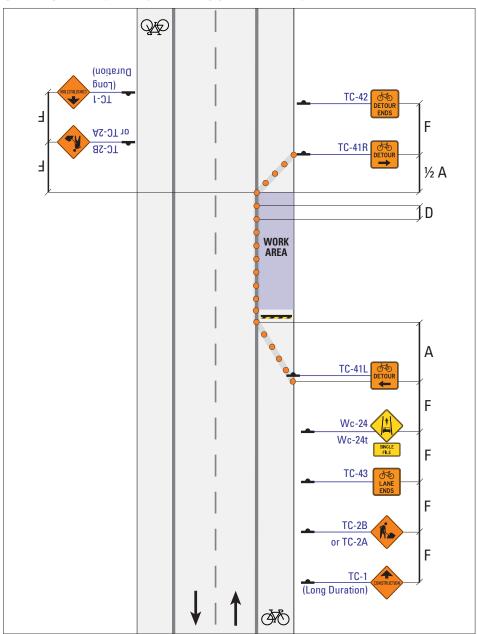
Normal Posted Regulatory Speed (kg						(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-26

Bicycle Lane Diversion: Temporary Path



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

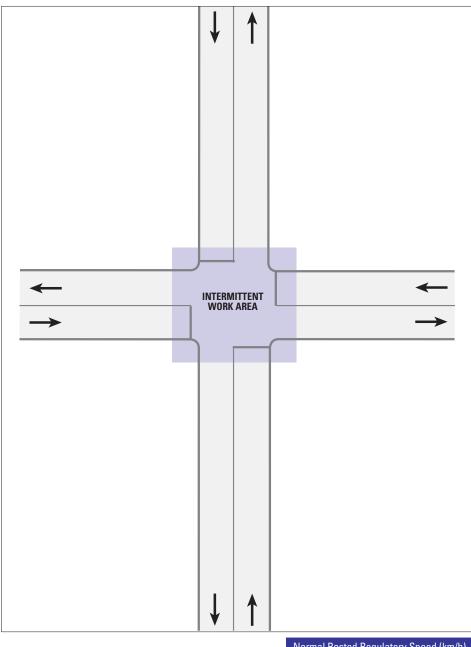
NOTES

 i) AODA-compliant ramps are required if the curb is raised.
 ii) Ensure signage is visible for drivers to be aware of merging cyclists.

Shared lane only to be used if considered by OTM Book 18 or MTO Bikeways Design Manual, Desirable Cycling Facility Nomograph. Otherwise, cycling Detour should be provided.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TS-27 Bicycle Lane Diversion: Single File



	Normal Posted Regulatory Speed (km)						
Label	Description	50	60	70	80	90	
Н	Sight Distance (m)	150	150	200	250	250	

NOTES

- i) Any equipment or Work Vehicles that continuously occupy the shoulder should comply with TS-1.
- ii) When Traffic Volumes are High or when the intersection is signalized, consult the Road Authority to determine whether police assistance is required.

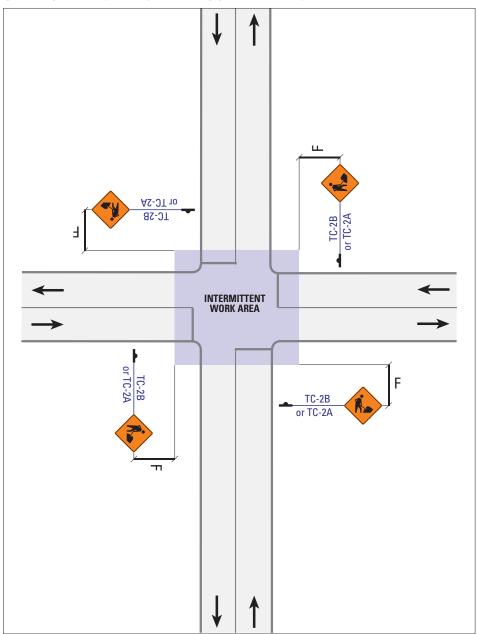
Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, pothole patching:

- Worker requires sight distance
- (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e., distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Note: this would allow for a single worker operation (i.e., surveyor or possibly one-person pothole repair).

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TI-1 Intermittent Work: Intersection



		ivorma	i Postea I	Regulato	ry Speea	(KM/N)
Label	Description	50	60	70	80	90
F	Distance between Construction Signs (m)	30	30	60	60	80
Н	Sight Distance (m)	150	150	200	250	250

NOTES

- i) Any equipment or Work Vehicles that continuously occupy the shoulder should comply with TS-2.
- ii) When Traffic Volumes are High or when the intersection is signalized, consult the Road Authority to determine whether police assistance is required.

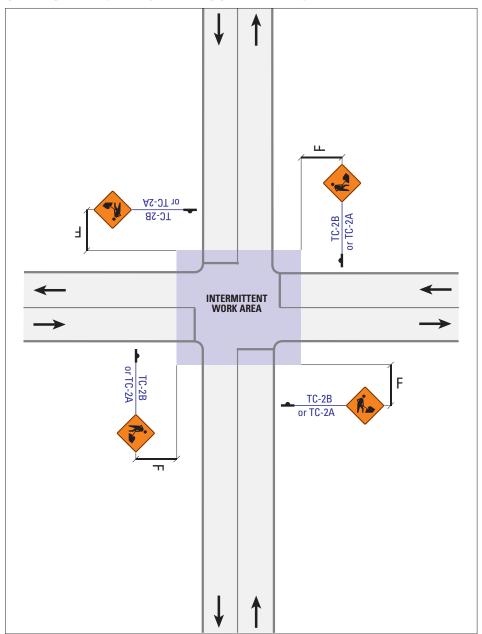
Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, pothole patching:

- Worker requires sight distance
- (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e., distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Note: this would allow for a single worker operation (i.e., surveyor or possibly one-person pothole repair).

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TI-2 **Intermittent Work: Intersection**



Normal Posted Regulatory Speed (km						(km/h)	
La	abel	Description	50	60	70	80	90
	F	Distance between Construction Signs (m)	50	90	120	140	150
	Н	Sight Distance (m)	150	150	200	250	250

NOTES

- i) Any equipment or Work Vehicles that continuously occupy the shoulder should comply with TS-3.
- ii) When Traffic Volumes are High or when the intersection is signalized, consult the Road Authority to determine whether police assistance is required.

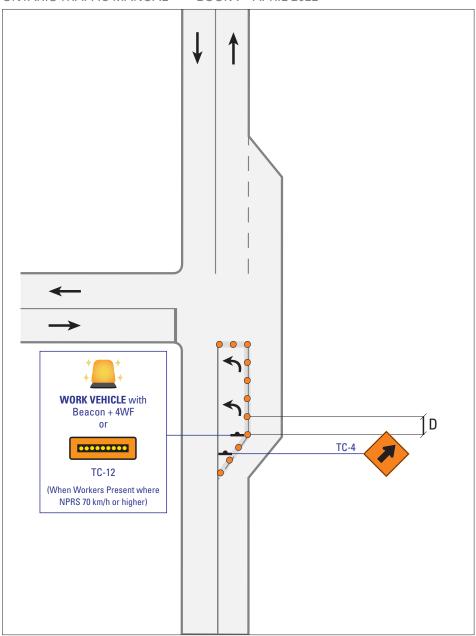
Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, pothole patching:

- Worker requires sight distance
- (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e., distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Note: this would allow for a single worker operation (i.e., surveyor or possibly one-person pothole repair).

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TI-3



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

NOTES

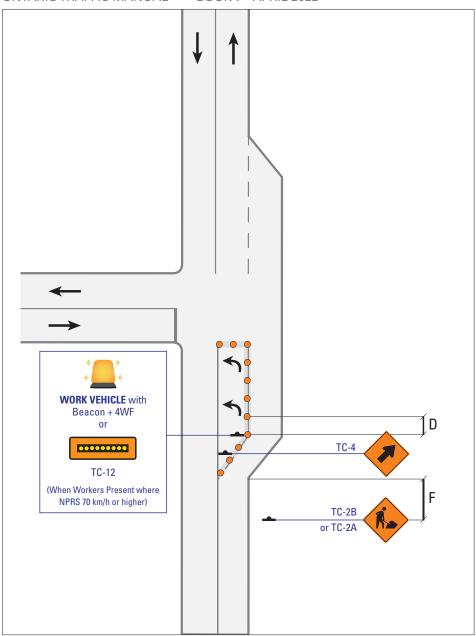
i) Centreline Delineation required if workers present.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> **Zone Painting: Intersection Turn Arrows** TI-4

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

60



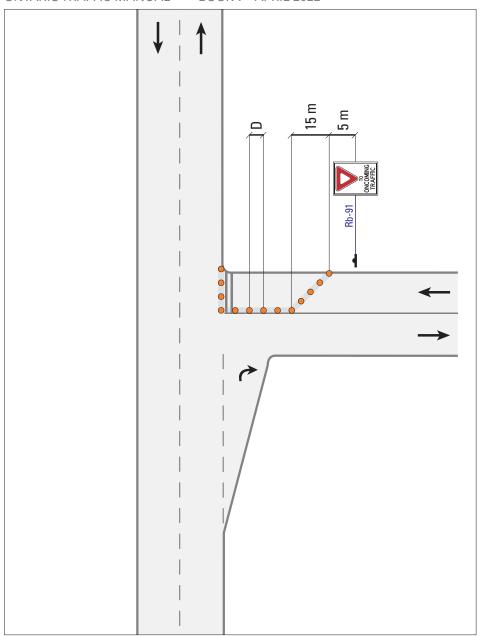
Normal Posted Regulatory Speed (k						(km/h)
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) Centreline Delineation required if workers present.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **Zone Painting: Intersection Turn Arrows** TI-5



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70		
D	Maximum Distance between Markers (m)	6	6	9		
	Minimum Number of Markers for Taper	4	5	5		

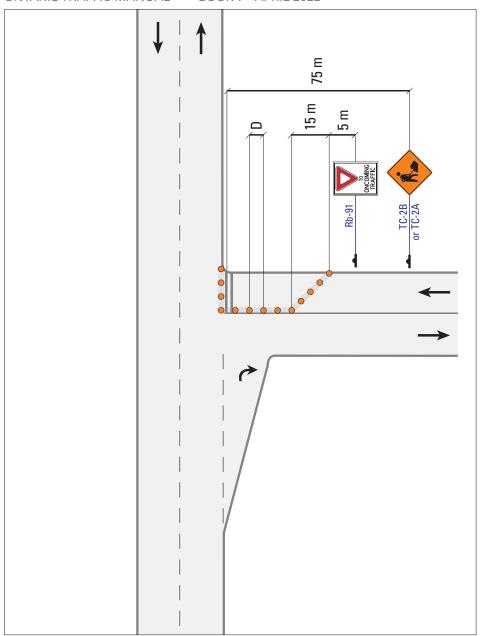
NOTES

- i) Use only on highways with Low Traffic Volume (<3000vehicles per day) and low speed (<70 km/h).
- ii) It may be necessary to paint the stop line and crosswalks in sections to maintain traffic flow.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> TI-6 **Zone Painting: Intersection Stoplines and Crosswalks**

62



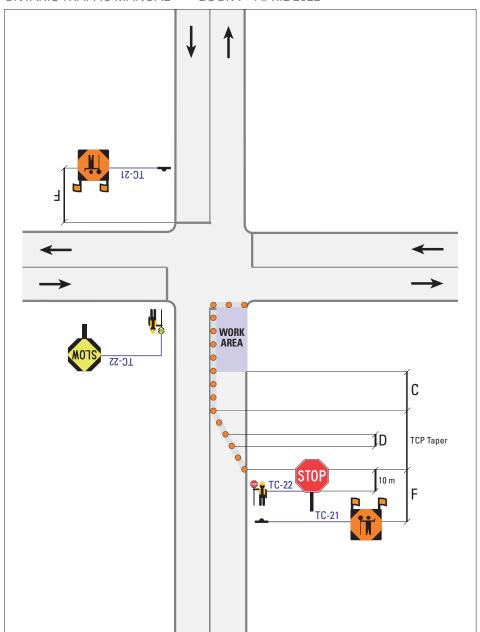
		Normal Post	ed Regulatory S	Speed (km/h)
Label	Description	50	60	70
D	Maximum Distance between Markers (m)	6	9	9
	Minimum Number of Markers for Taper	5	7	9

NOTES

- i) Use only on highways with Low Traffic Volume (<3000 vehicles per day) and low speed (<70 km/h).
- ii) It may be necessary to paint the stop line and crosswalks in sections to maintain traffic flow.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **Zone Painting: Intersection Stoplines and Crosswalks TI-7**



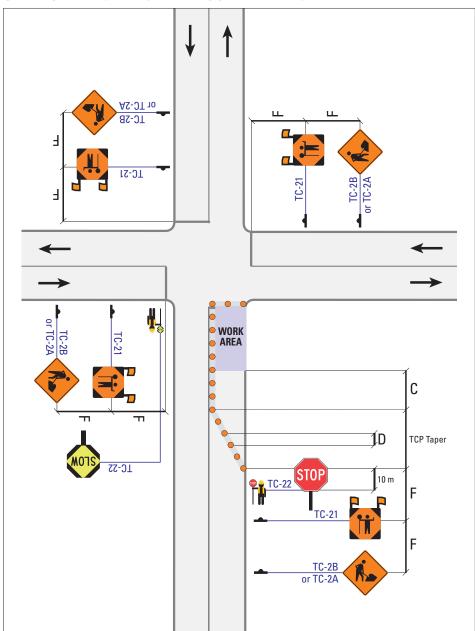
		Normal Posted Regulatory Speed (km/n)				
Label	Description	50	60	70	80	90
TCP	Taper Length for TCP Presence (m)	15	20	25	30	30
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

- i) For Remote Control Device, see TS-19 as an example but this layout will need to be modified for the appropriate duration and highway configuration.
- ii) When Traffic Volumes are High or when the intersection is signalized, consult the Road Authority to determine whether police assistance is required. Care should be taken by the TCP to coordinate with any intersection control such as traffic signals or STOP signs.

For further detail on Work Zone components see Table A (pg. 4), and TCP Table (pg. 264).

TI-8 Intersection: Near-Side Lane Closed (TCP)



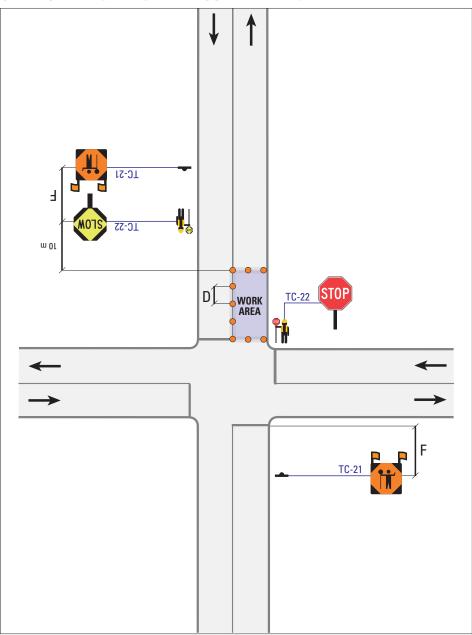
		Normal Posted Regulatory Speed (Kill/II)				
Label	Description	50	60	70	80	90
TCP	Taper Length for TCP Presence (m)	15	20	25	30	30
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) For Remote Control Device, see TS-19 as an example but this layout will need to be modified for the appropriate duration and highway configuration.
- ii) When Traffic Volumes are High or when the intersection is signalized, consult the Road Authority to determine whether police assistance is required. Care should be taken by the TCP to coordinate with any intersection control such as traffic signals or STOP signs.

For further detail on Work Zone components see Table B (pg. 6), and TCP Table (pg. 264).

Intersection: Near-Side Lane Closed (TCP)



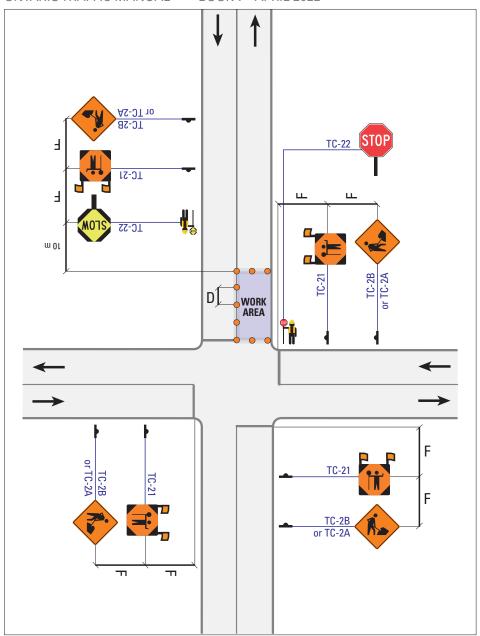
	Normal Posted Regulatory Speed (km)					
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	9	12
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

- i) For Remote Control Device, see TS-19 as an example but this layout will need to be modified for the appropriate duration and highway configuration.
- ii) When Traffic Volumes are High or when the intersection is signalized, consult the Road Authority to determine whether police assistance is required. Care should be taken by the TCP to coordinate with any intersection control such as traffic signals or STOP signs.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TI-10 Intersection: Far-Side Lane Closed (TCP)



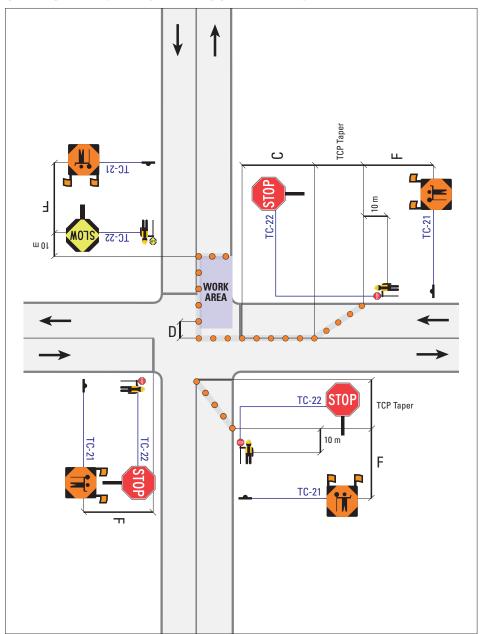
Normal Posted Regulatory Speed (km)						(KM/N)
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) For Remote Control Device, see TS-19 as an example but this layout will need to be modified for the appropriate duration and highway configuration.
- ii) When Traffic Volumes are High or when the intersection is signalized, consult the Road Authority to determine whether police assistance is required. Care should be taken by the TCP to coordinate with any intersection control such as traffic signals or STOP signs.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TI-11 Intersection: Far-Side Lane Closed (TCP)



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
TCP	Taper Length for TCP Presence (m)	15	20	25	30	30
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

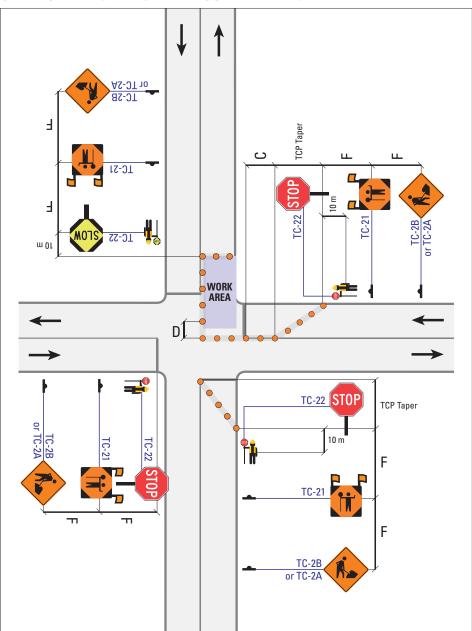
i) When Traffic Volumes are High or when the intersection is signalized, consult the Road Authority to determine whether police assistance is required. Care should be taken by the TCP to coordinate with any intersection control such as traffic signals or STOP signs.

For further detail on Work Zone components see Table A (pg. 4), and TCP Table (pg. 264).

> Work in Intersection: (TCP) TI-12

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

68



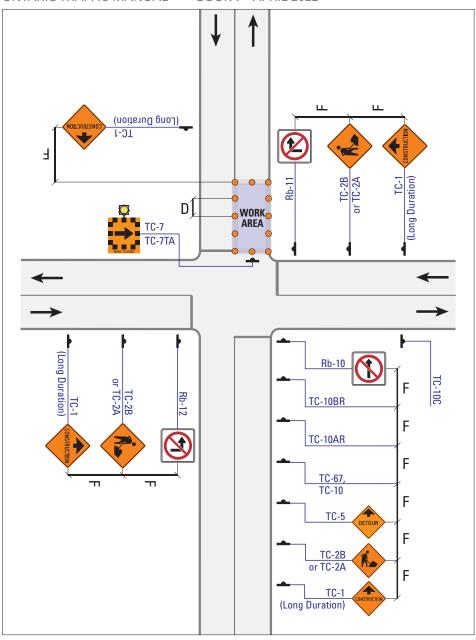
		Normal Posted Regulatory Speed (km/n)				
Label	Description	50	60	70	80	90
TCP	Taper Length for TCP Presence (m)	15	20	25	30	30
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) When Traffic Volumes are High or when the intersection is signalized, consult the Road Authority to determine whether police assistance is required. Care should be taken by the TCP to coordinate with any intersection control such as traffic signals or STOP signs.

For further detail on Work Zone components see Table B (pg. 6), and TCP Table (pg. 264).

> TI-13 Work in Intersection: (TCP)



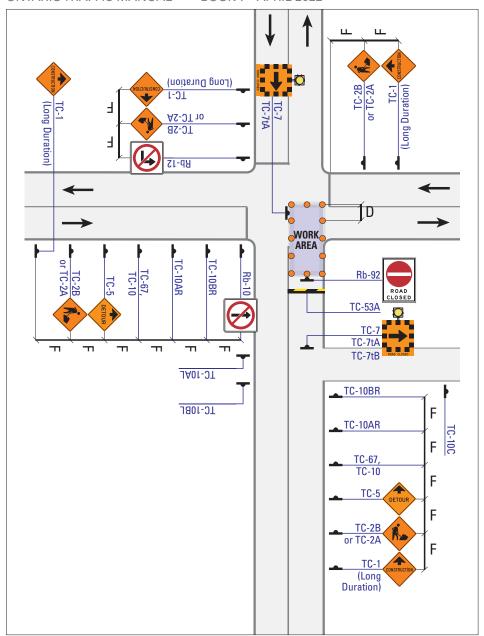
Normal Posted Regulatory Speed (km)						(KM/N)
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce space between TC-54.
- ii) This layout is to be used if an alternate Route Detour is available; if not, TCP are required and the layout shown in TI-11 should be used.
- iii) See TS-21 and TS-22 for Detour signs and layout.
- iv) Flashing Amber Light above TC-7 must not be used at intersections with active signals.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TI-14 Intersection: Far-Side Lane Closed (Detour)



		Norman rosted negulatory speed (kill/11)				
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

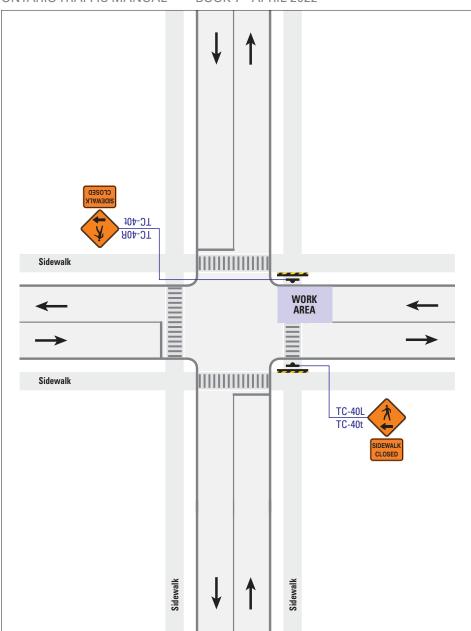
NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce space between TC-54.
- ii) This layout is to be used if an alternate Route Detour is available; if not, TCP are required and the layout shown in TI-11 should be used.
- iii) See TS-21 and TS-22 for Detour signs and layout.
- iv) Flashing Amber Light above TC-7 must not be used at intersections with active signals.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TI-15 Work in Intersection: Near-Side Lane Closed (Detour)

71



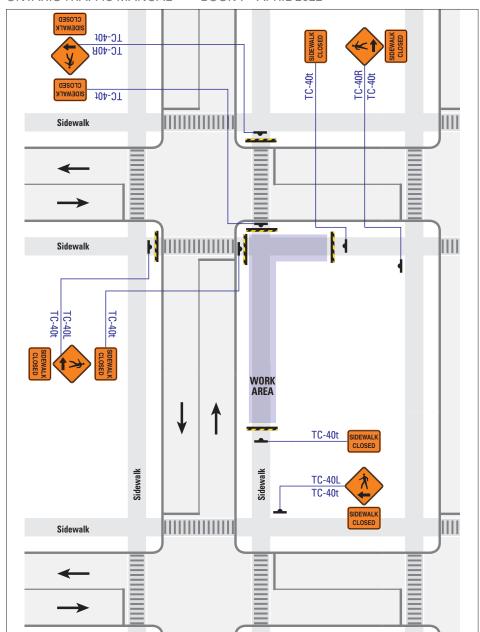
NOTES

- i) Supplementary layout. This layout shows pedestrian signage only and shall be used in conjunction with other appropriate layouts.
- ii) See TS-21, TS-22, and TI-9 for required signage for vehicle Detour.

For further detail on Work Zone components, see Table B $\,$ (Short/Long, pg. 6).

TI-16

Pedestrian Detour: Crosswalk Closure

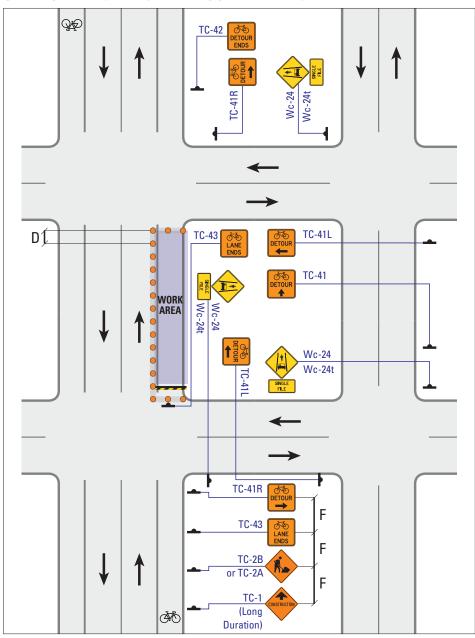


NOTES

i) TC-40L/R Pedestrian Direction sign must be placed at the nearest upstream controlled pedestrian crossing (traffic signal or Pedestrian Crossover) in each direction.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> TI-17 Pedestrian Detour: Crosswalk and Sidewalk Closure



		ivorma	Postea	Regulato	ry Speed	(KM/N)
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
F	Distance between Construction Signs (m)	50	90	120	140	150

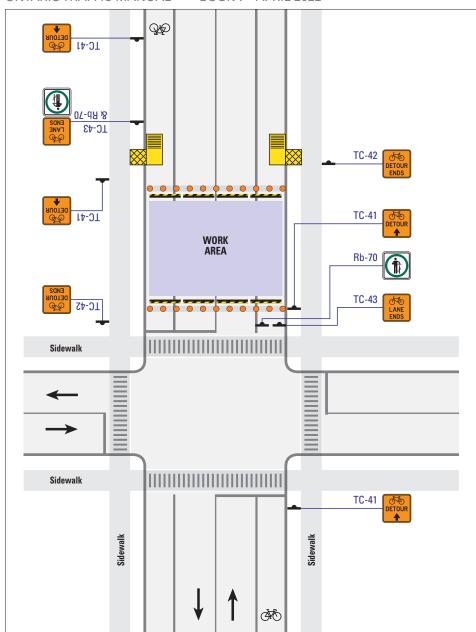
NOTES

Shared lane only to be used if considered by OTM Book 18 or MTO Bikeways Design Manual, Desirable Cycling Facility Nomograph. Otherwise, cycling Detour should be provided.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> TI-18 **Cyclist: Detour**

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration



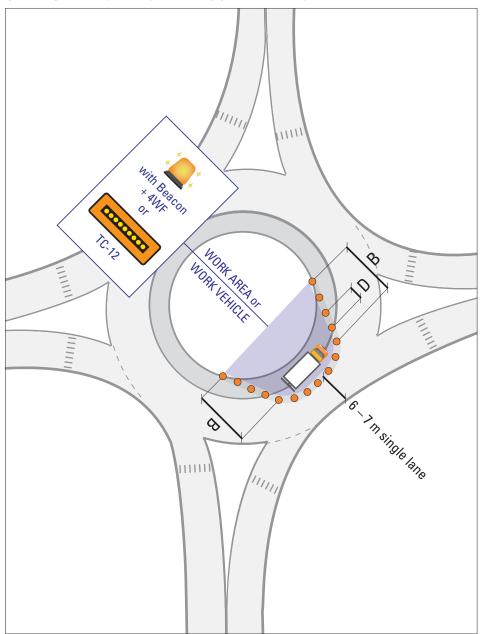
NOTES

- i) Supplementary layout. This layout shows cyclist signage only and shall be used in conjunction with other appropriate layouts.
- ii) See TS-21 & TS-22 for required signage for vehicle Detour.
- iii) Ramps must be AODA-compliant.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TI-19

Bicycle Lane Closed: Dismount and Walk



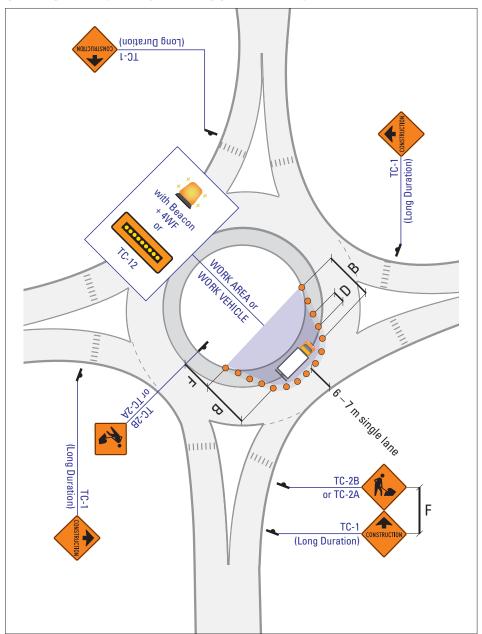
		Normal Posted Regulatory Speed (km/h)						
Label	Description	50	60	70	80	90		
В	Shoulder Taper (m)	20	30	35	35	40		
D	Maximum Distance between Markers (m)	6	6	9	9	12		
	Minimum Number of Markers for Taper	4	5	5	7	8		
F	Distance between Construction Signs (m)	30	30	60	60	80		

NOTES

- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) Total width of 6 m must be maintained. If minimum lane widths cannot be maintained then see Lane Closure layouts.
- iii) Markers are not required if a Work Vehicle with Beacon + 4WF or TC-12 is present.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

TO-1 Roundabout: Encroachment



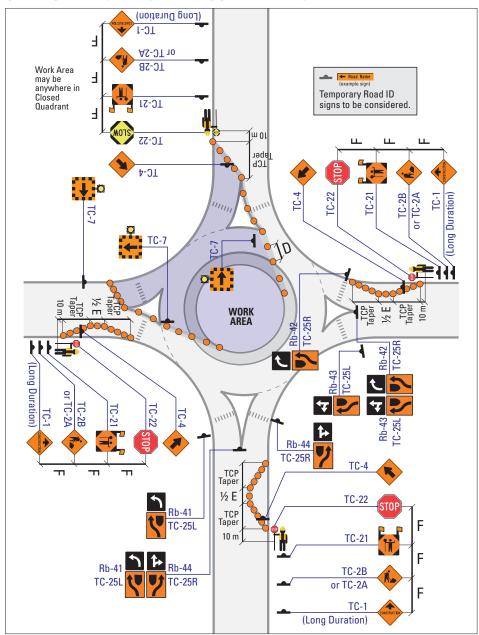
		Norma	l Posted	Regulato	ry Speed	l (km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) Total width of 6 m must be maintained. If minimum lane widths cannot be maintained then see Lane Closure layouts.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

TO-2 Roundabout: Encroachment



		Normal Posted Regulatory Speed (km/				
Label	Description	50	60	70	80	90
TCP	Taper Length for TCP Presence (m)	15	20	25	30	30
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

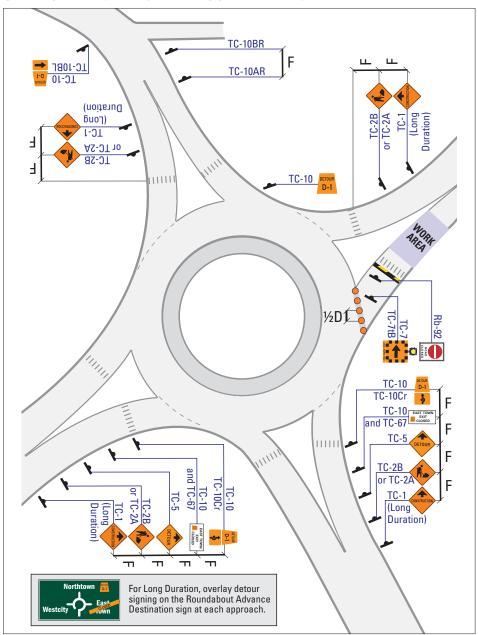
NOTES

- i) TCP must be in communication with each other to ensure only one entrance has a TC-22 showing SLOW at any time. TCP must be present at all times.
- ii) Roundabout must be cleared before next entrance has SLOW indication.
- iii) For Long Duration, TC-1 is required distance F in advance of the TC-2A or TC-2B on each approach. For Long Duration, TC-1A is also required on Rural Highways and/or if the NPRS is
- 70 km/h or higher.
- iv) Use of AFAD or PLCS is NOT permitted.
- v) Permanent signs (such as Rb-21, Rb-19, Rb-20, Rb-25, and overhead guide signs) that may conflict with the direction of travel the motorist is being directed must be covered. Permanent signing must be restored once contractor leaves site.
- vi) Any existing signs that contradict or that are duplicated should be covered.

For further detail on Work Zone components see Table B (pg. 6), and TCP Table (pg. 264).

TO-3 Roundabout: Quadrant Closed (Traffic Control Persons)

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration



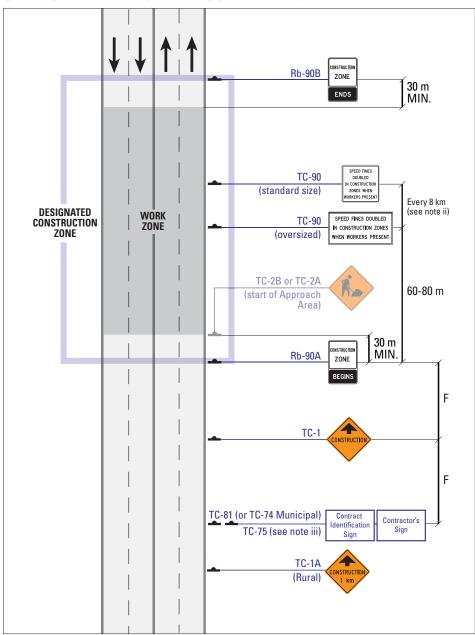
		Mornian Osted Hegulatory Speed (kill/11)				
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) See TS-21 and TS-22 for Detour signing in advance and beyond the Roundabout.
- ii) Any existing signs that contradict or that are duplicated should be covered.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **TO-4 Roundabout: One Exit Closed (Detour)**



		Norma	l Posted I	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
F	Distance between Construction Signs (m)	50	90	120	140	150

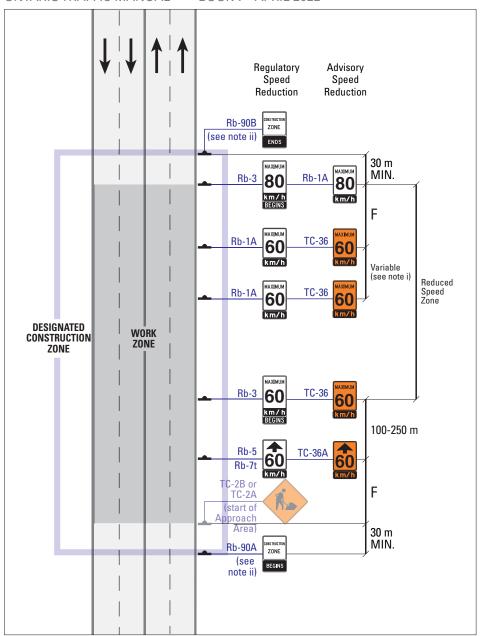
NOTES

- i) The same signing is required in the opposite direction.
- ii) Recommended, but not required.
- iii) Where required by contract.
- iv) Supplementary layout. This layout shall be used in conjunction with other appropriate layouts. Locations of TC-1, TC-1A, TC-1B shown in UG-1 overrides the locations shown in other layouts when used in conjunction with UG-1.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UG-1

Designated Construction Zone Signing



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
F	Distance between Construction Signs (m)	50	90	120	140	150	

NOTES

- i) Refer to Regulation 615 of the Highway Traffic Act and OTM Book 5 for distance between regulatory speed limit signs.
- ii) For Regulatory Speed Reduction, a Designated Construction Zone must be established and signed as per UG-1.
- iii) Reduced Speed Zone may include all of or only part(s) of the Designated Construction Zone.
- iv) Additional signs may be required based on the length of zone.
- v) Supplementary layout. This layout shall be used in conjunction with other appropriate layouts.

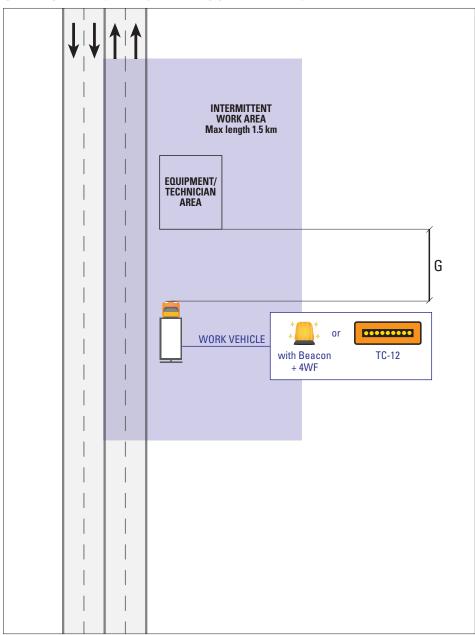
For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Long Duration

UG-2

Reduced Speed Zone Signing

Mobile Operations Intermittent Very Short Duration



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	(35)	(40)	50	60	65
Н	Sight Distance (m)	150	150	200	250	250

NOTES

Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, pothole patching:

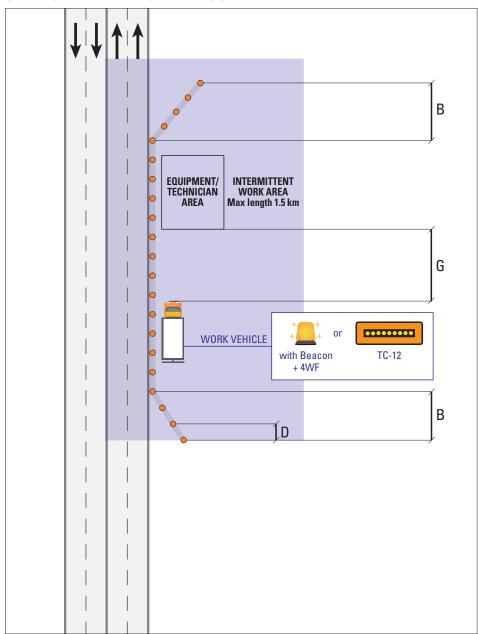
- Worker requires sight distance
- (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e., distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Note: this would allow for a single worker operation (i.e., surveyor or possibly one-person pothole repair).

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

US-1

Intermittent Work



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	35	35	40
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	(35)	(40)	50	60	65
Н	Sight Distance (m)	150	150	200	250	250

NOTES

i) A Work Vehicle with a TC-12 may replace Markers. Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, debris cleanup:

- Worker requires sight distance
- (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e., distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

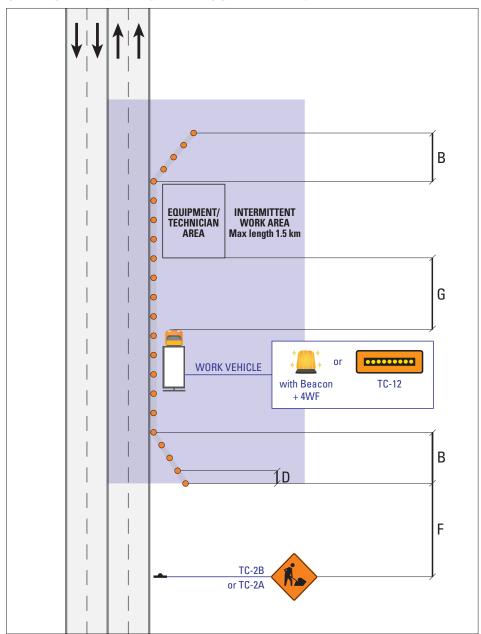
Note: this would allow for a single worker operation (i.e., surveyor or possibly one-person pothole repair).

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

US-2

Intermittent Work

83



		Ivorma	Postea	Regulato	ry Speed	(KM/N)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	(35)	(40)	50	60	65
Н	Sight Distance (m)	150	150	200	250	250

NOTES

i) A Work Vehicle with a TC-12 may replace Markers. Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, surveying:

- Worker requires sight distance
- (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e., distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Short Duration

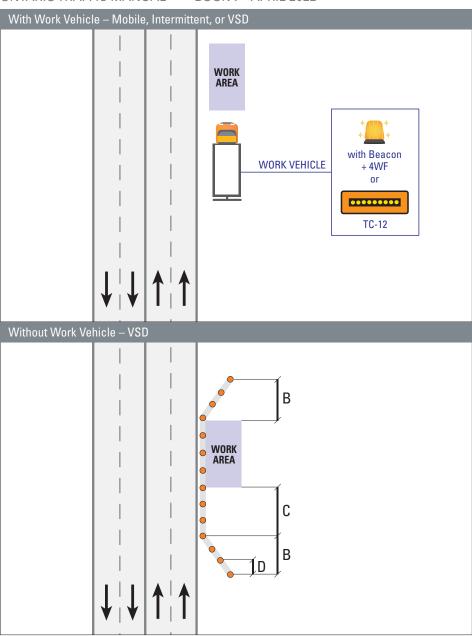
Note: this would allow for a single worker operation (i.e., surveyor or possibly one-person pothole repair).

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-3

Intermittent Work

Mobile Operations Intermittent Very Short Duration



	Normal Posted Regulatory Speed (km/h					
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	35	35	40
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

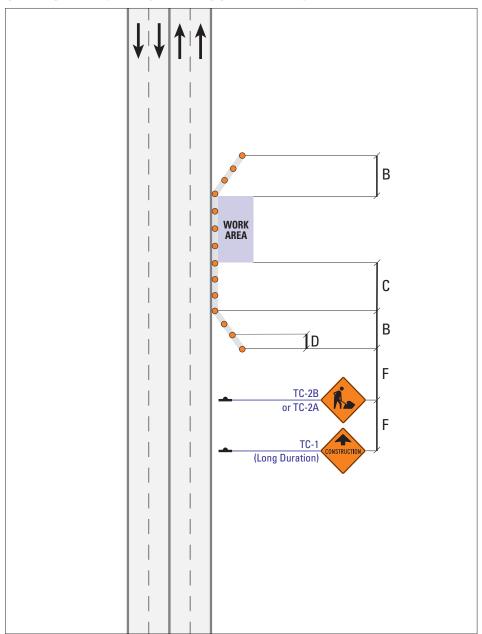
NOTES

- i) Termination Taper optional.
- ii) When a vehicle on shoulder with TC-12 enters a live lane, the TC-12 in bar mode must be switched to arrow mode.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

US-4

Shoulder Work



		Normal Posted Regulatory Speed (km/h				
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

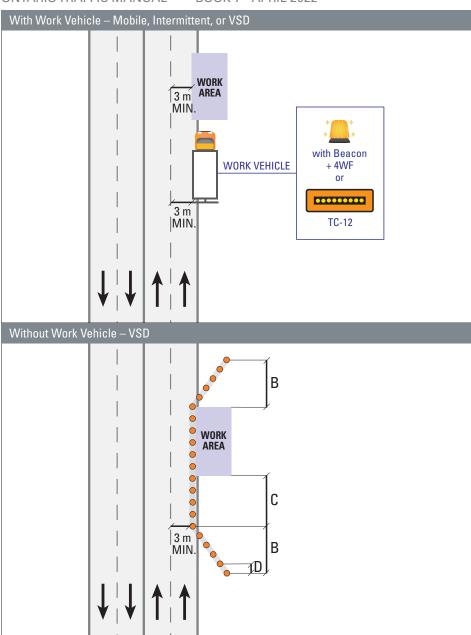
NOTES

- i) Termination Taper optional.
- ii) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4.
- iii) A Work Vehicle with a TC-12 may replace Markers for Short Duration work.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-5

Shoulder Work



Normal Posted Regulatory Sp						(km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	35	35	40
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

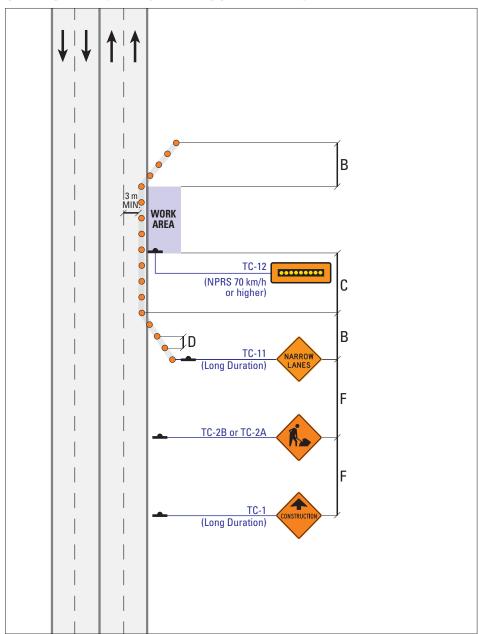
NOTES

- i) Termination Taper optional.
- ii) In addition to the minimum requirement of 3 m temporary lane width, an offset of 0.3 m to 0.6 m between Markers and the edge of the traveled lane is desirable.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

US-6

Lane Encroachment



		Normal Posted Regulatory Speed (km/h				
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

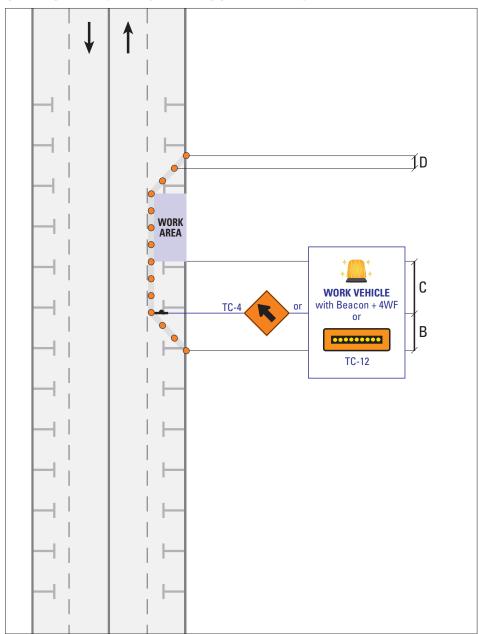
NOTES

- i) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4.
- ii) A Work Vehicle with a TC-12 may replace Markers for Short Duration work where NPRS is 60 km/h or lower.
- iii) In addition to the minimum requirement of 3 \mbox{m} temporary lane width, an offset of 0.3 m to 0.6 m $\,$ between Markers and the edge of the traveled lane is desirable.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-7

Lane Encroachment



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80		
В	Shoulder Taper (m)	20	30	35	35		
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60		
D	Maximum Distance between Markers (m)	6	6	9	9		
	Minimum Number of Markers for Taper	4	5	5	7		

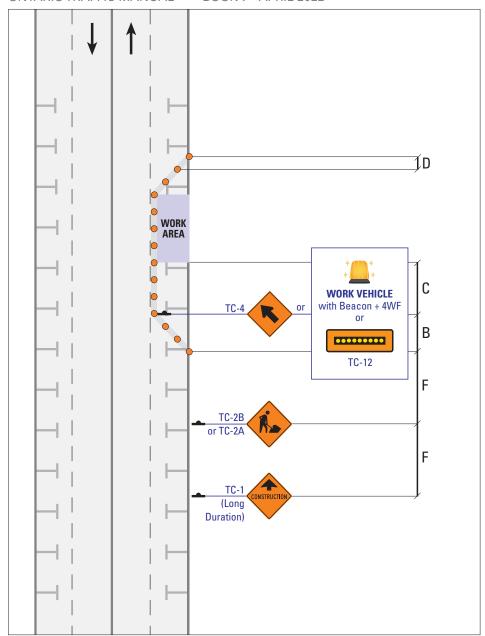
NOTES

i) A Work Vehicle with Beacon + 4WF or a TC-12 in bar mode can replace Markers.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

US-8

Parking Lane Closed



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80		
В	Shoulder Taper (m)	20	30	55	60		
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60		
D	Maximum Distance between Markers (m)	6	9	9	12		
	Minimum Number of Markers for Taper	5	7	9	11		
F	Distance between Construction Signs (m)	50	90	120	140		

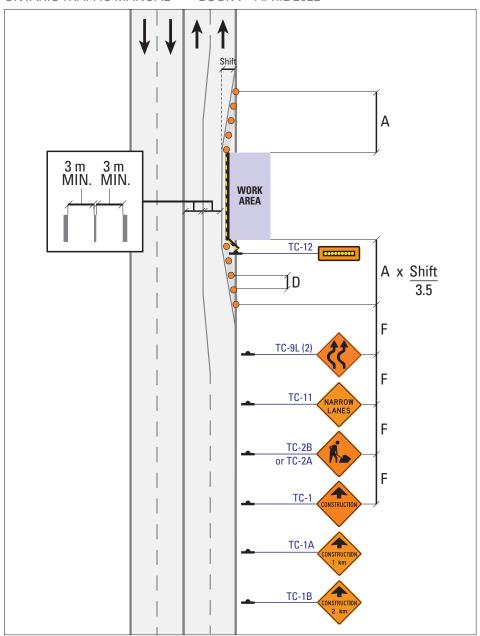
NOTES

- i) Placement of TC-1 or TC-2 may need to be adjusted if visibility is obstructed due to parked vehicles.
- ii) For Short Duration work, a Work Vehicle with Beacon + 4WF or a TC-12 in bar mode can replace Markers.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-9

Parking Lane Closed



Normal Posted Regulatory Speed (km/h						(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

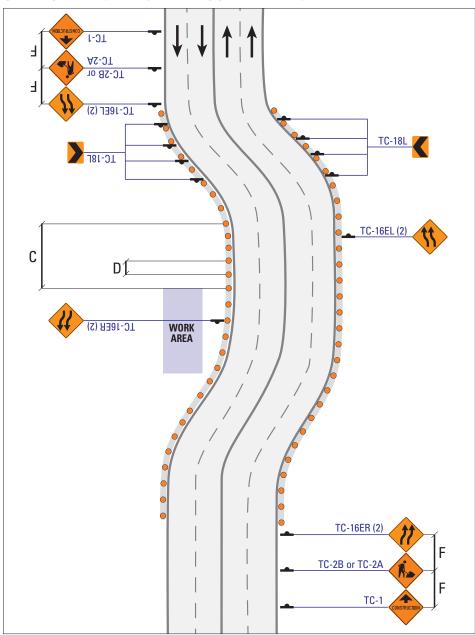
- i) Minimum lane width is 3 m. Additionally, an offset of 0.3 \mbox{m} to 0.6 \mbox{m} between Markers and the edge of the traveled lane is desirable.
- ii) For narrowed lanes exceeding
- 2 km, use a TC-16EL (ER) in place of the TC-9L (R). Add an additional TC-16ER (EL) at the beginning of end Taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-10

Partial Lane Shift: Narrow Lanes

Long Duration



Normal Posted Regulatory Speed (kr						(km/h)
Label	Description	50	60	70	80	90
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

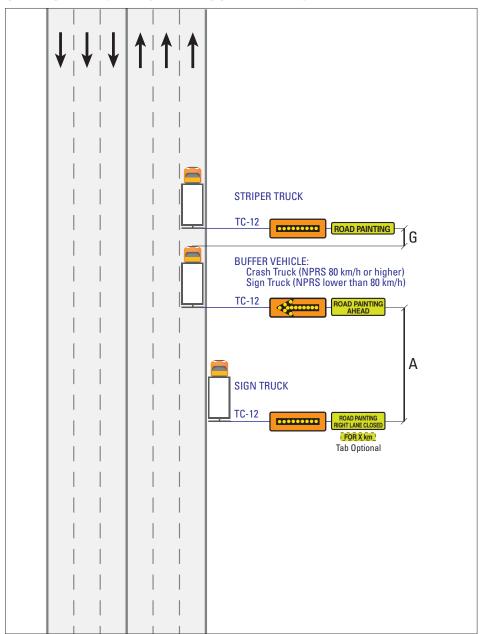
NOTES

- i) Refer to OTM Book 6 for the appropriate placement of TC-18L.
- ii) Markers used for additional Delineation through Tangent on the far-side of the Work Area are optional.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-11

Lane Realignment



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	_	-	35	45	50

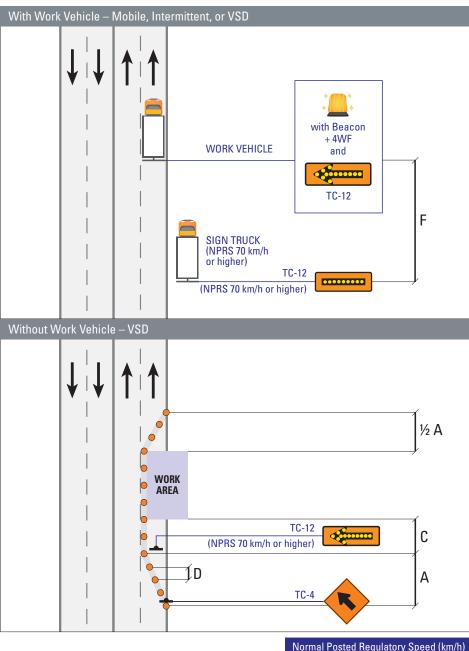
NOTES

- i) MTO requirements illustrated. Other Road Authorities may not require a "ROAD PAINTING" information sign.
- ii) Sign Truck may be replaced by an approved equivalent
- iii) Where shoulder is intermittent, Sign Truck should drive with traffic flow in arrow mode until shoulder becomes available.
- iv) Left Lane Closed mirror image, but the Sign Truck should follow behind, in the same lane as the Buffer Vehicle.
- v) The distance between Sign Truck and Buffer Vehicle may be adjusted to accommodate hills, curves, restricted visibility, or other specific conditions.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

US-12

Zone Painting: Right or Left Lane Closed



		Normal Posted Regulatory Speed (km/r				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

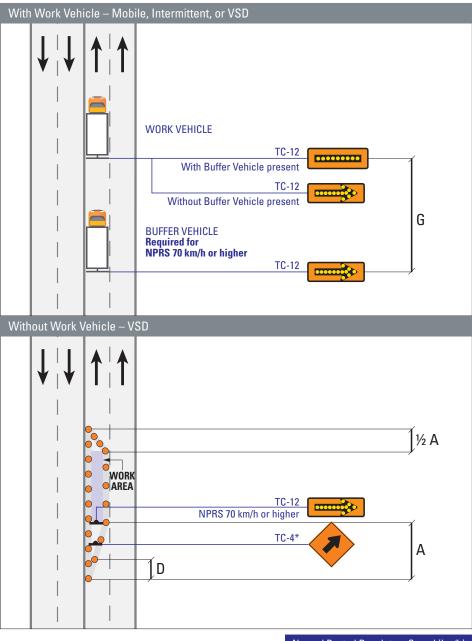
NOTES

- i) Distance between Sign Truck and Work Vehicle may be adjusted to accommodate hills, curves, restricted visibility, or other site specific conditions.
- ii) Where shoulder is intermittent, Sign Truck should drive with traffic flow until shoulder becomes available. iii) Left Lane Closed, see US-14.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

US-13

Lane Closed or Occupied



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	_	_	35	45	50

NOTES

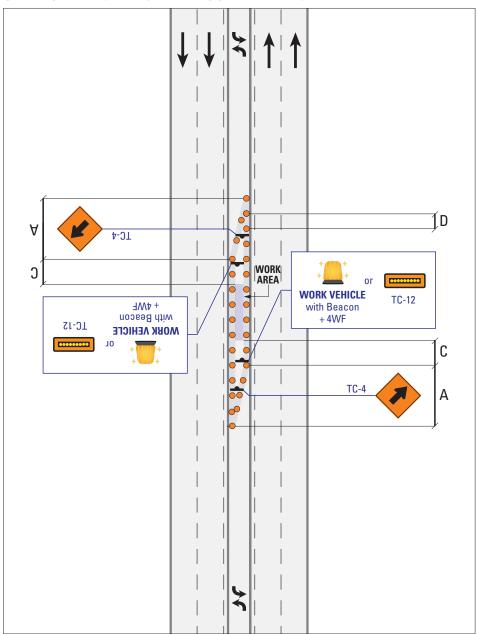
i) Distance between Sign Truck and Work Vehicle may be adjusted to accommodate hills, curves, restricted visibility, or other site specific conditions.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

US-14

Left Lane Closed or Occupied



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

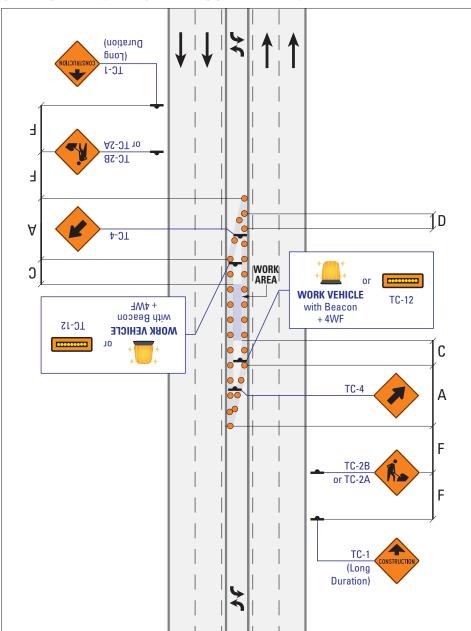
NOTES

i) Where TC-12 is used and the NPRS is 60 km/h or lower, Markers are not required.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

US-15

Two-Way Left Turn Lane Closed



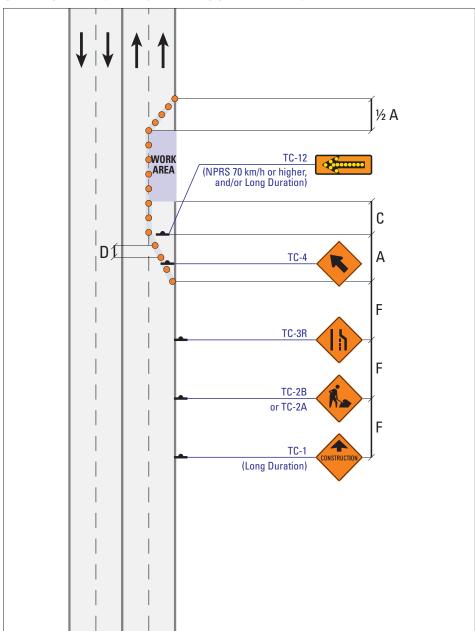
		Normal Posted Regulatory Speed (kn				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-16

Two-Way Left Turn Lane Closed



		Normal Posted Regulatory Speed (km				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

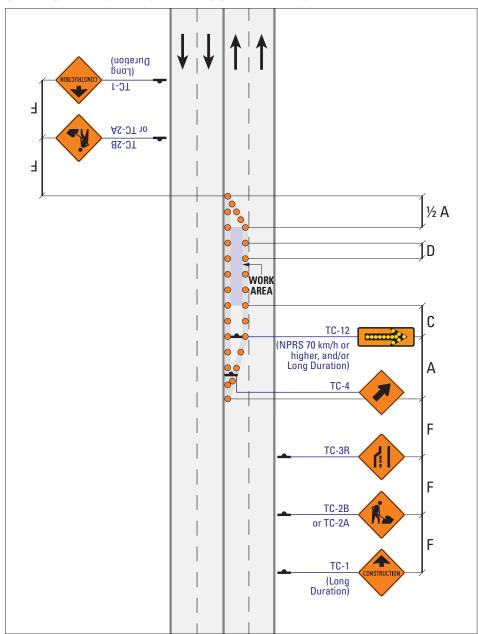
NOTES

i) For Left Lane Closed Undivided or with no shoulder, see US-18.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-17

Lane Closed



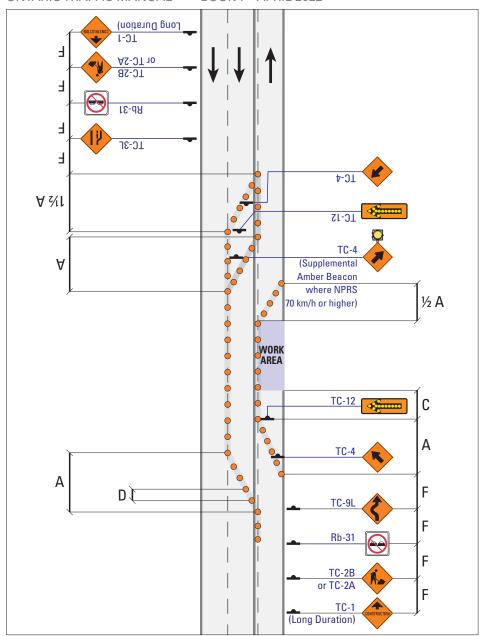
		Normal Posted Regulatory Speed (kn				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-18

Left Lane Closed



		Normal Posted Regulatory Speed (km/r				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

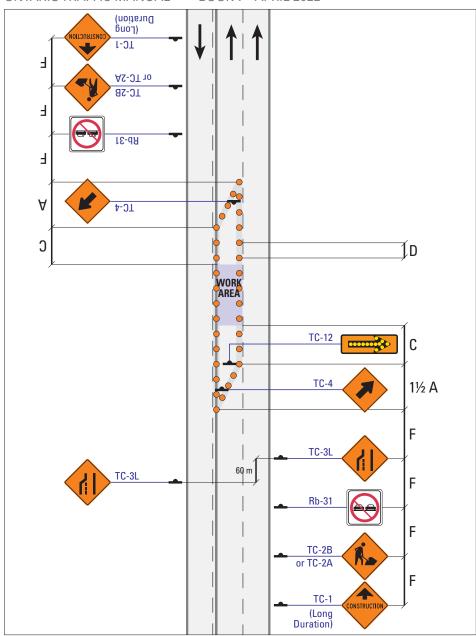
NOTES

- i) The added lane should be allowed to redevelop only if there is sufficient remaining lane length to permit safe passing.
- ii) For High Volume roads or Long Duration work longer than five days, the use of Temporary Concrete Barriers should be considered to separate opposing traffic.
- iii) For diversions exceeding 1 km, use a TC-16EL (ER) in place of the TC-9L (R), and add an additional TC-16ER (EL) at the beginning of end Taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

100

US-19 Passing Lanes: Single-Lane Direction Closed



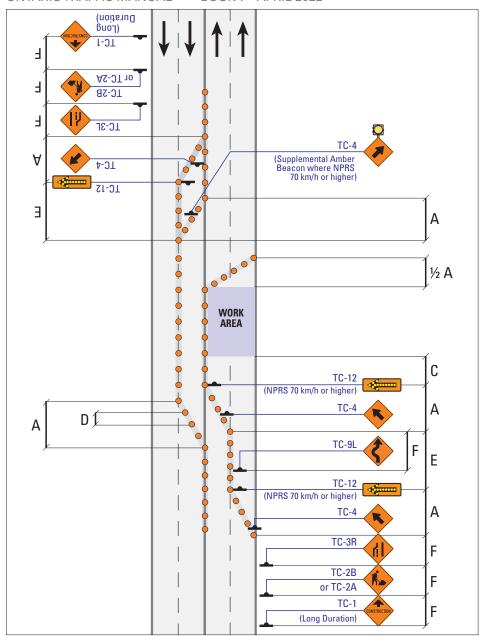
		Normal Posted Regulatory Speed (km/r				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) For High Volume roads or Long Duration work longer than five days, the use of Temporary Concrete Barriers should be considered to separate opposing traffic.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-20 Passing Lanes: Centre Lane Closed



		Normal Posted Regulatory Speed (km/r				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
E	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

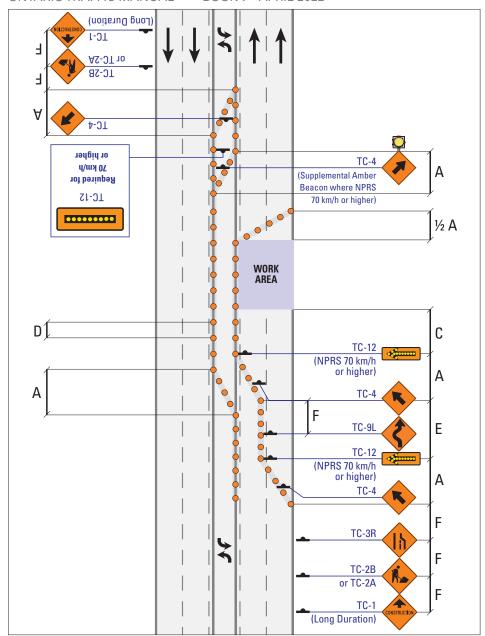
NOTES

- i) For High Volume roads or Long Duration work longer than five days, the use of Temporary Concrete Barriers should be considered to separate opposing traffic.
- ii) For diversions exceeding 1 km, use a TC-16EL (ER) in place of the TC-9L (R), and add an additional TC-16ER (EL) at the beginning of end Taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-21

Four Lane Road: Two Lanes Closed



		Normal Posted Regulatory Speed (km/n					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200	
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
E	Minimum Tangent between Tapers (m)	60	85	155	180	200	
F	Distance between Construction Signs (m)	50	90	120	140	150	

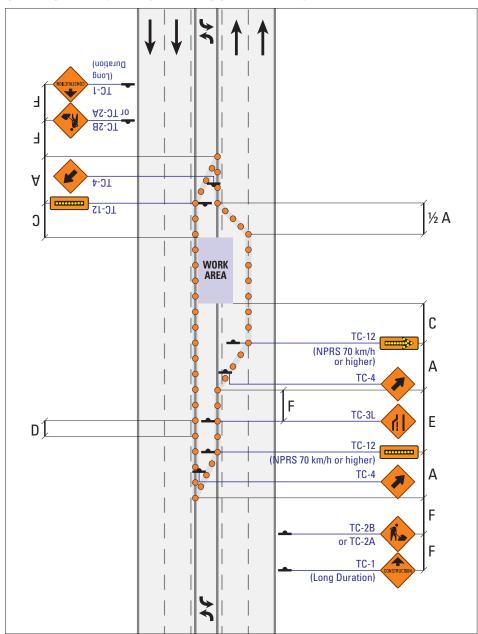
NOTES

i) For diversions, exceeding 1 km, use a TC-16 EL (ER) in place of the TC-9L (R) and add an additional TC-16 ER (EL) at the beginning of end Taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-22

Five Lane Road: Two Through Lanes Closed



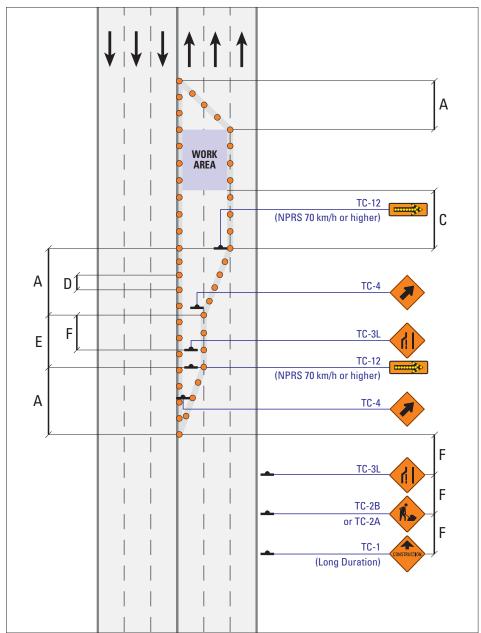
		Normal Posted Regulatory Speed (km				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-23

Five Lane Road: Through Lane and Left Turn Lane Closed



		Normal Posted Regulatory Speed (km/n					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200	
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200	
F	Distance between Construction Signs (m)	50	90	120	140	150	

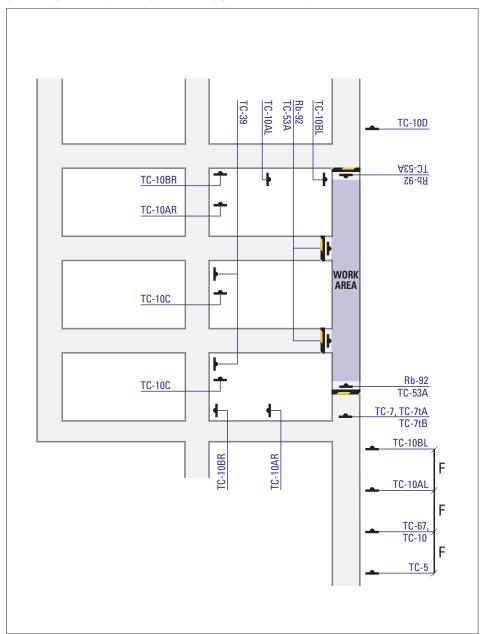
NOTES

i) Right Lanes Closed: mirror image, except for TC-3, TC-2, and TC-1.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-24

Six Lane Road: Left Two Lanes Closed



		Normal Posted Regulatory Speed (km/h)							
Label	Description	50	60	70	80	90			
F	Distance between Construction Signs (m)	50	90	120	140	150			

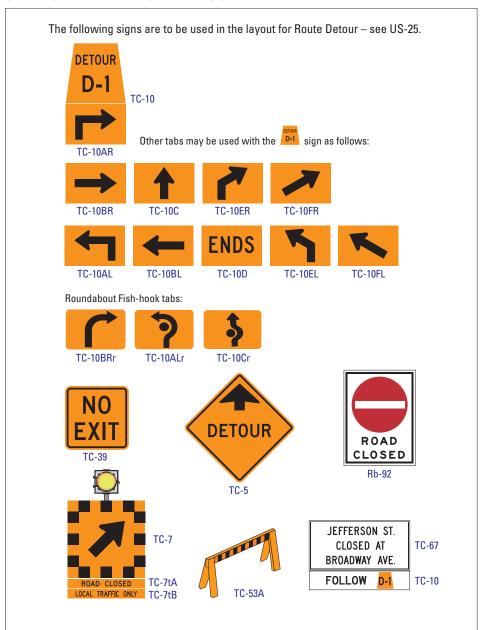
NOTES

- i) See US-26 for Sign Details.
- ii) The same approach to signing is required in the opposite direction.
- iii) TC-54 can be used in place of TC-53A.
- iv) If space is insufficient to install a TC-67, it may be replaced with a TC-65.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-25

Route Detour (Alternative Roads)

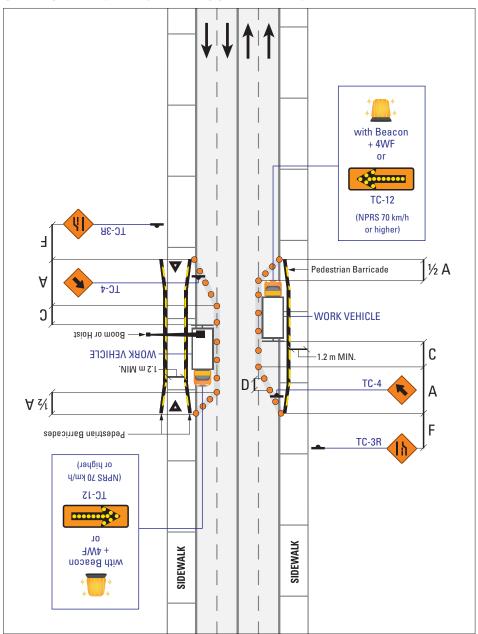


NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-26

Detour Signs and Devices



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

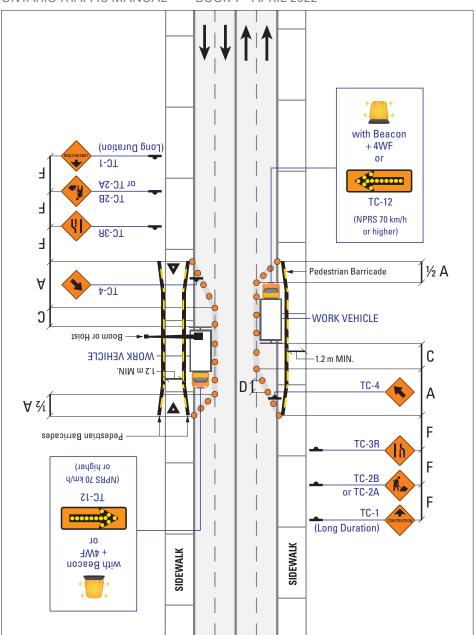
NOTES

i) A Location of Pedestrian Controllers if required (e.g., use of Booms or Hoists). Pedestrian passage under Boom is acceptable when Boom is not in motion and when Hoisting is not underway. Where activities at a Work Area could endanger the public (e.g., trenches, excavation), Pedestrian Barricades must be used.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> **Pedestrian Accommodation: Vehicle Encroachment** on Road/Sidewalk

US-27



		Normal Posted Regulatory Speed (km/n				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

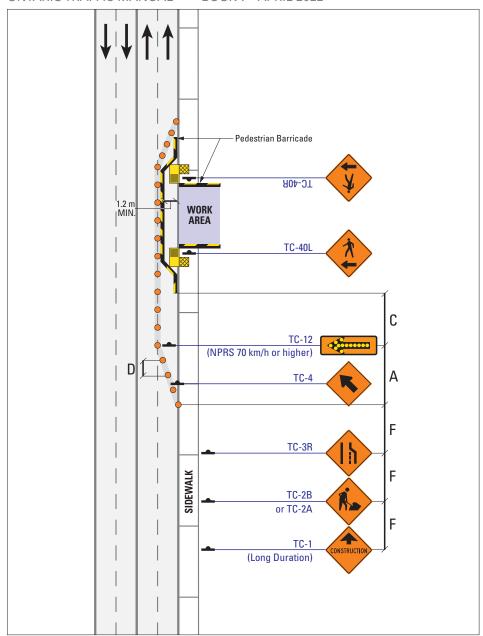
NOTES

i) A Location of Pedestrian Controllers if required (e.g., use of Booms or Hoists). Pedestrian passage under Boom is acceptable when Boom is not in motion and when Hoisting is not underway. Where activities at a Work Area could endanger the public (e.g., trenches, excavation), Pedestrian Barricades must be used.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Pedestrian Accommodation: Vehicle Encroachment on Road/Sidewalk

US-28



		Normal Posted Regulatory Speed (km/r					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200	
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
F	Distance between Construction Signs (m)	50	90	120	140	150	

NOTES

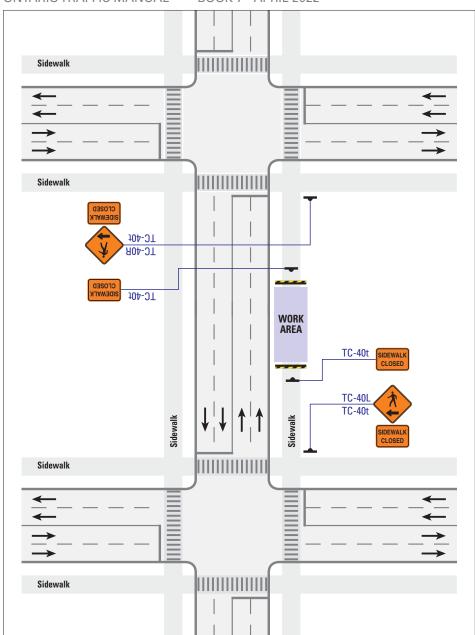
- For Sidewalk Closures of Long Durations, a boardwalk and railing should be provided instead of Pedestrian Barricades.
- ii) If close to a crosswalk, pedestrians can be directed to the opposite side of the street with a TC-40 and TC-40T installed at the crosswalk.
- iii) Minimum width of the temporary walkway is 1.2 m.
- iv) AODA-compliant ramps are required if the curb is raised.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Pedestrian Accommodation: Mid-Block Sidewalk Detour onto Roadway

US-29

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration 110



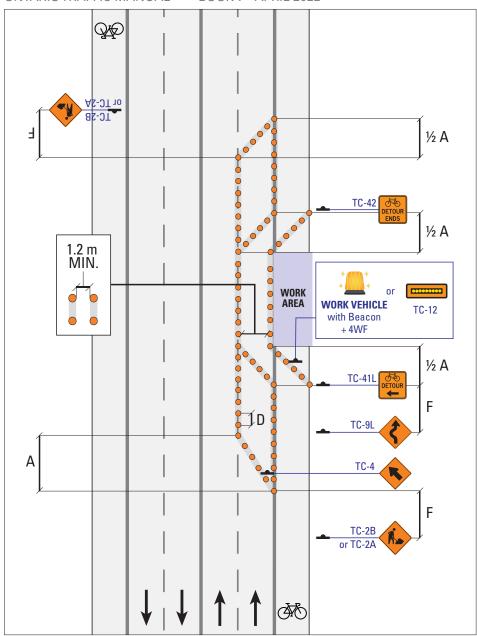
NOTES

i) TC-40L/R Pedestrian Direction sign must be placed at the nearest upstream controlled pedestrian crossing (traffic signal of Pedestrian Crossover) in each direction.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-30

Pedestrian Detour: Sidewalk Closure



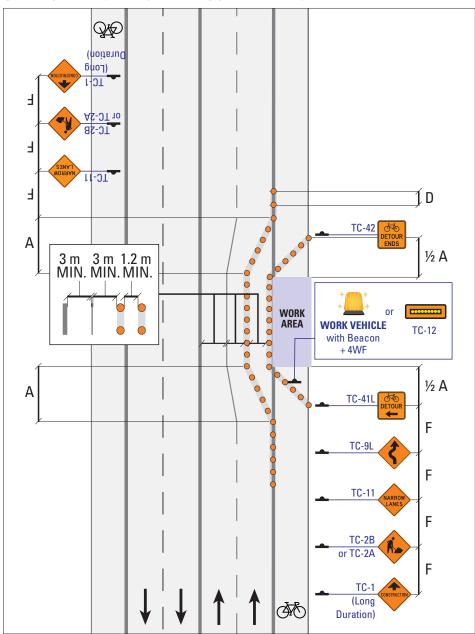
		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) If space permits, TC-54 should be used in place of TC-51. ii) AODA-compliant ramps are required if the curb is raised.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **US-31 Bicycle Lane Diversion: Bicycle Lane Shift**



Normal Posted Regulatory Speed						(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

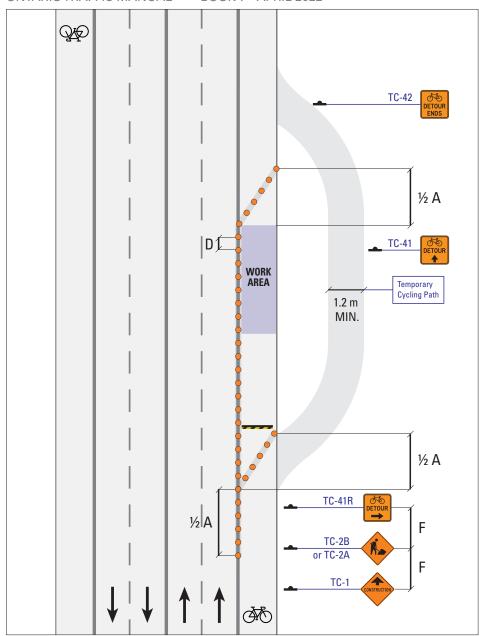
NOTES

i) If space permits, TC-54 should be used in place of TC-51.

ii) AODA-compliant ramps are required if the curb is raised.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **US-32 Bicycle Lane Diversion: Bicycle Lane Shift**



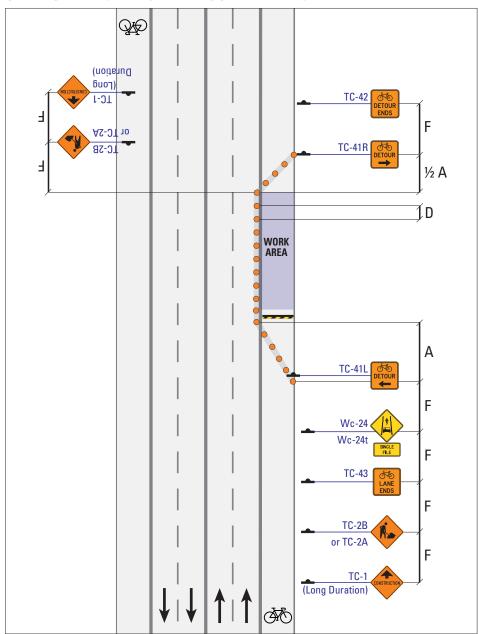
		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-33

Bicycle Lane Diversion: Temporary Path



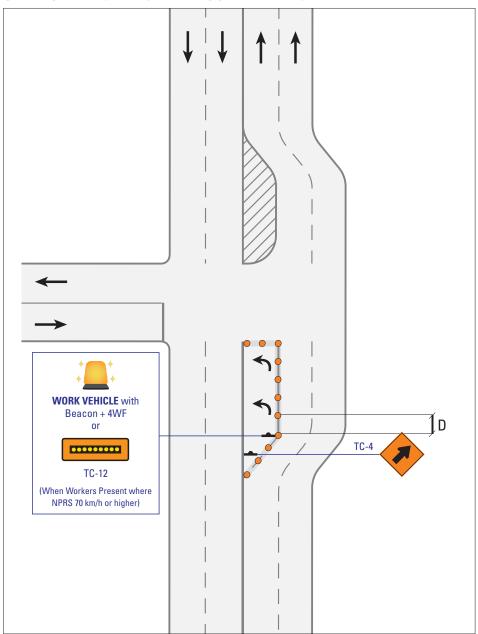
Normal Posted Regulatory Spi						(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

AODA-compliant ramps are required if the curb is raised.
 Besure signage is visible for drivers to be aware of merging cyclists.

Shared lane only to be used if considered by OTM Book 18 or MTO Bikeways Design Manual, Desirable Cycling Facility Nomograph. Otherwise, cycling Detour should be provided. For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

US-34 Bicycle Lane Diversion: Single File



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

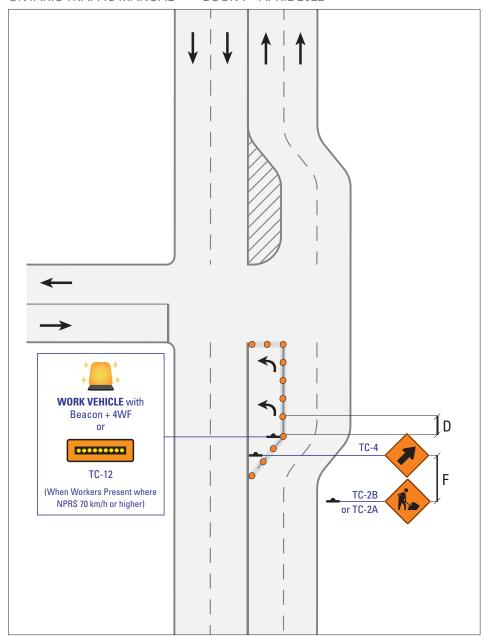
NOTES

- i) Centreline Delineation required if workers present.
- ii) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

UI-1

Zone Painting: Intersection Turn Arrows



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
F	Distance between Construction Signs (m)	50	90	120	140	150	

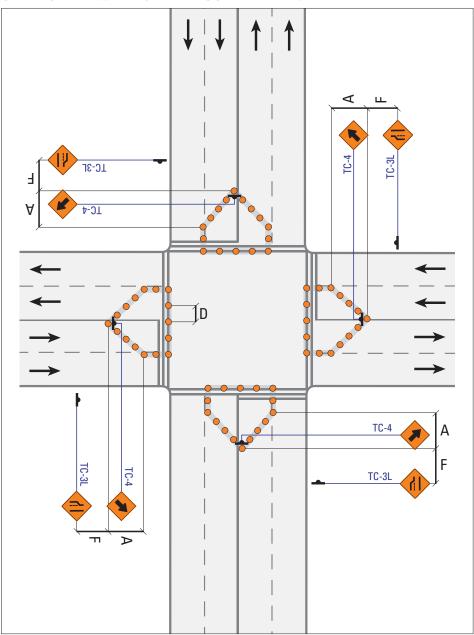
NOTES

- i) Centreline Delineation required if workers present.
- ii) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UI-2

Zone Painting: Intersection Turn Arrows



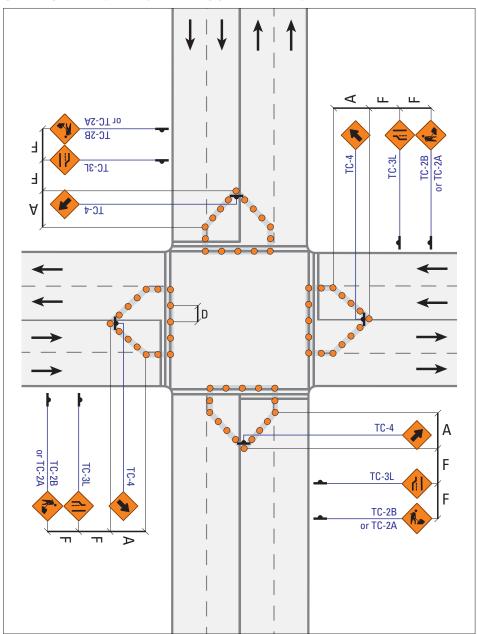
		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	
F	Distance between Construction Signs (m)	30	30	60	60	80	

NOTES

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

UI-3

Zone Painting: Intersection Left Lane Closed

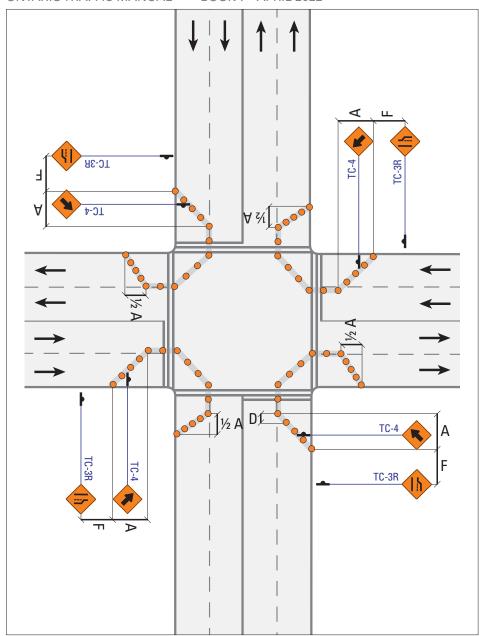


		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> UI-4 **Zone Painting: Intersection Left Lane Closed**



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	
F	Distance between Construction Signs (m)	30	30	60	60	80	

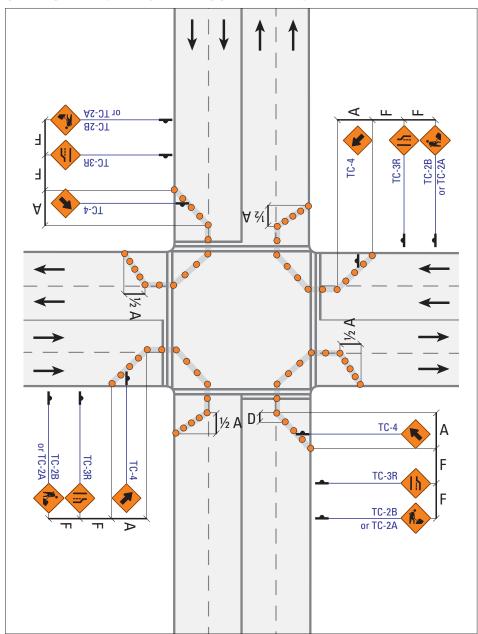
NOTES

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

UI-5

Zone Painting: Intersection Right Lane Closed

MULTI-LANE UNDIVIDED



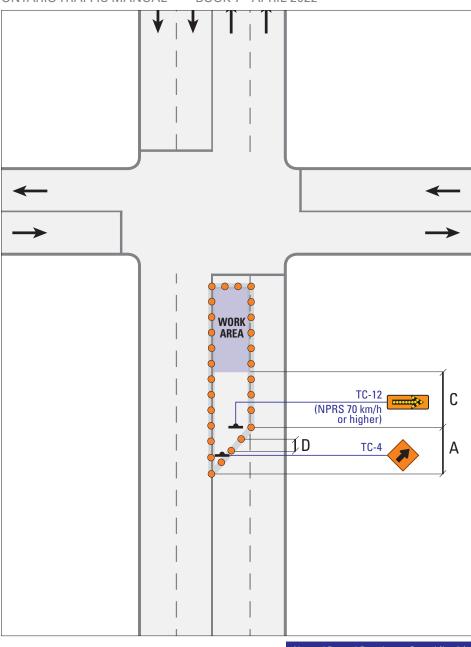
		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UI-6

Zone Painting: Intersection Right Lane Closed



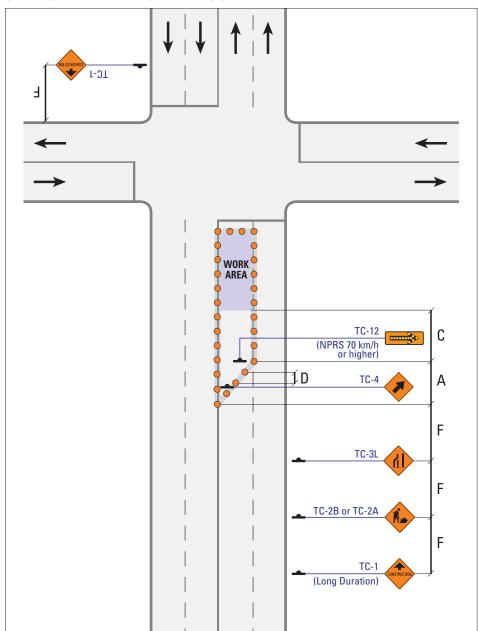
		Troiling i Osted Hegulatory opeca (Kill/II)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	100
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

NOTES

i) Right Through Lane Closed: mirror image (for Markers, TC-12, TC-4).

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> UI-7 Intersection: Near-Side Right or Left Through Lane Closed



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

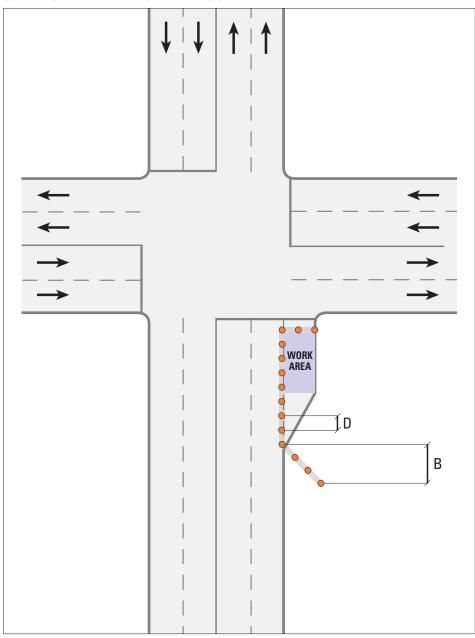
NOTES

i) Right Through Lane Closed: mirror image (for Markers, TC-12, TC-4).

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Intersection: Near-Side Right or Left Through Lane Closed

UI-8



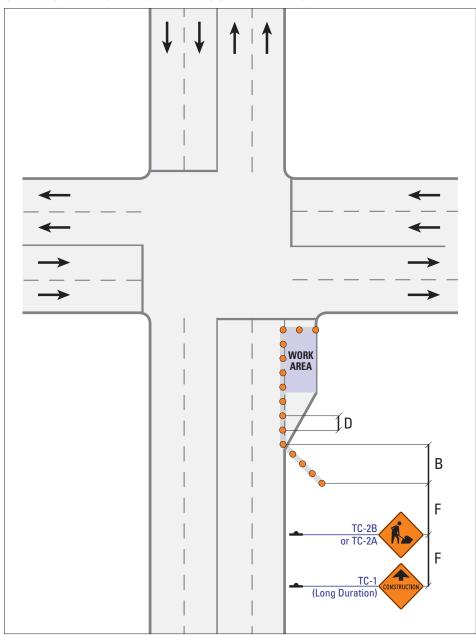
		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
В	Shoulder Taper (m)	20	30	35	35	40	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	

NOTES

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> UI-9 Intersection: Right Turn Lane Closed

> > MULTI-LANE UNDIVIDED

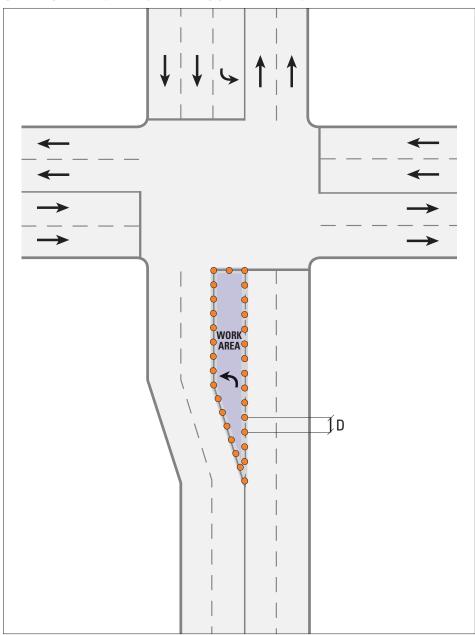


		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **UI-10** Intersection: Right Turn Lane Closed



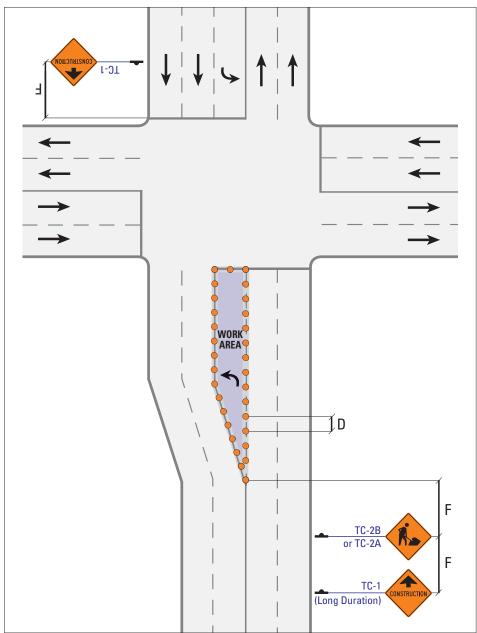
Normal Posted Regulatory Speed (km/h					(km/h)	
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

NOTES

i) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> UI-11 Intersection: Left Turn Lane Closed



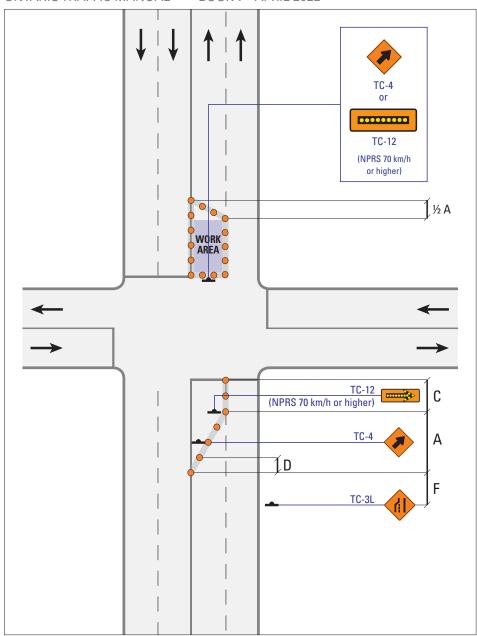
		Normal Posted Regulatory Speed (km/h)						
Label	Description	50	60	70	80	90		
D	Maximum Distance between Markers (m)	6	9	9	12	12		
	Minimum Number of Markers for Taper	5	7	9	11	13		
F	Distance between Construction Signs (m)	50	90	120	140	150		

NOTES

i) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UI-12 Intersection: Left Turn Lane Closed



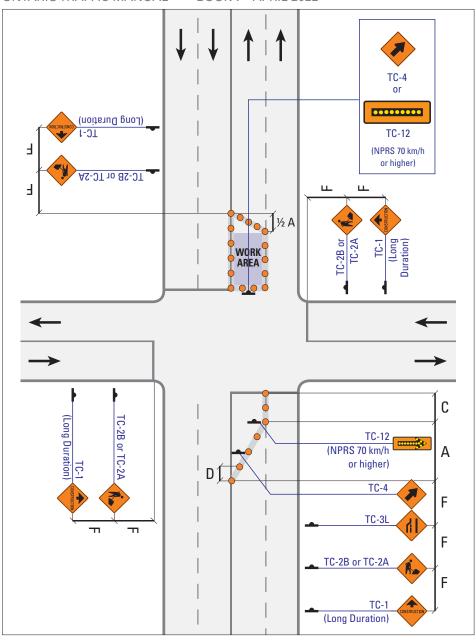
		Normal Posted Regulatory Speed (km/n)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

- i) Right Lane Closed: mirror image.
- ii) Measures should be taken to make sure on-street parking is not allowed next to the Work Area or Taper.
- iii) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **UI-13** Intersection: Far-Side Lane Closed



		Normal Posted Regulatory Speed (Kill)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	30	90	120	140	150

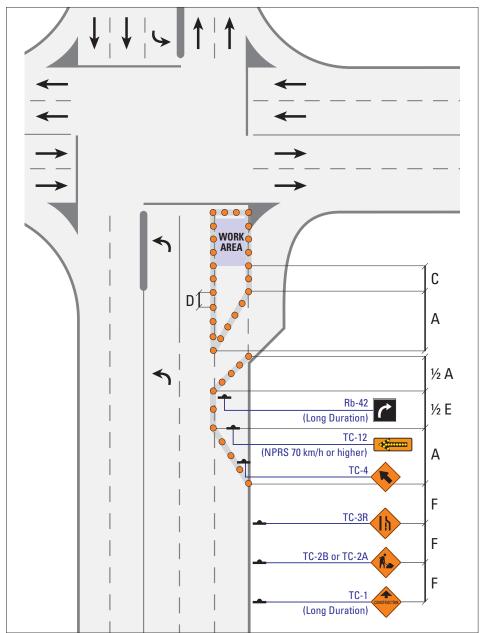
NOTES

- i) Right Lane Closed: mirror image (Advance signs (TC-1 & TC-2) not required in opposing direction).
- ii) Measures should be taken to make sure on-street parking is not allowed next to the Work Area or Taper.
- iii) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **UI-14** Intersection: Far-Side Lane Closed

Long Duration



		Normal Posted Regulatory Speed (km/l				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
E	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

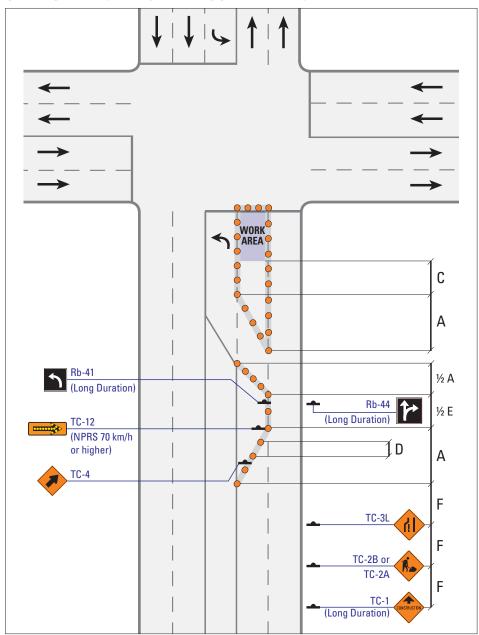
i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Intersection: Lane Adjacent to Right Turn Lane Closed

UI-15

MULTI-LANE UNDIVIDED



		Normal Posted Regulatory Speed (Ki				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

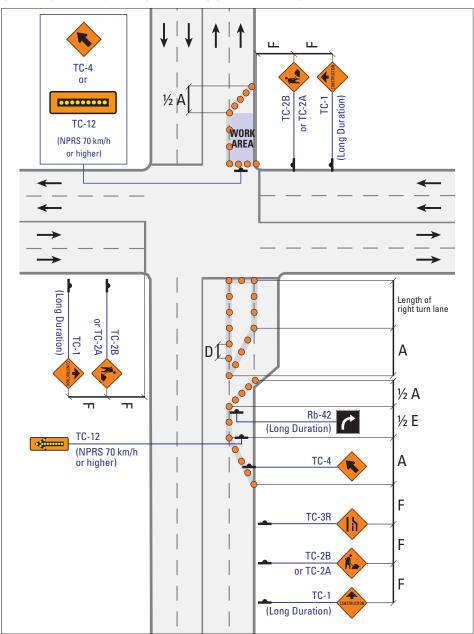
NOTES

i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **UI-16** Intersection: Lane Adjacent to Left Turn Lane Closed

131



		Normal Posted Regulatory Speed (km,				(KM/N)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

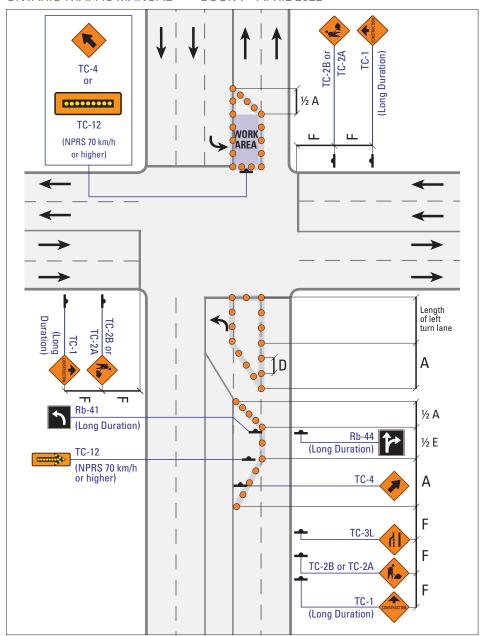
NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) It may be necessary to prohibit certain turning movements.
- iii) It may be necessary to prohibit right turn truck movements.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Intersection: Right Turn Lane (Far-Side Right Lane Closed)

UI-17



		Normal Posted Regulatory Speed (km,				(KM/N)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

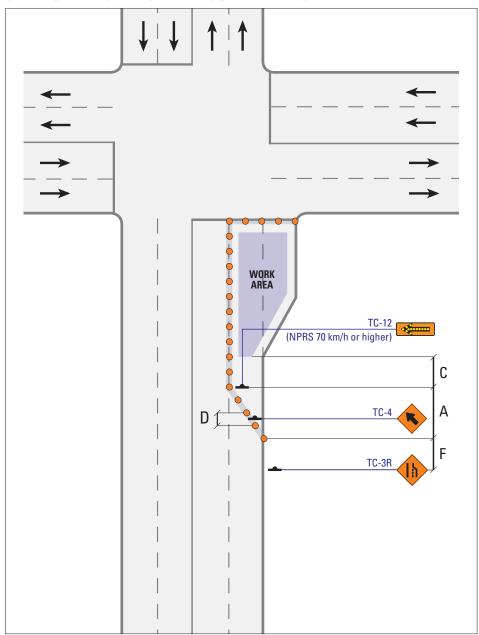
NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) It may be necessary to prohibit right turn truck movements.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Intersection: (Left Turn Lane Open) Far-Side Left Lane Closed

UI-18



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.

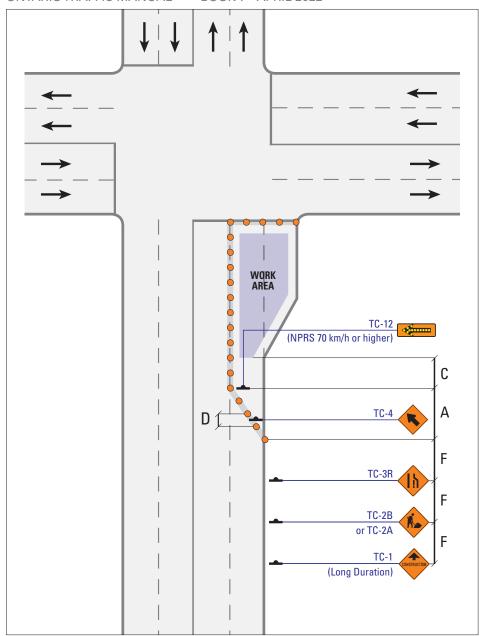
For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

Intersection: Right Turn Lane and Adjacent Through

UI-19

Lanes Closed

MULTI-LANE UNDIVIDED



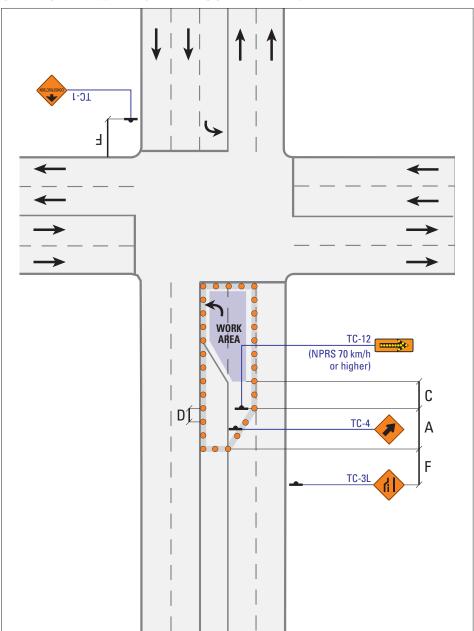
		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Intersection: Right Turn Lane and Adjacent Through Lanes Closed



		Normal Posted Regulatory Speed (km/				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

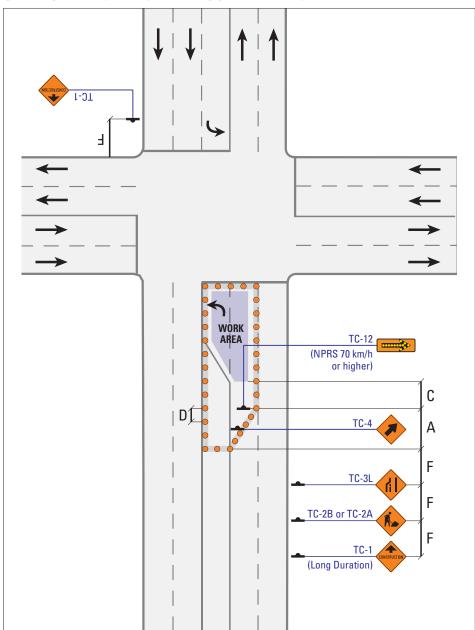
i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.

ii) It may be necessary to prohibit left turns in the direction reduced to one lane.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> Intersection: Left Turn Lane and Adjacent Through **Lanes Closed**

136



		Normal Posted Regulatory Speed (KM/				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

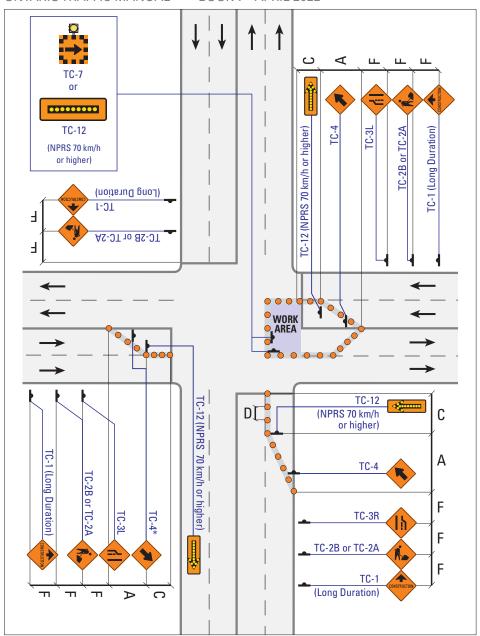
NOTES

i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.

ii) It may be necessary to prohibit left turns in the direction reduced to one lane.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Intersection: Left Turn Lane and Adjacent Through Lanes Closed



		Normal Posted Regulatory Speed (km/n)					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200	
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
F	Distance between Construction Signs (m)	50	90	120	140	150	

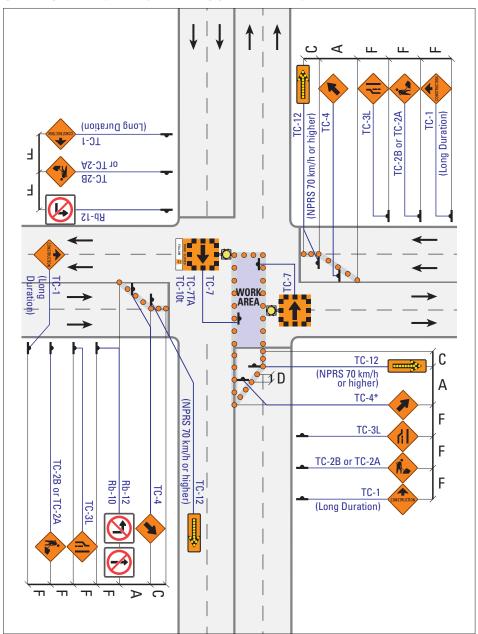
NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) It may be necessary to prohibit certain turning
- iii) Flashing Amber Light above TC-7 must not be used at intersections with active signals.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UI-23 Work in Intersection: Right Lane Closed



		Normal Posted Regulatory Speed (km/n				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) It may be necessary to prohibit additional turning movements.
- iii) Flashing Amber Light above TC-7 must not be used at intersections with active signals.
- iv) See US-25 "Route Detour", for applicable layout.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

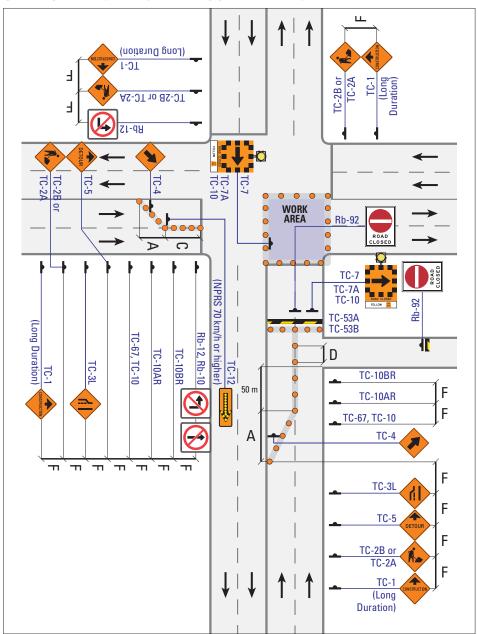
For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Long Duration

UI-24

Work in Intersection: Left Lane Closed

Short Duration



		Normal Posted Regulatory Speed (km/n				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

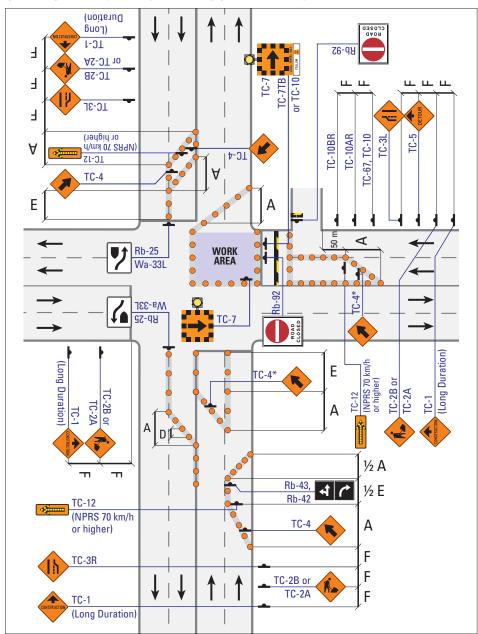
NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) Flashing Amber Light above TC-7 must not be used at intersections with active signals.
- iii) See US-25 "Route Detour", for applicable layout.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Work in Intersection: Road Closed (Detour) - Option 1

UI-25



		Normal Posted Regulatory Speed (km/r				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

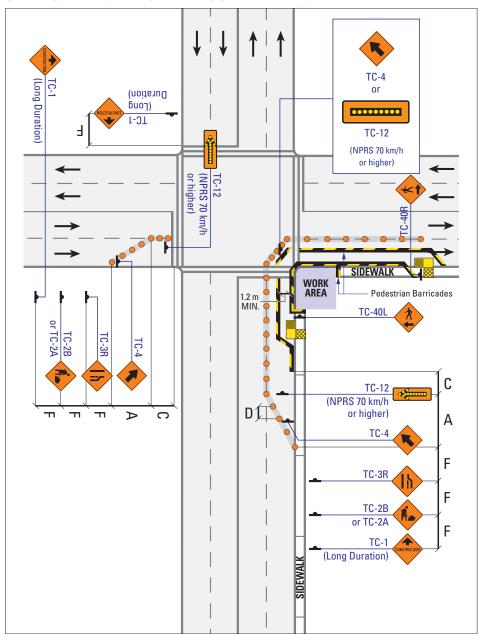
- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) It may be necessary to prohibit certain turning movements.
- iii) Flashing Amber Light above TC-7 must not be used at intersections with active signals.
- iv) See US-25 "Route Detour", for applicable layout.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UI-26

Work in Intersection: Two Lanes Closed - Option 2



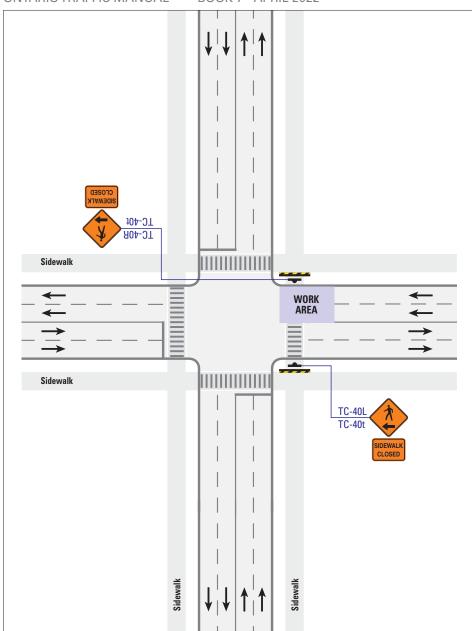
		Normal Posted Regulatory Speed (km/n)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) For Sidewalk Closures of Long Duration, a boardwalk and railing should be provided instead of Pedestrian Barricades.
- ii) Minimum width of the temporary walkway is 1.2 m.
- iii) AODA-compliant ramps are required if the curb is raised.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Pedestrian Accommodation: Intersection Sidewalk Detour onto Roadway



NOTES

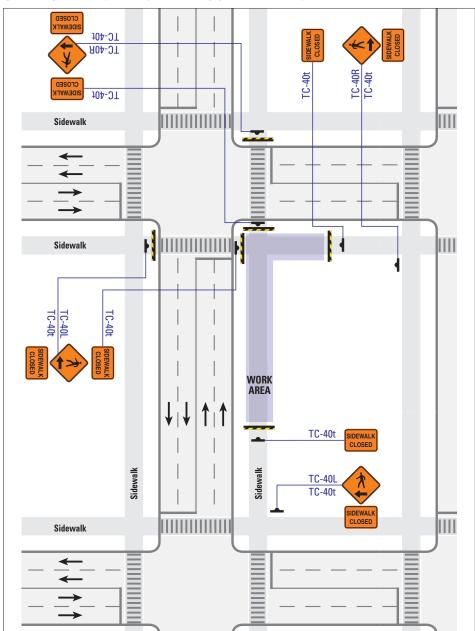
- i) Supplementary layout. This layout shows pedestrian signage only and shall be used in conjunction with other appropriate layouts.
- ii) See US-25 & US-26 for required signage for vehicle Detour.

For further detail on Work Zone components, see Table B $\,$ (Short/Long, pg. 6).

UI-28

Pedestrian Detour: Crosswalk Closure

143



NOTES

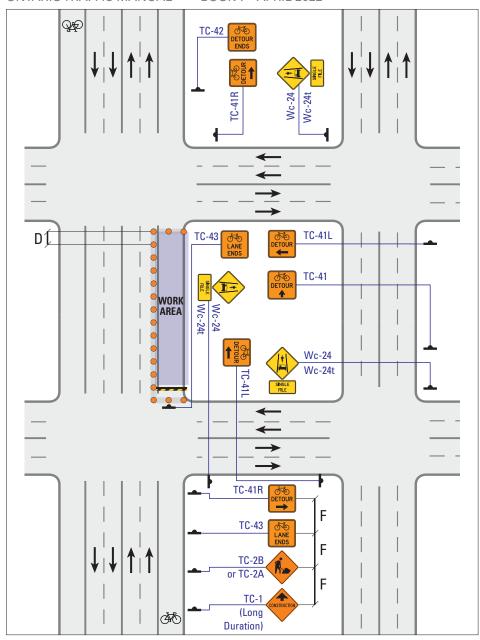
i) TC-40L/R Pedestrian Direction sign must be placed at the nearest upstream controlled pedestrian crossing (traffic signal of Pedestrian Crossover) in each direction.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UI-29

Pedestrian Detour: Crosswalk and Sidewalk Closure

MULTI-LANE UNDIVIDED



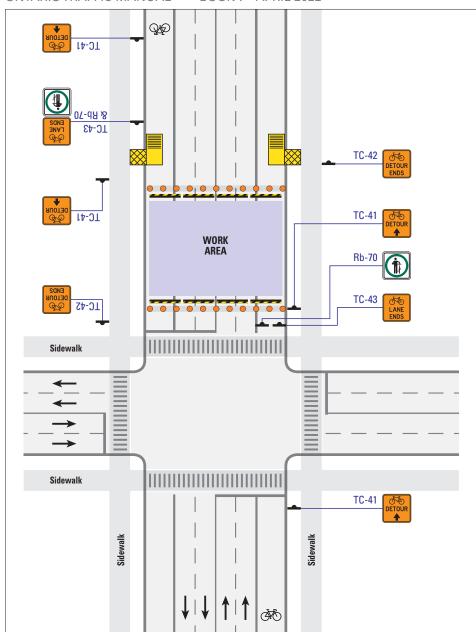
		Normal Posted Regulatory Speed (km/n)				
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

Shared lane only to be used if considered by OTM Book 18 or MTO Bikeways Design Manual, Desirable Cycling Facility Nomograph. Otherwise, cycling Detour should be provided.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UI-30 Cyclist: Detour



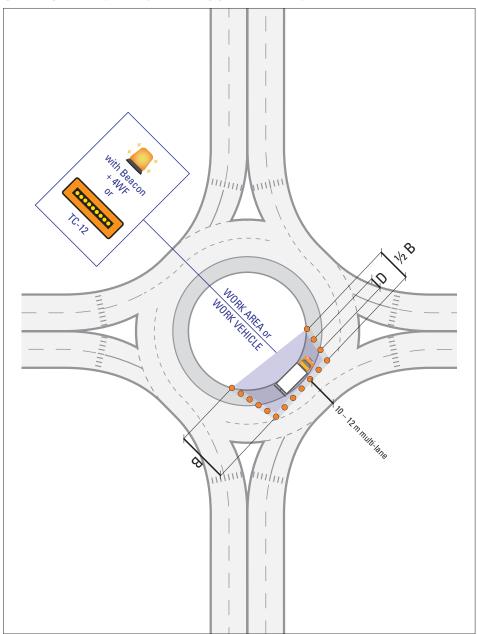
NOTES

- i) Supplementary layout. This layout shows cyclist signage only and shall be used in conjunction with other appropriate layouts.
- ii) See US-25 & US-26 for required signage for vehicle Detour.
- iii) Ramps must be AODA-compliant.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UI-31

Bicycle Lane Closed: Dismount and Walk



Normal Posted Regulatory Speed						(km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	35	35	40
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

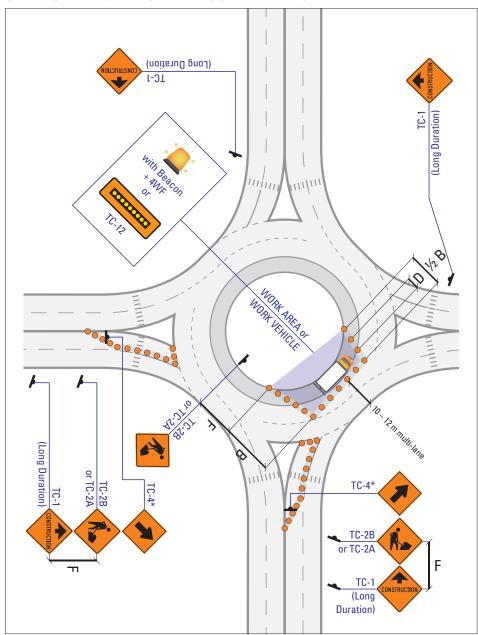
NOTES

- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) Total lane width of 10 m must be maintained. If minimum lane widths cannot be maintained then see Lane Closure layouts.
- iii) Markers are not required if a Work Vehicle with Beacon + 4WF or TC-12 is present.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

147

UO-1 **Roundabout: Encroachment**



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

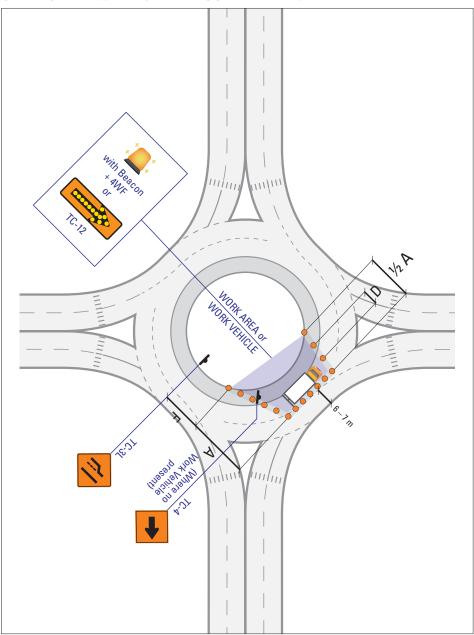
NOTES

- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) Total lane width of 10 m must be maintained. If minimum lane widths cannot be maintained then see Lane Closure layouts.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UO-2 Roundabout: Encroachment



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	
F	Distance between Construction Signs (m)	30	30	60	60	80	

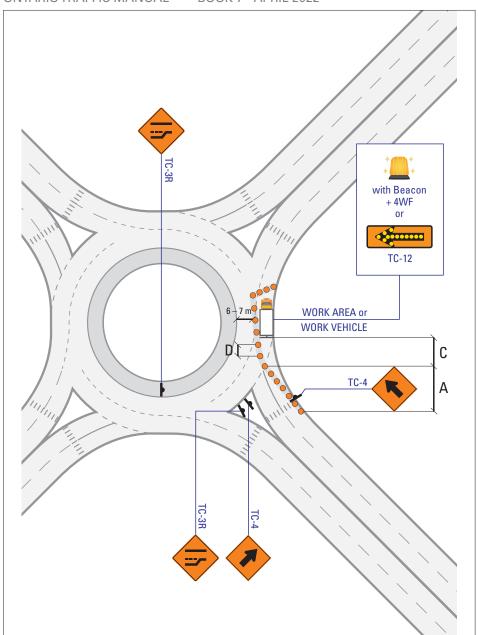
NOTES

i) It may be necessary to leave a wider lane width if there is a high truck percentage.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

UO-3

Roundabout: Inside Lane Partially Closed



Normal Posted Regulatory Spee						(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

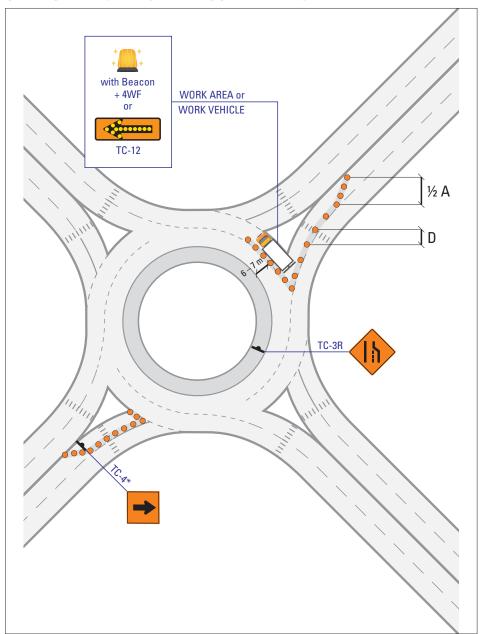
NOTES

i) It may be necessary to leave a wider lane width if there is a high truck percentage.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

UO-4

Roundabout: Outside Lane Partially Closed



	Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
D	Maximum Distance between Markers (m)	6	6	9	12	12
	Minimum Number of Markers for Taper	4	5	5	7	8

NOTES

i) It may be necessary to leave a wider lane width if there is a high truck percentage.

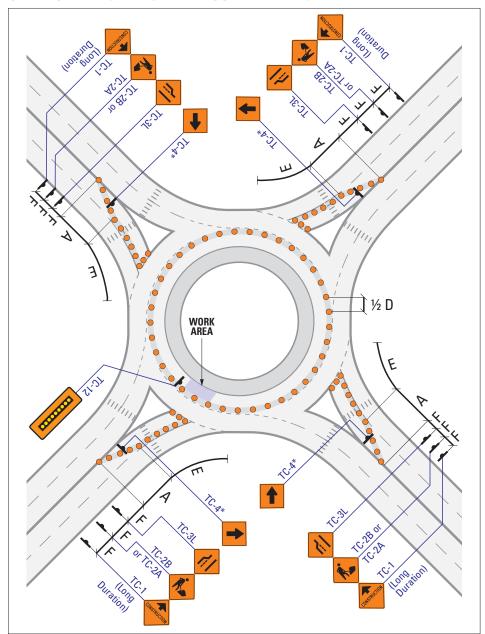
*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

UO-5

Roundabout: Left Exit or Partial Outside Lane Closed

151



		Norma	I Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

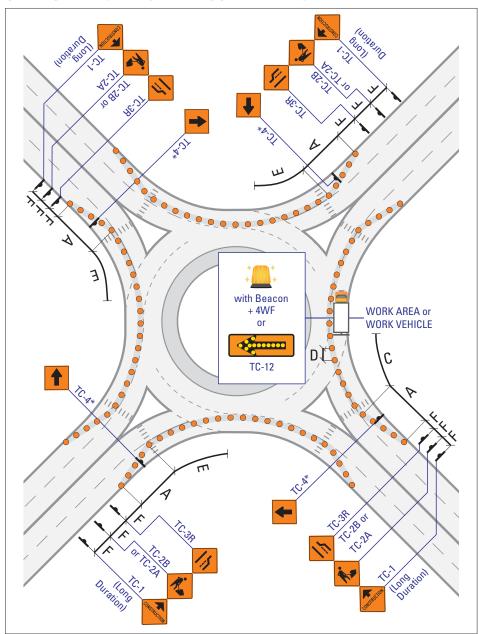
- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) Work Area may be anywhere in the inside lane. All entrances must be reduced to one lane.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UO-6

Roundabout: Inside Lane Closed



		Normal Posted Regulatory Speed (km/n				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

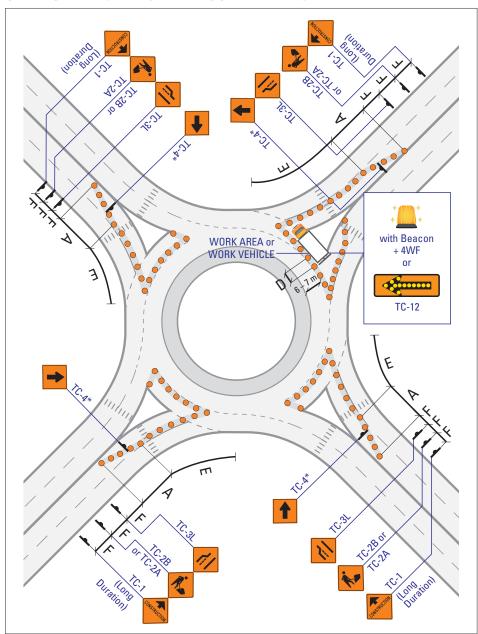
NOTES

- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) Work Area may be in any of the closed quadrants. All entrances and exits must be reduced to one lane.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UO-7 Roundabout: Outside Lane Closed



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

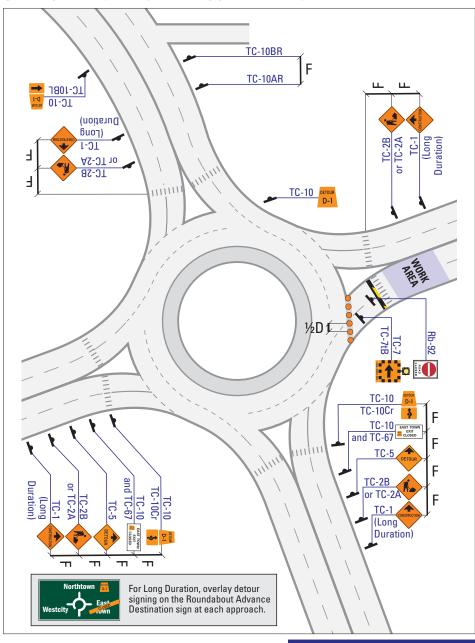
NOTES

- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) All entrances must be reduced to one lane.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **UO-8** Roundabout: Left Exit or Partial Outside Lane Closed



		Normal Posted Regulatory Speed (km/n)					
Label	Description	50	60	70	80	90	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
F	Distance between Construction Signs (m)	50	90	120	140	150	

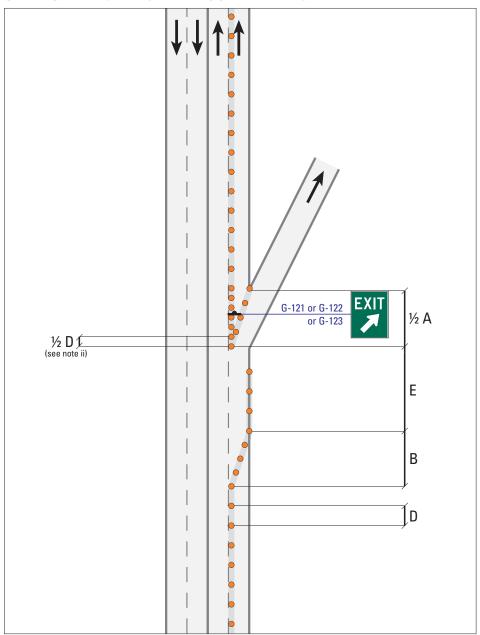
NOTES

- i) See US-25 and US-26 for Detour signing in advance and beyond the Roundabout.
- ii) Any existing signs that contradict or that are duplicated should be covered.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> UO-9 **Roundabout: One Exit Closed (Detour)**

Long Duration



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200

NOTES

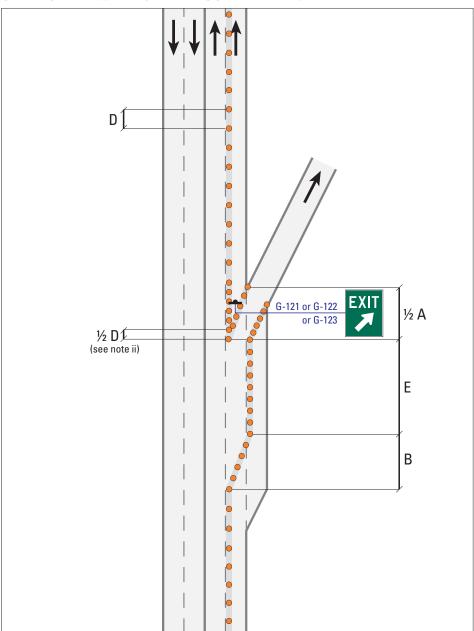
i) For Right Lane Closed, see US-17.

ii) In the immediate area of the exit, Marker spacings of half of those shown on Table B should be used.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UR-1

Lane Closed at Exit Ramp



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200

NOTES

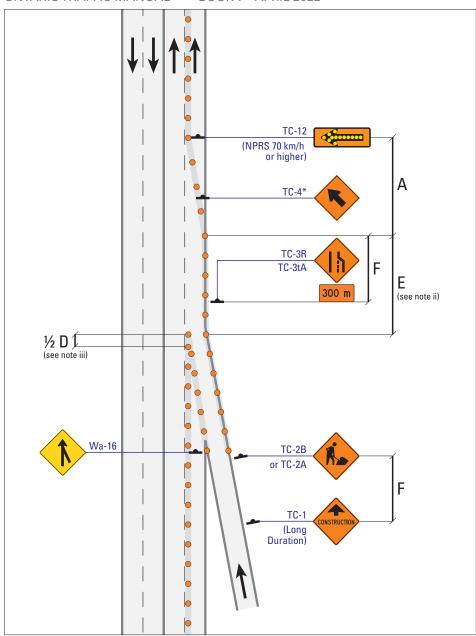
i) For Right Lane Closed, see US-17.

ii) In the immediate area of the exit, Marker spacings of half of those shown on Table B should be used.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UR-2

Lane Closed at Exit Ramp with a Deceleration Lane



		Normal Posted Regulatory Speed (km/n				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

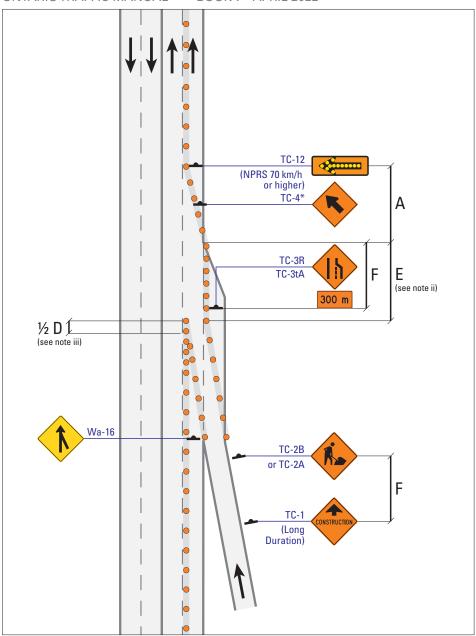
- i) For Right Lane Closed, see US-17.
- ii) Where space and work activities permit, the acceleration lane should be made as long as possible.
- iii) In the immediate area of the entrance, Marker spacings of half of those shown on Table B should be used.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Long Duration

Lane Closed at Entrance Ramp



		Normal Posted Regulatory Speed (km/n				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

UR-4

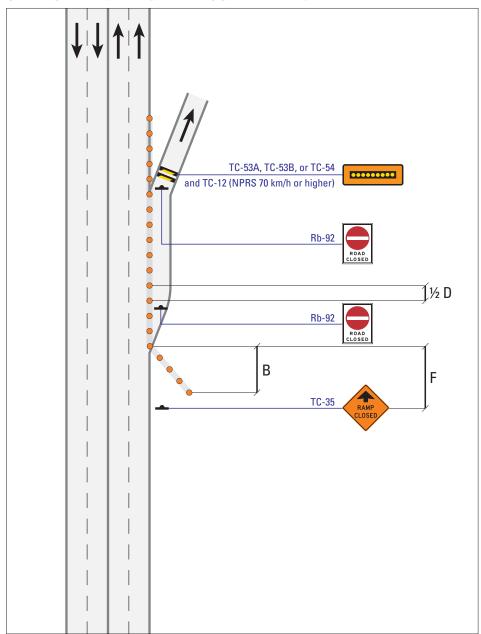
- i) For Right Lane Closed, see US-17.
- ii) Where space and work activities permit, the acceleration lane should be made as long as possible.
- iii) In the immediate area of the entrance, Marker spacings of half of those shown on Table B should be used.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

159

Lane Closed at Exit Ramp with an Acceleration Lane



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

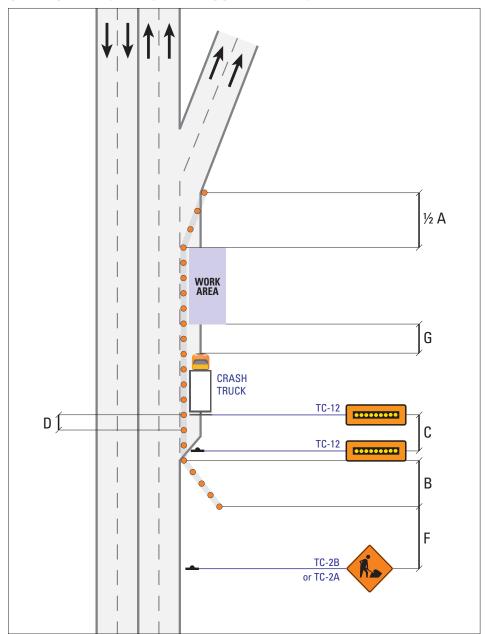
NOTES

i) Closed sign on Directional Guide Signs to be used for Long Duration only. For details, see OTM Book 8.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UR-5

Ramp Closed



		Normal Posted Regulatory Speed (km,				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
В	Shoulder Taper (m)	20	30	55	60	70
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	(35)	(40)	50	60	65

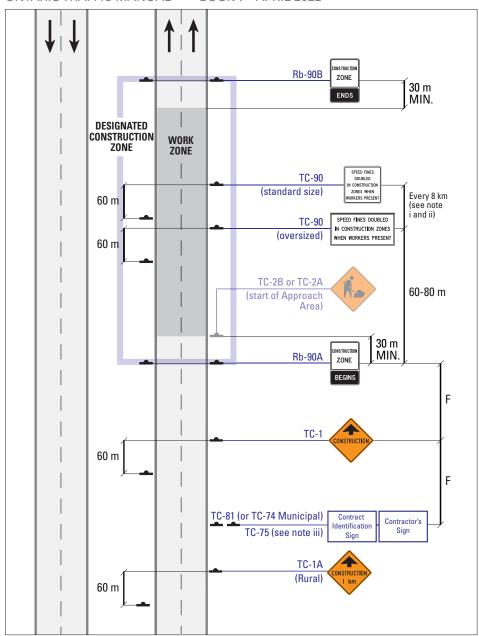
NOTES

i) Left Developed Lane Closed: mirror image of Right Developed Lane Closed.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

UR-6

Right Developed Lane Closed



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

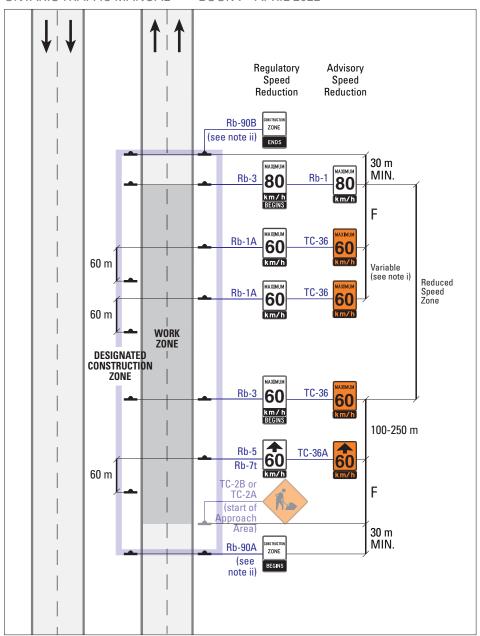
- i) Where signs cannot be accommodated in the median, provide additional signs on the right shoulder or oversize as practicable.
- ii) Recommended, but not required.
- iii) Where required by contract.
- iv) Supplementary layout. This layout shall be used in conjunction with other appropriate layouts. Locations of TC-1, TC-1A, TC-1B shown in DG-1 overrides

the locations shown in other layouts when used in conjunction with DG-1.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DG-1

Designated Construction Zone Signing



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
F	Distance between Construction Signs (m)	50	90	120	140	150	

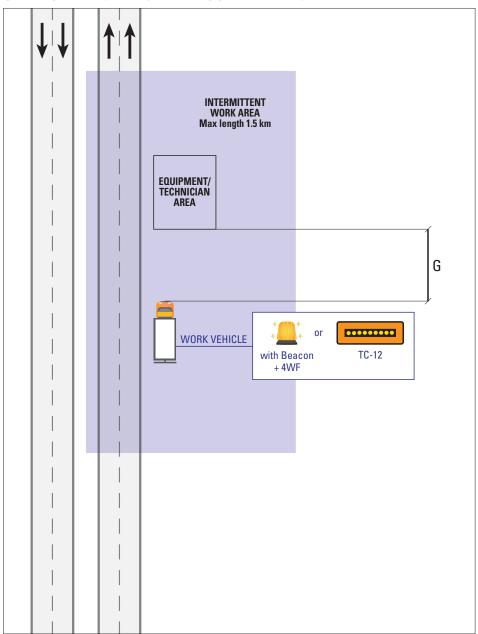
NOTES

- i) Refer to Regulation 615 of the Highway Traffic Act and OTM Book 5 for distance between regulatory speed limit signs.
- ii) For Regulatory Speed Reduction, a Designated Construction Zone must be established and signed as per DG-1.
- iii) Where signs can be accommodated in the median, provide additional signs on the right shoulder or oversize as practicable.
- iv) Reduced Speed Zone may include all of or only part(s) of the Designated Construction Zone.
- v) Additional signs may be required based on the length
- vi) Supplementary layout. This layout shall be used in conjunction with other appropriate layouts.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DG-2

Reduced Speed Zone Signing



		Normal Posted Regulatory Speed (km/h)				
Lab	el Description	50	60	70	80	90
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	(35)	(40)	50	60	65
Н	Sight Distance (m)	150	150	200	250	250

NOTES

Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, pothole patching:

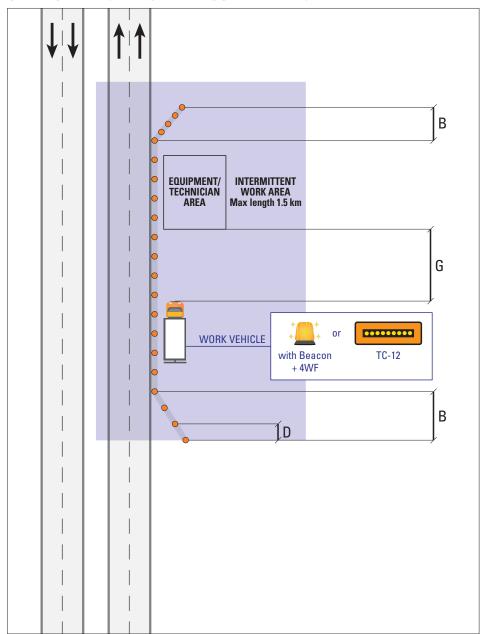
- Worker requires sight distance
- (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e., distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Note: this would allow for a single worker operation (i.e., surveyor or possibly one-person pothole repair).

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DS-1

Intermittent Work



		Norma	I Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	35	35	40
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	(35)	(40)	50	60	65
Н	Sight Distance (m)	150	150	200	250	250

NOTES

i) A Work Vehicle with a TC-12 may replace Markers. Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, debris cleanup:

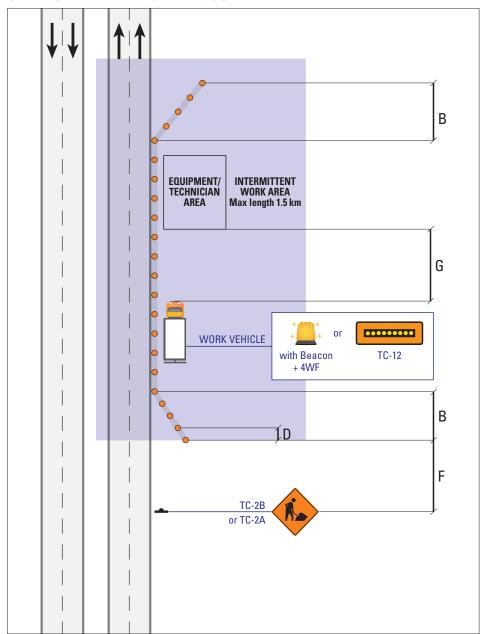
- Worker requires sight distance
- (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e., distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Note: this would allow for a single worker operation (i.e., surveyor or possibly one-person pothole repair).

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DS-2

Intermittent Work



		Normal Posted Regulatory Speed (km,			(km/h)	
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	(35)	(40)	50	60	65
Н	Sight Distance (m)	150	150	200	250	250

NOTES

i) A Work Vehicle with a TC-12 may replace Markers. Where a worker is moving within the Intermittent Work Area with only brief stationary moments, for example, surveying:

- Worker requires sight distance
- (refer to H in Table).
- Spotter(s) required when sight distance is not available.
- Where clear and constant verbal communication is not possible (i.e., distance, noise), spotter(s) and worker must use two-way communication devices.
- Where required sight distances (refer to H in Table) are present and the worker/technician's activities permit a continuous consciousness of approaching traffic, a spotter may not be required.
- Worker must not interfere with traffic.

Note: this would allow for a single worker operation (i.e., surveyor or possibly one-person pothole repair).

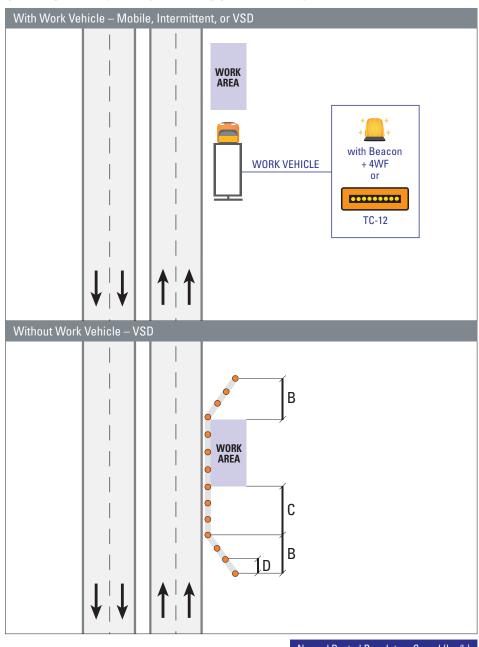
For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DS-3

Intermittent Work

Mobile Operations Intermittent Very Short Duration

166



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	35	35	40
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

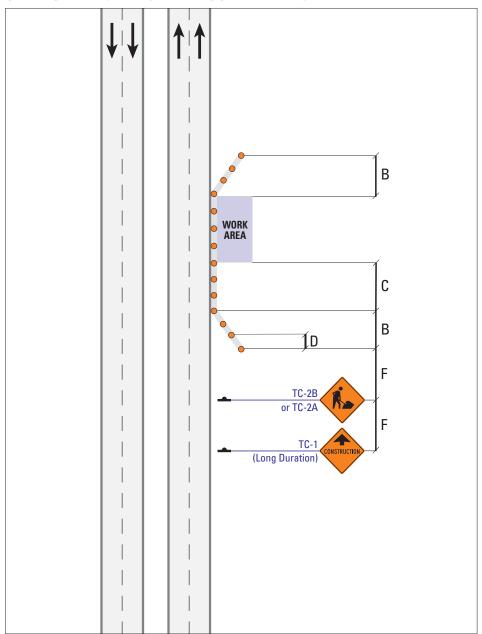
NOTES

- i) Mirror image for work on the left shoulder.
- ii) Termination Taper optional.
- iii) When a vehicle on shoulder with TC-12 enters a live lane, the TC-12 in bar mode must be switched to arrow mode.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DS-4

Shoulder Work



		Normal Posted Regulatory Speed (km/				(km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

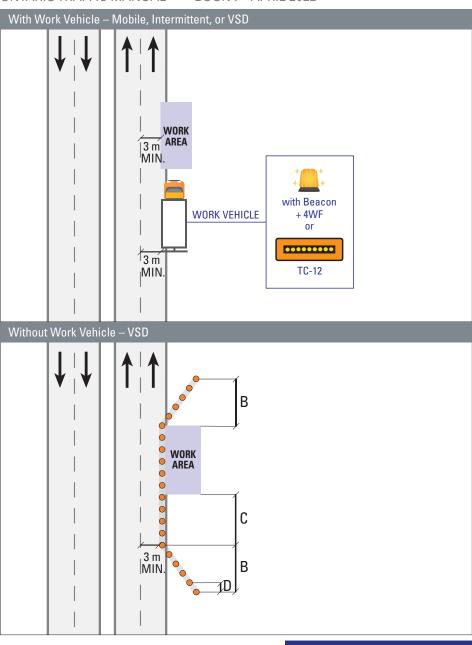
NOTES

- i) Mirror image for work on the left shoulder.
- ii) Termination Taper optional.
- iii) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4.
- iv) A Work Vehicle with a TC-12 may replace Markers for Short Duration work.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DS-5

Shoulder Work



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	35	35	40
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

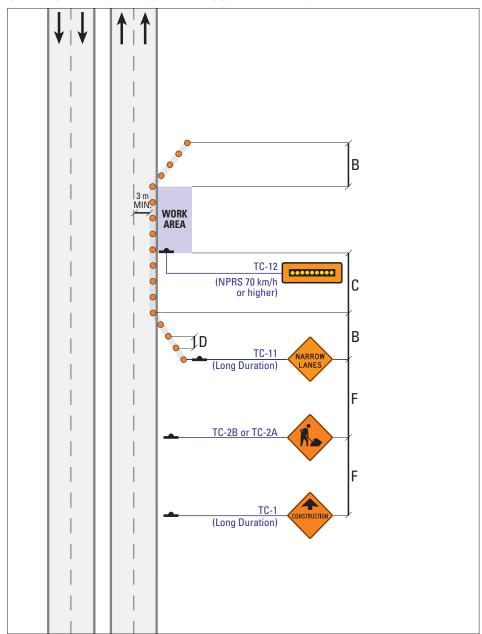
NOTES

- i) Termination Taper optional.
- ii) Encroachment in the left lane: mirror image of right lane.
- iii) In addition to the minimum requirement of 3 m temporary lane width, an offset of 0.3 m to 0.6 m $\,$ between Markers and the edge of the traveled lane is desirable.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DS-6

Lane Encroachment



		Normal Posted Regulatory Speed (km/				(km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

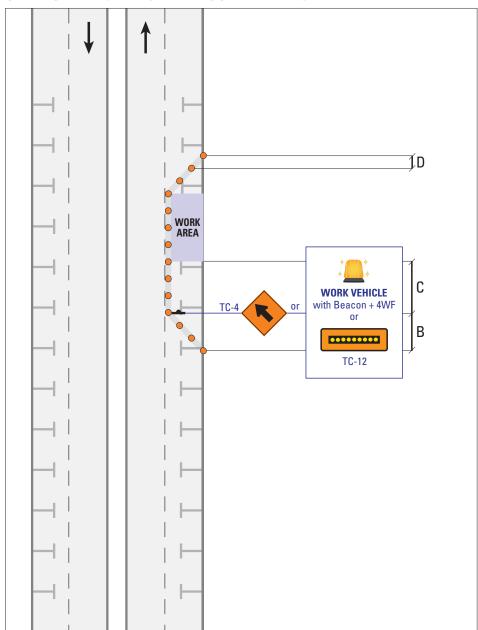
NOTES

- i) Encroachment in the left lane: mirror image of right lane.
- ii) Work Area may or may not contain a Work Vehicle. See General Notes to Layouts #4.
- iii) A Work Vehicle with a TC-12 may replace Markers for Short Duration work where NPRS is 60 km/h or lower.
- iv) In addition to the minimum requirement of 3 m temporary lane width, an offset of 0.3 m to 0.6 m between Markers and the edge of the traveled lane is desirable.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Long Duration

DS-7 Lane Encroachment



	Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80
В	Shoulder Taper (m)	20	30	35	35
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60
D	Maximum Distance between Markers (m)	6	6	9	9
	Minimum Number of Markers for Taper	4	5	5	7

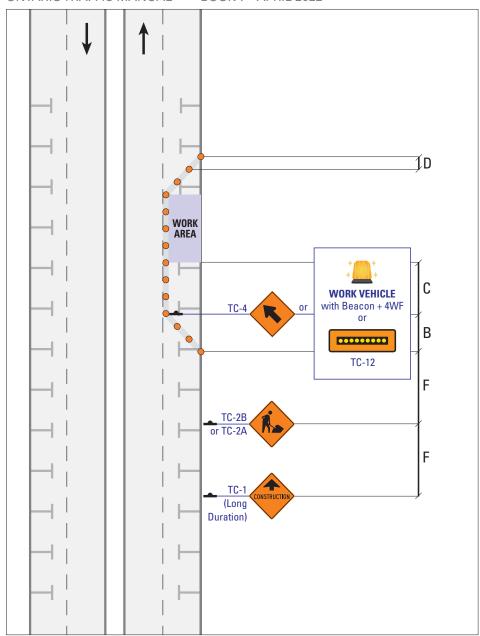
NOTES

i) A Work Vehicle with Beacon + 4WF or a TC-12 in bar mode can replace Markers.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DS-8 Parking Lane Closed

Turking Lune Gloss



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	
В	Shoulder Taper (m)	20	30	55	60	
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	
D	Maximum Distance between Markers (m)	6	9	9	12	
	Minimum Number of Markers for Taper	5	7	9	11	
F	Distance between Construction Signs (m)	50	90	120	140	

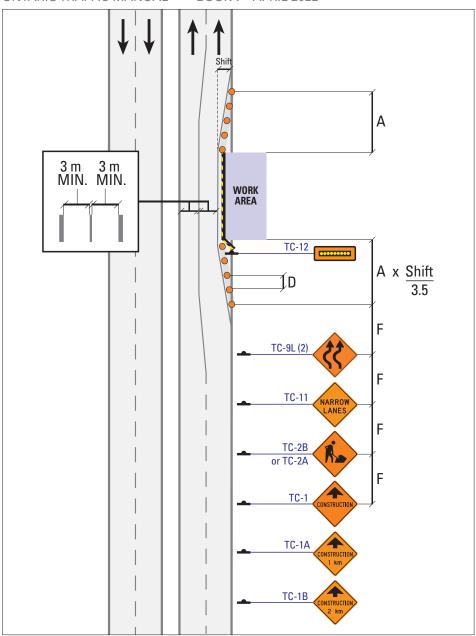
NOTES

- i) Placement of TC-1 or TC-2 may need to be adjusted if visibility is obstructed due to parked vehicles.
- ii) For Short Duration work, a Work Vehicle with Beacon + 4WF or a TC-12 in bar mode can replace Markers.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DS-9

Parking Lane Closed



		Normal Posted Regulatory Speed (km/h)				(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

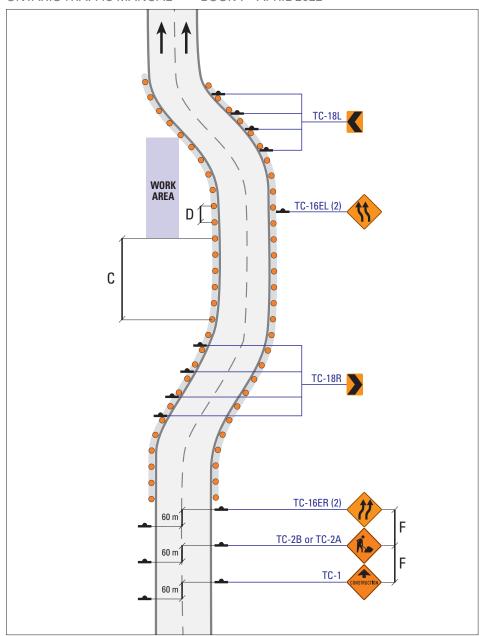
- i) Minimum lane width is 3 m. Additionally, an offset of 0.3 m to 0.6 m between Markers and the edge of the traveled lane is desirable.
- ii) For narrowed lanes exceeding
- 2 km, use a TC-16 EL (ER) in place of the TC-9L (R). Add an additional TC-16 ER (EL) at the beginning of end Taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DS-10

Partial Lane Shift: Narrow Lanes

MULTI-LANE DIVIDED



	Normal Posted Regulatory Speed (kr					(km/h)
Label	Description	50	60	70	80	90
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

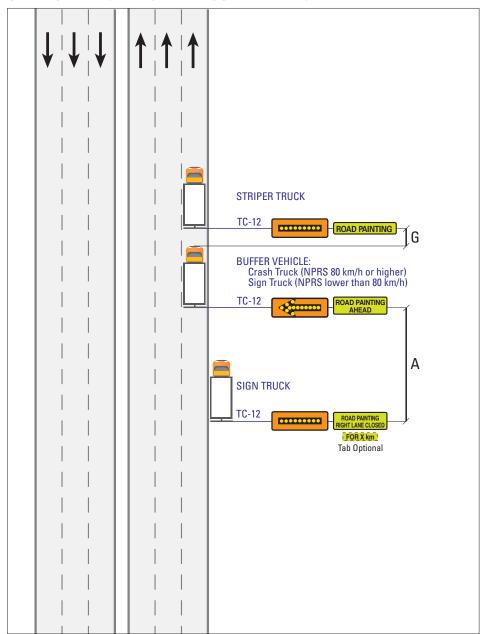
NOTES

- i) Refer to OTM Book 6 for the appropriate placement of TC-18L.
- ii) Markers used for additional Delineation through Tangent on the far-side of the Work Area are optional. iii) If the space in median is not sufficient, then US-11
- should be used.
- iv) Work on the right shoulder: mirror image.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DS-11

Lane Realignment



			Normal Posted Regulatory Speed (km/h)				
L	abel	Description	50	60	70	80	90
	Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
	G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	-	-	35	45	50

NOTES

- i) MTO requirements illustrated. Other Road Authorities may not require a "ROAD PAINTING" information sign.
- ii) Sign Truck may be replaced by an approved equivalent
- iii) Where shoulder is intermittent, Sign Truck should drive with traffic flow in arrow mode until shoulder becomes available.
- iv) Left Lane Closed mirror image where the Sign Truck should follow on the same side shoulder as the closure.
- v) The distance between Sign Truck and Buffer Vehicle may be adjusted to accommodate hills, curves, restricted visibility, or other specific conditions.

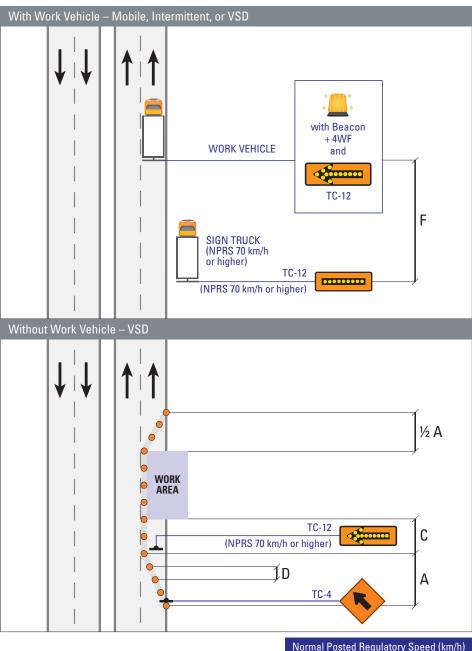
For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

Zone Painting: Right or Left Lane Closed

DS-12

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

175



		Normal Posted Regulatory Speed (km/n)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

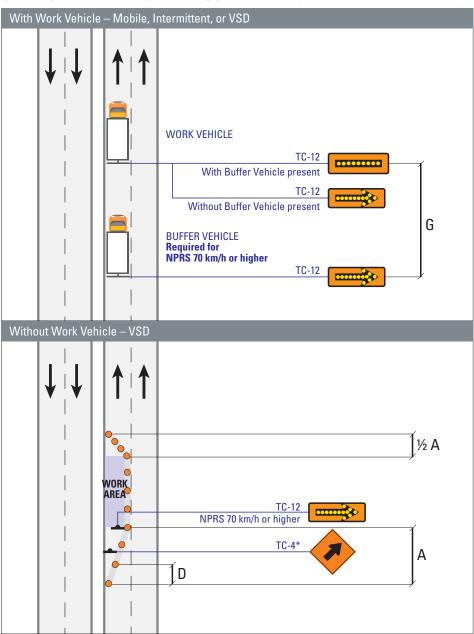
NOTES

- i) Distance between Sign Truck and Work Vehicle may be adjusted to accommodate hills, curves, restricted visibility, or other site specific conditions.
- ii) Where shoulder is intermittent, Sign Truck should drive with traffic flow until shoulder becomes available. iii) Left Lane Closed: mirror image.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DS-13

Lane Closed or Occupied



		Normal Posted Regulatory Speed (km/h					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	_	_	9	9	50	

NOTES

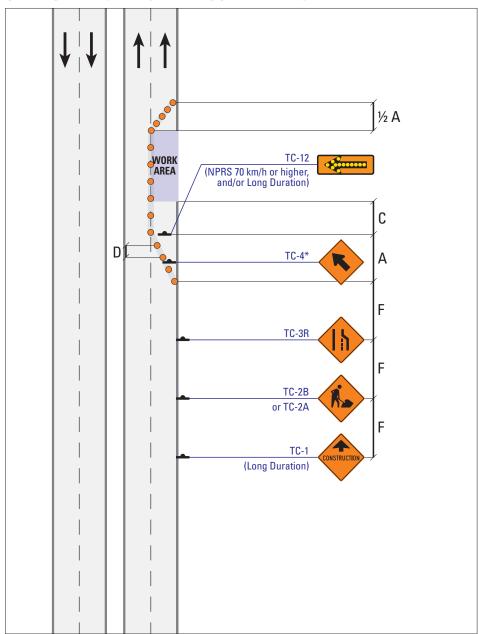
i) Distance between Sign Truck and Work Vehicle may be adjusted to accommodate hills, curves, restricted visibility, or other site specific conditions.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DS-14

Left Lane Closed or Occupied



		Normal Posted Regulatory Speed (km/n)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

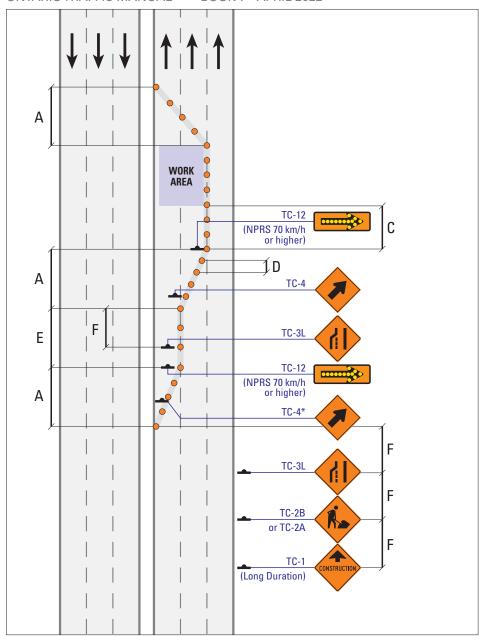
i) Mirror image for Left Lane Closed. For Left Lane Closed, TC-3, TC-2B or TC-2A, TC-1 are to be repeated appropriately on opposite shoulder where NPRS is 70 km/h or higher.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DS-15

Lane Closed



		Normal Posted Regulatory Speed (Km				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

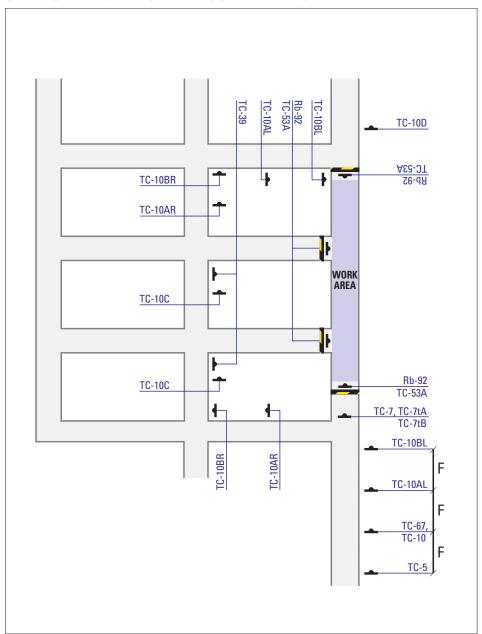
NOTES

- i) Where sufficient space permits, TC-3L, TC-2, and TC-1 may be placed in the median.
- ii) Right Lanes Closed: mirror image, except for TC-3, TC-2, and TC-1.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Six Lane Road: Left Two Lanes Closed



		Normal Posted Regulatory Speed (km/h)						
Label	Description	50	60	70	80	90		
F	Distance between Construction Signs (m)	50	90	120	140	150		

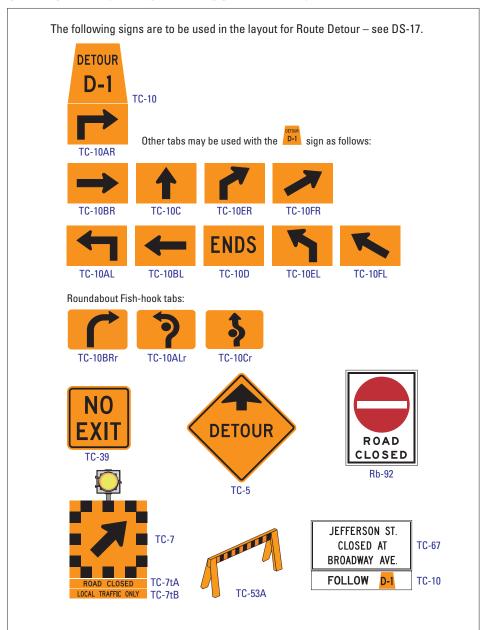
NOTES

- i) See DS-18 for Sign Details.
- ii) The same approach to signing is required in the opposite direction.
- iii) TC-54 can be used in place of TC-53A.
- iv) If space is insufficient to install a TC-67, it may be replaced with a TC-65.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DS-17

Route Detour (Alternative Roads)

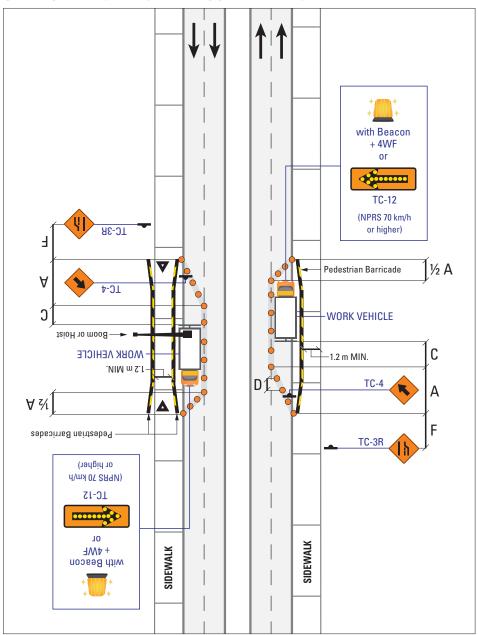


NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DS-18

Detour Signs and Devices



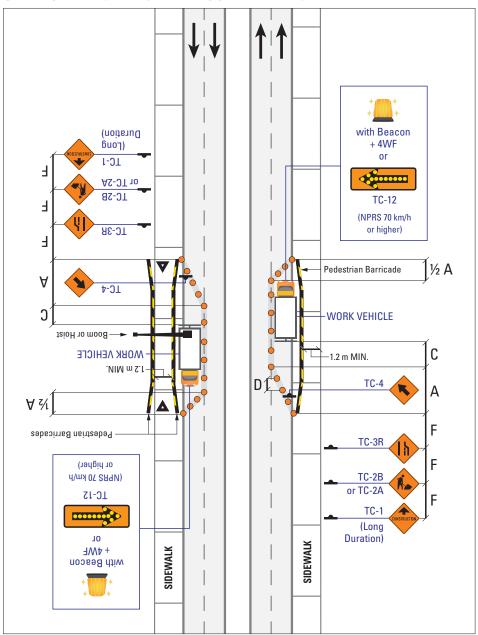
		Normal Posted Regulatory Speed (km/n)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

i) A Location of Pedestrian Controllers if required (e.g., use of Booms or Hoists). Pedestrian passage under Boom is acceptable when Boom is not in motion and when Hoisting is not underway. Where activities at a Work Area could endanger the public (e.g., trenches, excavation), Pedestrian Barricades must be used.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> **Pedestrian Accommodation: Vehicle Encroachment** on Road/Sidewalk



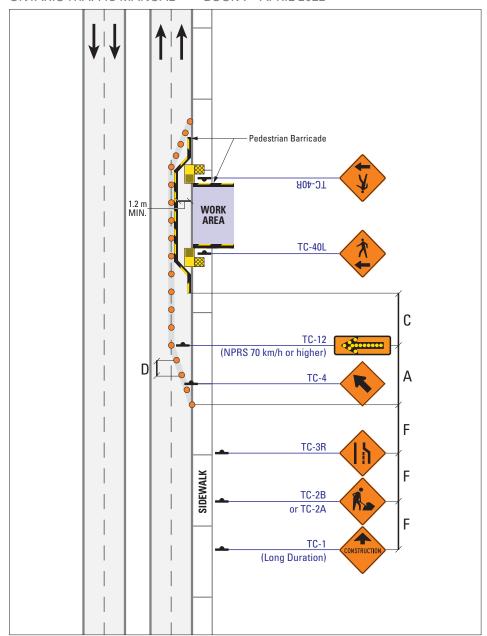
		Normal Posted Regulatory Speed (km/n)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

 Location of Pedestrian Controllers if required (e.g., use of Booms or Hoists). Pedestrian passage under Boom is acceptable when Boom is not in motion and when Hoisting is not underway. Where activities at a Work Area could endanger the public (e.g., trenches, excavation), Pedestrian Barricades must be used.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Pedestrian Accommodation: Vehicle Encroachment on Road/Sidewalk



		Normal Posted Regulatory Speed (km/h					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200	
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
F	Distance between Construction Signs (m)	50	90	120	140	150	

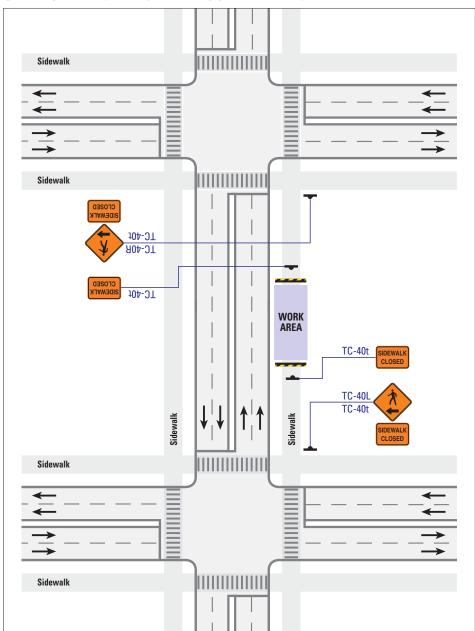
NOTES

- i) For Sidewalk Closures of Long Duration, a boardwalk and railing should be provided instead of Pedestrian Barricades.
- ii) If close to a crosswalk, pedestrians can be directed to the opposite side of the street with a TC-40 and TC-40T installed at the crosswalk.
- iii) Minimum width of the temporary walkway is 1.2 m.
- iv) AODA-compliant ramps are required if the curb is raised.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

184

Pedestrian Accommodation: Mid-Block Sidewalk Detour onto Roadway



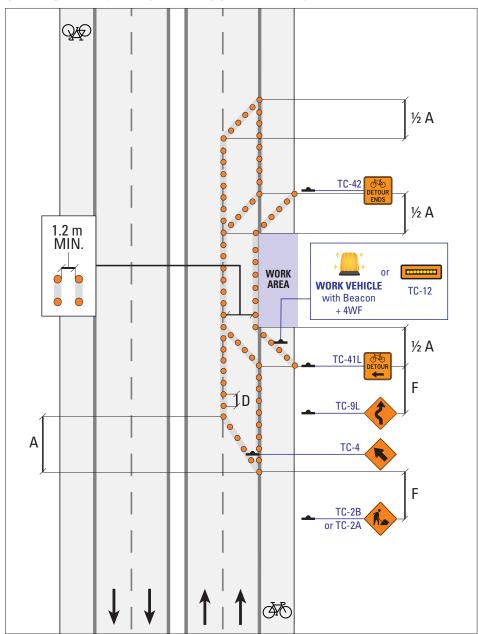
NOTES

i) TC-40L/R Pedestrian Direction sign must be placed at the nearest upstream controlled pedestrian crossing (traffic signal of Pedestrian Crossover) in each direction.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DS-22

Pedestrian Detour: Sidewalk Closure



Normal Posted Regulatory Spe						(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

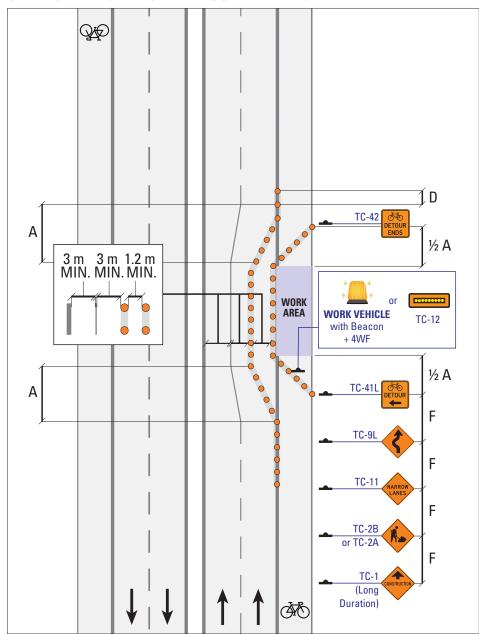
NOTES

i) If space permits, TC-54 should be used in place of TC-51.

ii) AODA-compliant ramps are required if the curb is raised.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **DS-23 Bicycle Lane Diversion: Bicycle Lane Shift**



Normal Posted Regulatory Speed						
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) If space permits, TC-54 should be used in place of TC-51. ii) AODA-compliant ramps are required if the curb is raised.

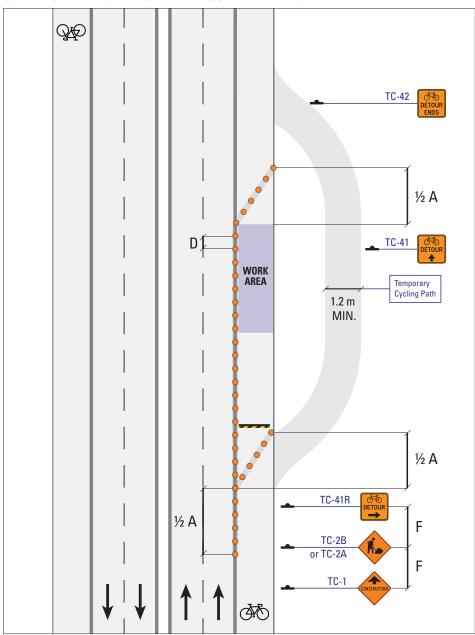
For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **Bicycle Lane Diversion: Bicycle Lane Shift DS-24**

Mobile Operations Intermittent Very Short Duration Short Duration

Long Duration

187



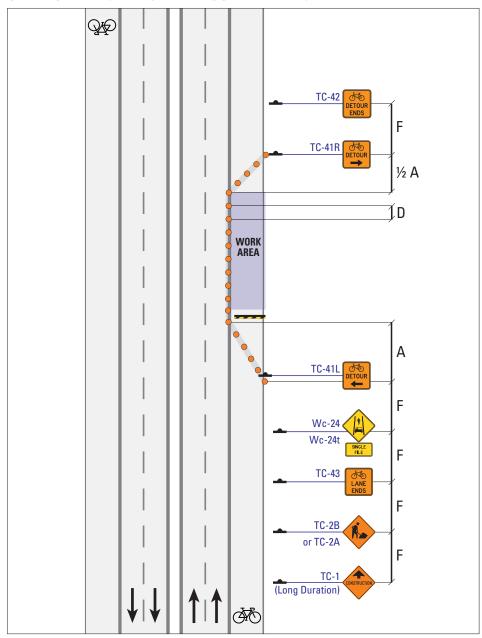
		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
F	Distance between Construction Signs (m)	50	90	120	140	150	

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DS-25

Bicycle Lane Diversion: Temporary Path



Normal Posted Regulatory Speed						
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

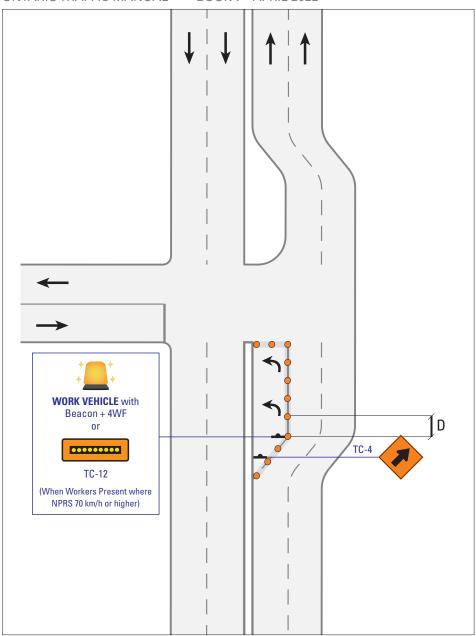
AODA-compliant ramps are required if the curb is raised.
 Beaure signage is visible for drivers to be aware of merging cyclists.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

189

Shared lane only to be used if considered by OTM Book 18 or MTO Bikeways Design Manual, Desirable Cycling Facility Nomograph. Otherwise, cycling Detour should be provided.

DS-26 Bicycle Lane Diversion: Single File



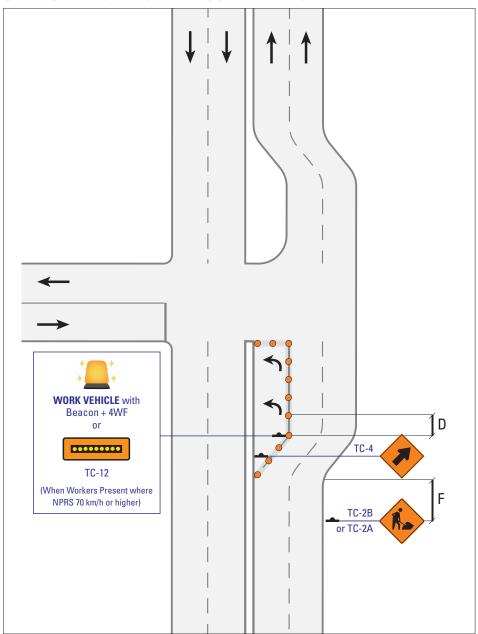
		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

NOTES

i) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> **Zone Painting: Intersection Turn Arrows** DI-1



	Normal Posted Regulatory Speed (km					
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

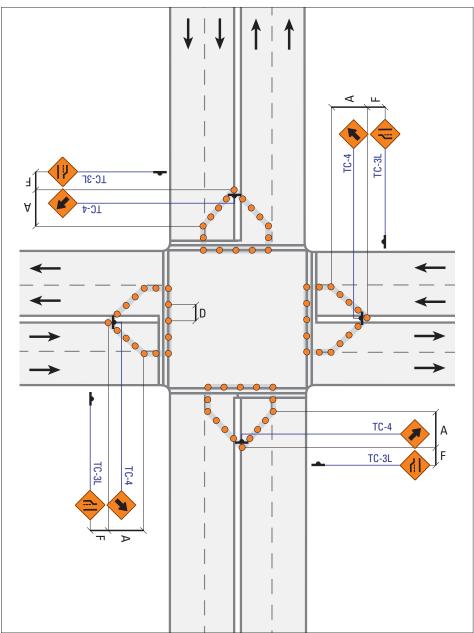
NOTES

i) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DI-2

Zone Painting: Intersection Turn Arrows

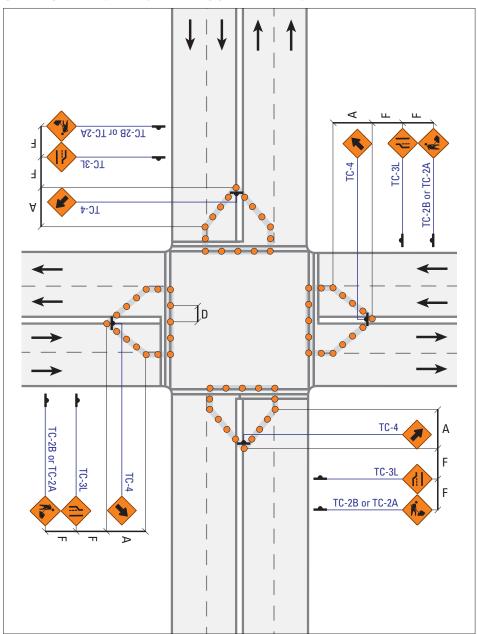


Normal Posted Regulatory S						(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DI-3 **Zone Painting: Intersection Left Lane Closed**



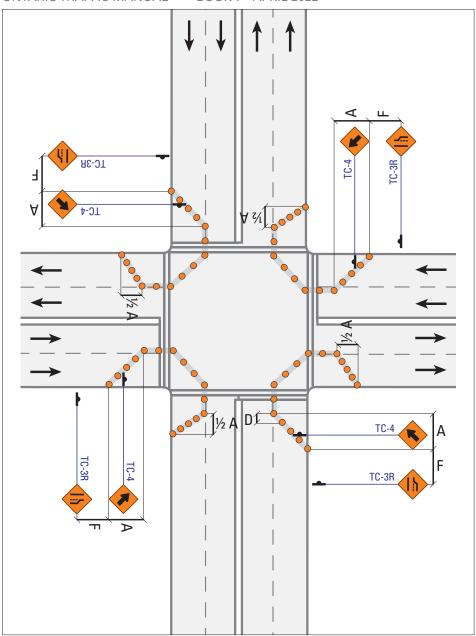
Normal Posted Regulatory Speed ((km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> DI-4 **Zone Painting: Intersection Left Lane Closed**

MULTI-LANE DIVIDED



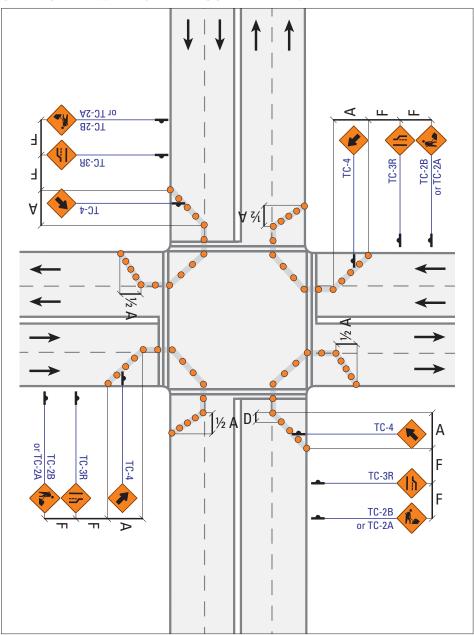
Normal Posted Regulatory Speed						
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DI-5

Zone Painting: Intersection Right Lane Closed

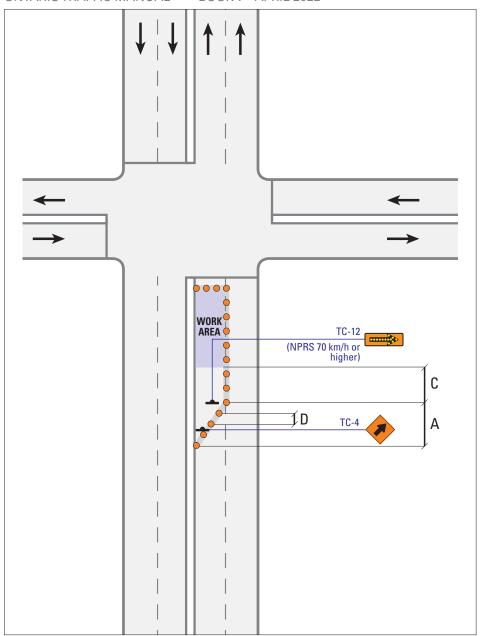


		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> DI-6 **Zone Painting: Intersection Right Lane Closed**



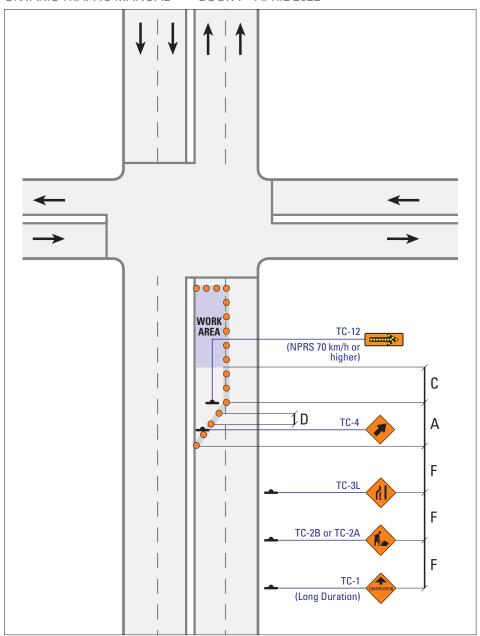
	Normal Posted Regulatory Speed (km/						
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110	
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	

NOTES

i) Right Through Lane Closed mirror image (for Markers, TC-12, TC-4).

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> Intersection: Near-Side Right or Left Through Lane Closed DI-7



		Normal Posted Regulatory Speed (km				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

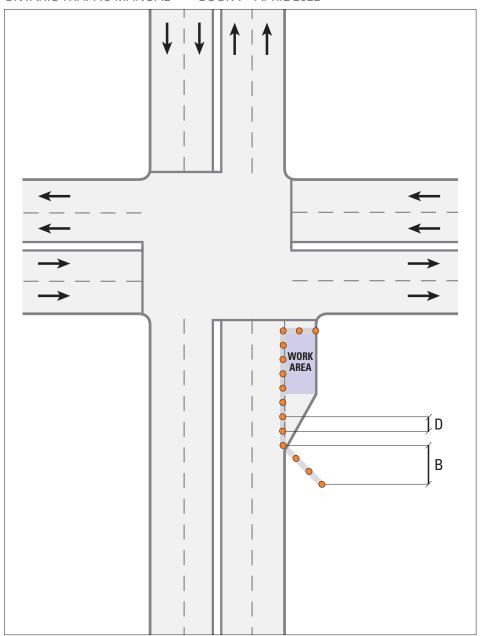
NOTES

i) Right Through Lane Closed mirror image (for Markers, TC-12, TC-4).

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> Intersection: Near-Side Right or Left Through Lane Closed DI-8

MULTI-LANE DIVIDED

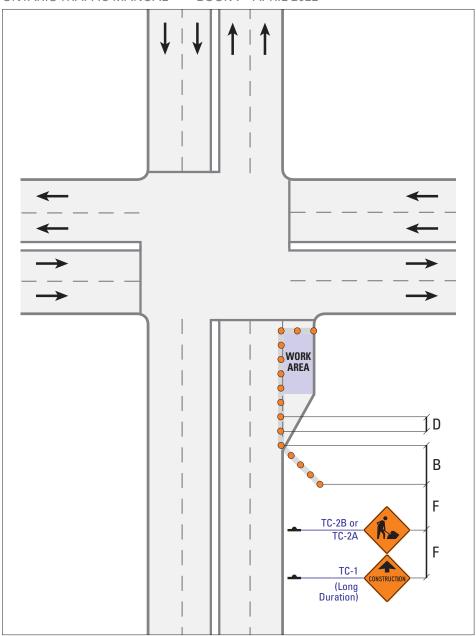


		Normal Posted Regulatory Speed (km/n)					
Label	Description	50	60	70	80	90	
В	Shoulder Taper (m)	20	30	35	35	40	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	

NOTES

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> Intersection: Right Turn Lane Closed DI-9

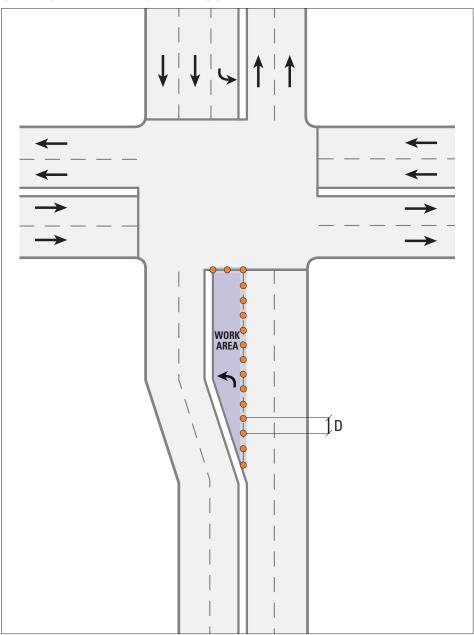


Normal Posted Regulatory Speed (I						
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **DI-10** Intersection: Right Turn Lane Closed



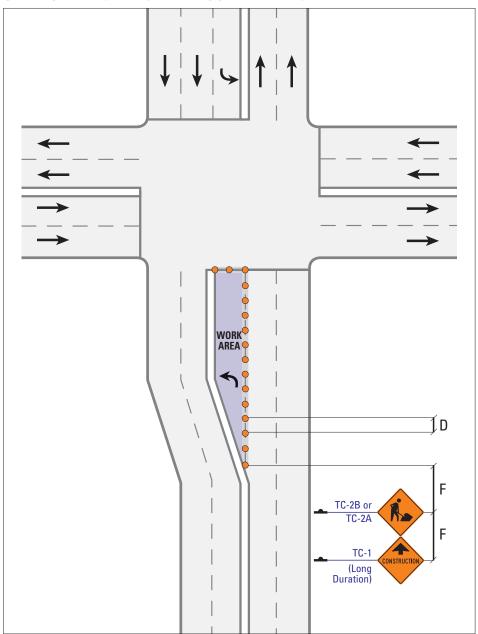
		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

NOTES

i) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> DI-11 Intersection: Left Turn Lane Closed



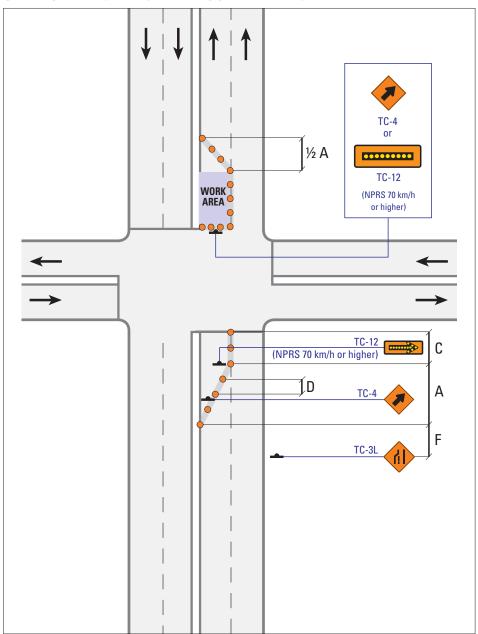
Normal Posted Regulatory						(km/h)
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> DI-12 Intersection: Left Turn Lane Closed



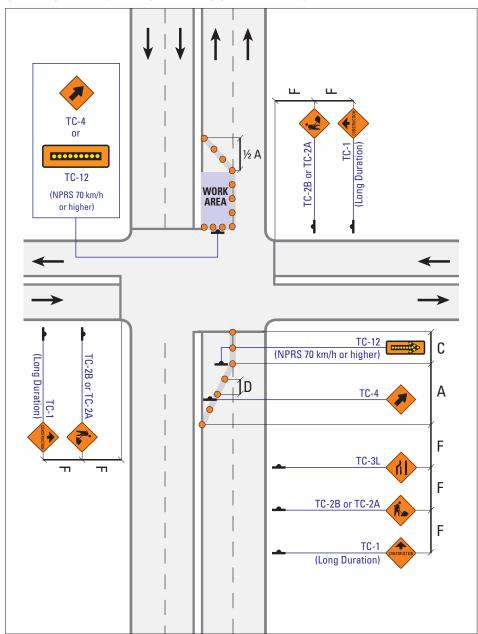
		Normal Posted Regulatory Speed (km/				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

- i) Right Lane Closed: mirror image.
- ii) Measures should be taken to make sure on-street parking is not allowed next to the Work Area or Taper.
- iii) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> **DI-13** Intersection: Far-Side Lane Closed



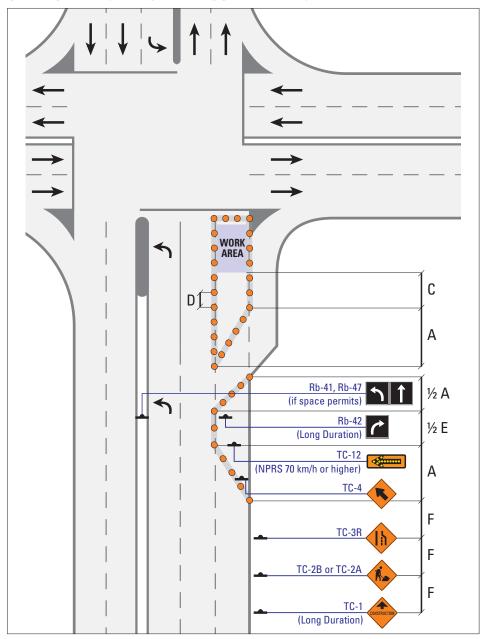
		INOIIIIa	rosteu	neguiato	ry Speeu	(KIII/II)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) Right Lane Closed: mirror image.
- ii) Measures should be taken to make sure on-street parking is not allowed next to the Work Area or Taper.
- iii) It may be necessary to prohibit left turns.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **DI-14** Intersection: Far-Side Lane Closed



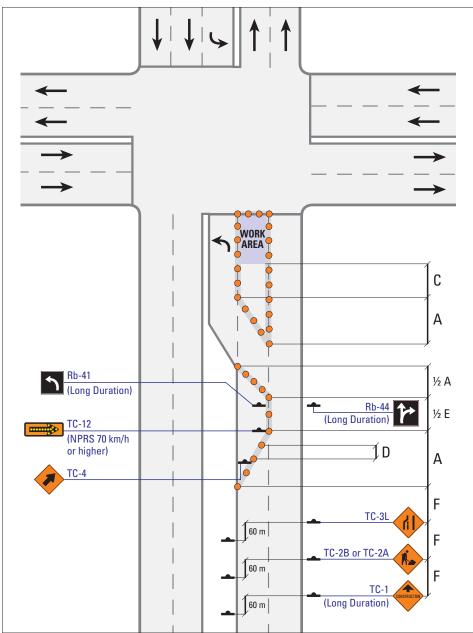
		Normal Posted Regulatory Speed (ki				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **DI-15** Intersection: Lane Adjacent to Right Turn Lane Closed



		Norma	l Posted	Regulato	ry Speed	l (km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

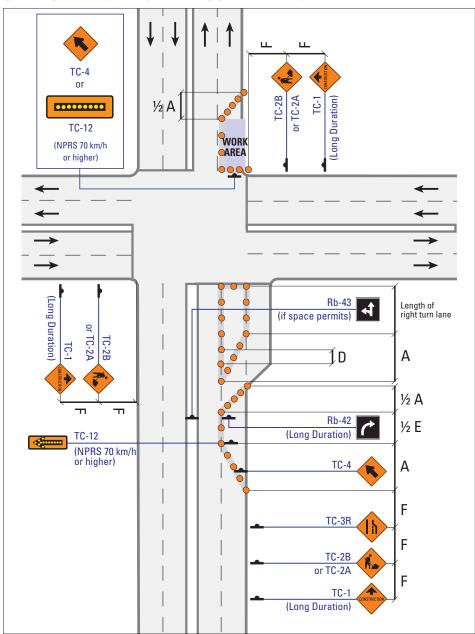
NOTES

- i) Repeated median signing required for Long Duration
- ii) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **DI-16** Intersection: Lane Adjacent to Left Turn Lane Closed

MULTI-LANE DIVIDED



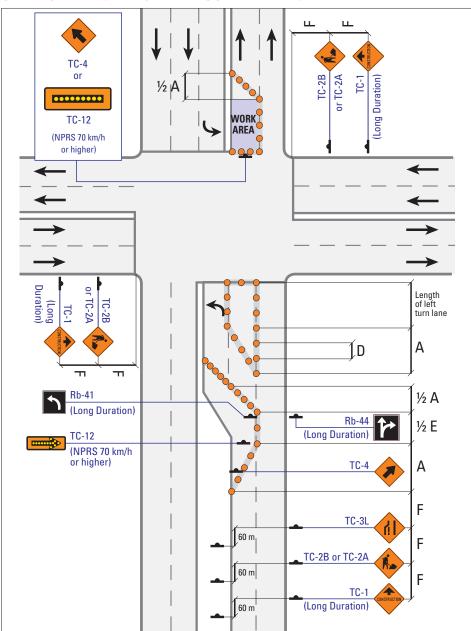
		Norma	I Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
E	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) It may be necessary to prohibit certain turning movements.
- iii) It may be necessary to prohibit right turn truck movements.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **DI-17** Intersection: Right Turn Lane (Far-Side Right Lane Closed)



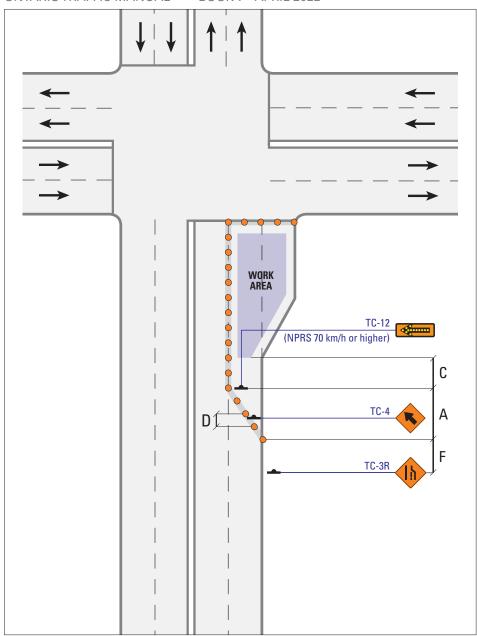
		Normal Posted Regulatory Speed (km)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) Repeated median signing required for Long Duration only.
- iii) It may be necessary to prohibit right turn truck movements.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **DI-18** Intersection: (Left Turn Lane Open) Far-Side Left Lane Closed



		Normal Posted Regulatory Speed (km/				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8
F	Distance between Construction Signs (m)	30	30	60	60	80

NOTES

i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.

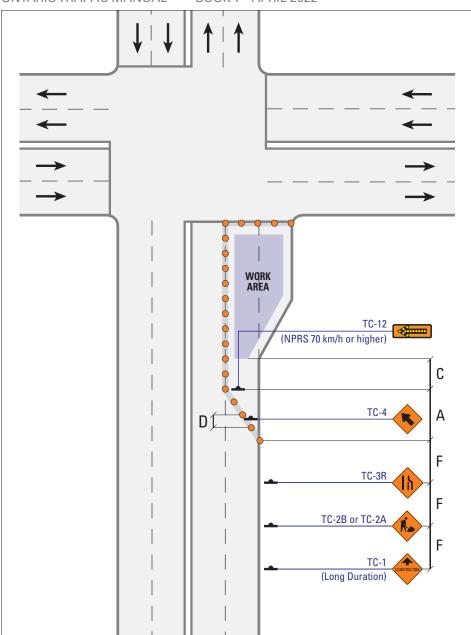
For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> Intersection: Right Turn Lane and Adjacent Through **Lanes Closed**

DI-19

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

208



		Normal Posted Regulatory Speed (km/				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.

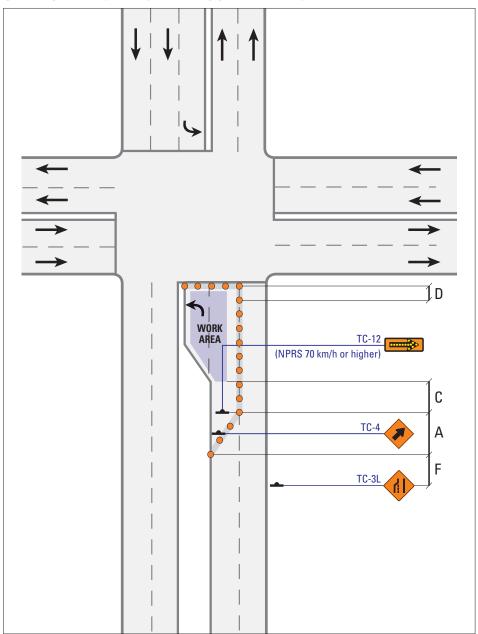
For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Intersection: Right Turn Lane and Adjacent Through Lanes Closed

209

DI-20

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration



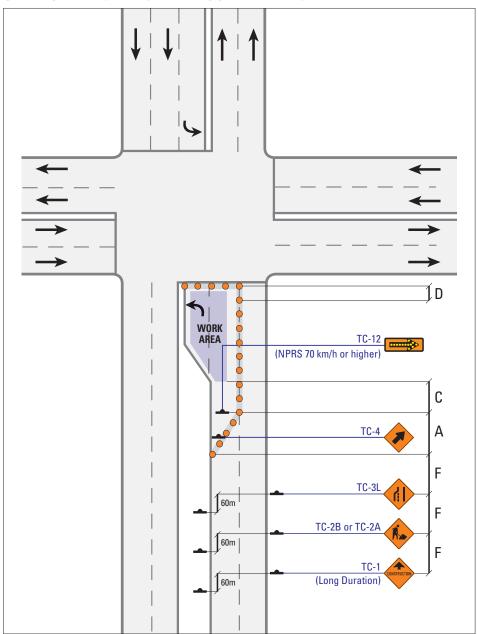
		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110	
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	
F	Distance between Construction Signs (m)	30	30	60	60	80	

NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) It may be necessary to prohibit left turns in the direction reduced to one lane.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

> Intersection: Left Turn Adjacent Through Lanes Closed **DI-21**



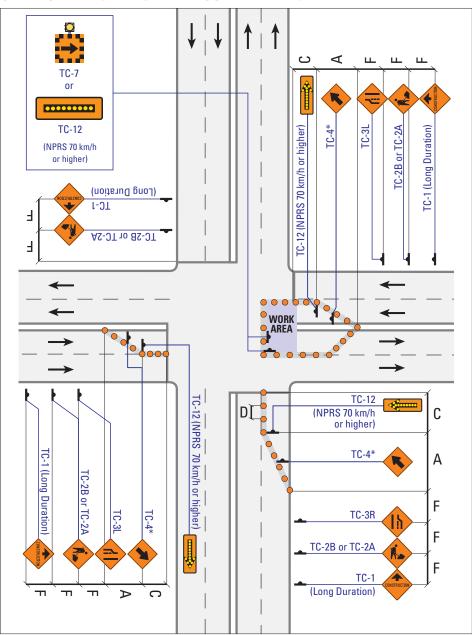
		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) Repeated median signing required for Long Duration
- ii) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- iii) It may be necessary to prohibit left turns in the direction reduced to one lane.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> Intersection: Left Turn Adjacent Through Lanes Closed **DI-22**



		Normal Posted Regulatory Speed (Kill/I				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

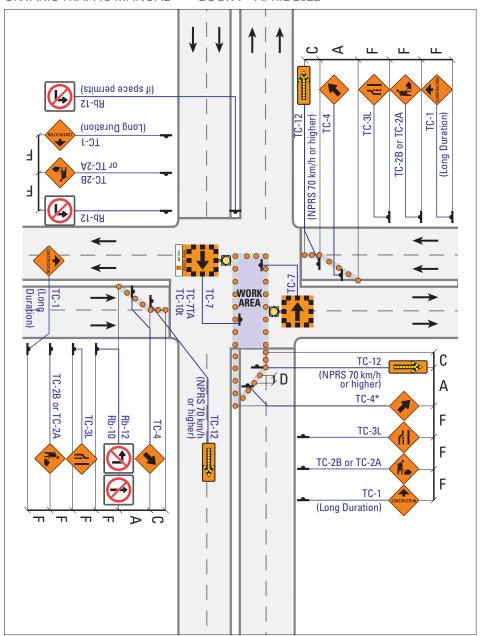
NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) It may be necessary to prohibit certain turning movements.
- iii) Flashing Amber Light above TC-7 must not be used at intersections with active signals.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DI-23 Work in Intersection: Right Lane Closed



		Normal Posted Regulatory Speed (Kill/I				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

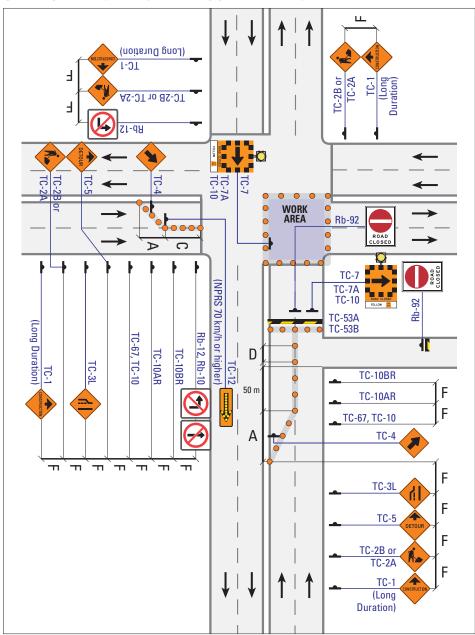
NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) It may be necessary to prohibit additional turning movements.
- iii) Flashing Amber Light above TC-7 must not be used at intersections with active signals.
- iv) See DS-17 "Route Detour", for applicable layout.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DI-24 Work in Intersection: Left Lane Closed



		Normal Fusieu negulatory Speeu (kill)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

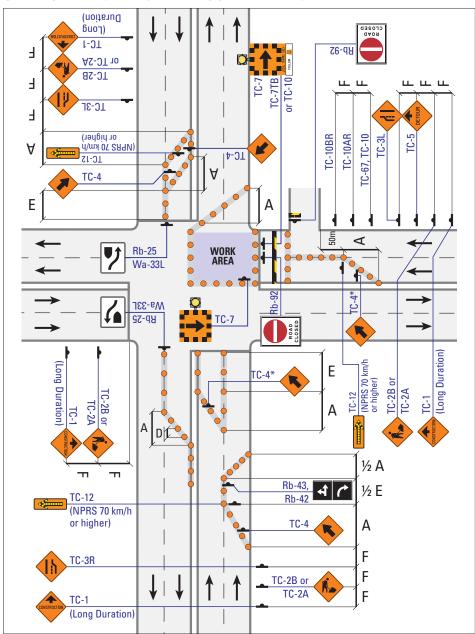
NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) Flashing Amber Light above TC-7 must not be used at intersections with active signals.
- iii) See DS-17 "Route Detour", for applicable layout.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Work in Intersection: Road Closed (Detour) - Option 1

DI-25



		Norma	I Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
E	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) If space permits, use TC-53A or TC-53B to surround the Work Area, otherwise reduce spacing between TC-54.
- ii) It may be necessary to prohibit certain turning movements.
- iii) Flashing Amber Light above TC-7 must not be used at intersections with active signals.
- iv) See DS-17 "Route Detour", for applicable layout.

The median elevation must match the highway elevation.

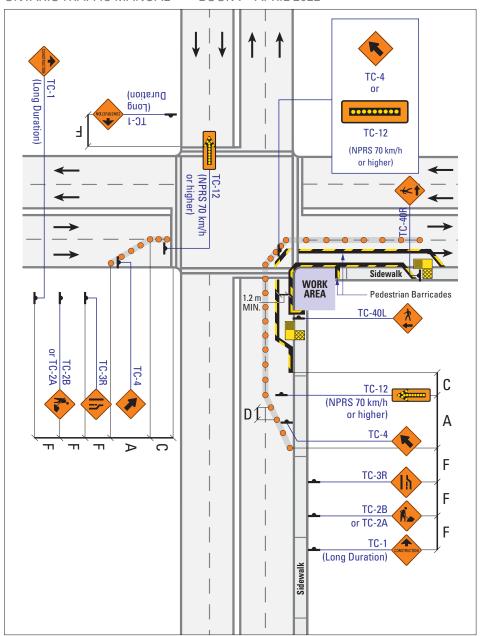
Remove necessary portion of the raised median. If a traffic signal pole is present, it must be relocated with a temporary traffic signal.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DI-26

Work in Intersection: Two Lanes Closed - Option 2



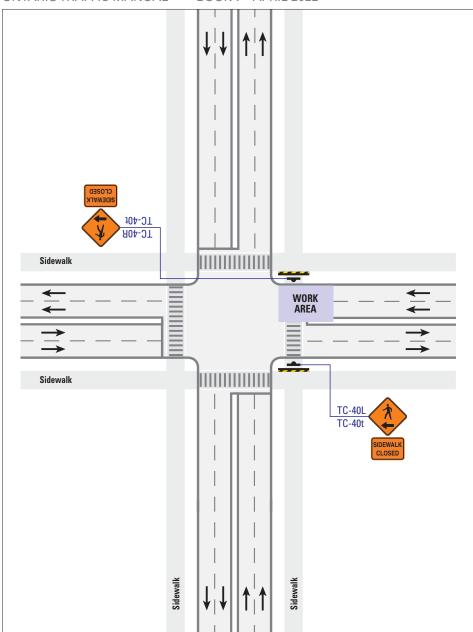
		Normal Posted Regulatory Speed (km/n				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) For Sidewalk Closures of Long Duration, a boardwalk and railing should be provided instead of Pedestrian Barricades.
- ii) Minimum width of the temporary walkway is 1.2 m.
- iii) AODA-compliant ramps are required if the curb is raised.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Pedestrian Accommodation: Intersection Sidewalk Detour Onto Roadway



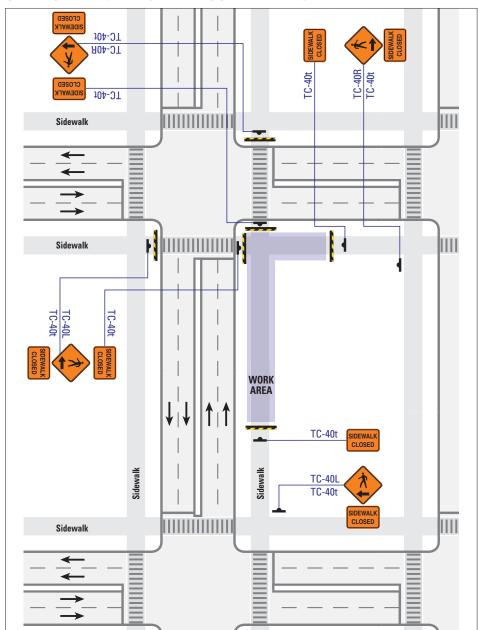
NOTES

- i) Supplementary layout. This layout shows pedestrian signage only and shall be used in conjunction with other appropriate layouts.
- ii) See DS-17 & DS-18 for required signage for vehicle Detour.

For further detail on Work Zone components, see Table B $\,$ (Short/Long, pg. 6).

DI-28

Pedestrian Detour: Crosswalk Closure



NOTES

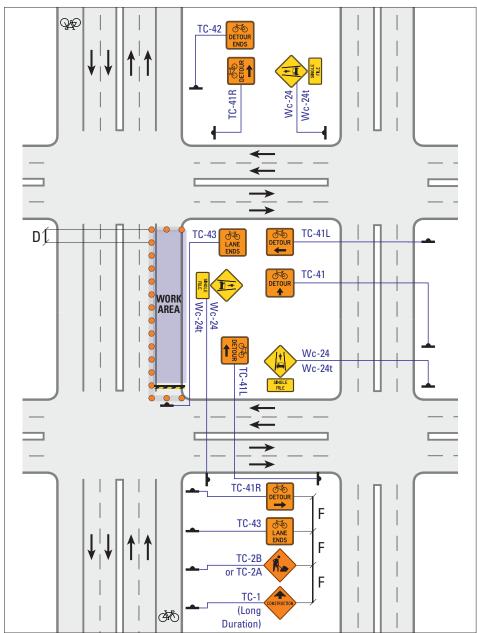
i) TC-40L/R Pedestrian Direction sign must be placed at the nearest upstream controlled pedestrian crossing (traffic signal of Pedestrian Crossover) in each direction.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DI-29

Pedestrian Detour: Crosswalk and Sidewalk Closure

218



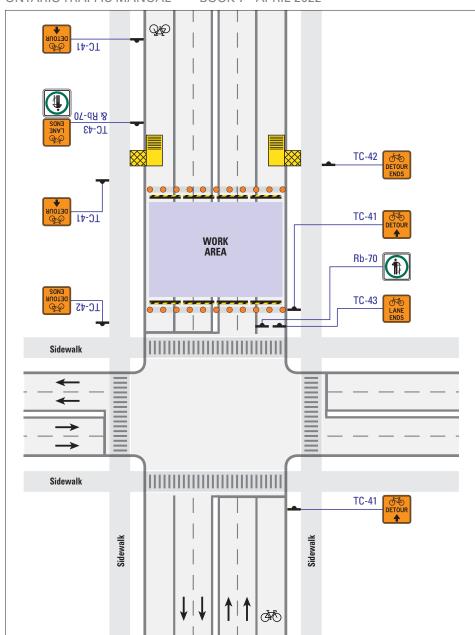
		Normal Posted Regulatory Speed (km/n)				
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

Shared lane only to be used if considered by OTM Book 18 or MTO Bikeways Design Manual, Desirable Cycling Facility Nomograph. Otherwise, cycling Detour should be provided.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DI-30 Cyclist: Detour



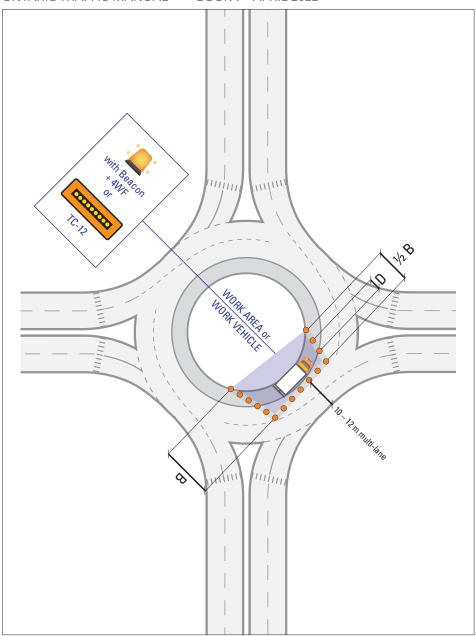
NOTES

- i) Supplementary layout. This layout shows cyclist signage only and shall be used in conjunction with other appropriate layouts.
- ii) See DS-17 & DS-18 for required signage for vehicle Detour.
- iii) Ramps must be AODA-compliant.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DI-31

Bicycle Lane Closed: Dismount and Walk



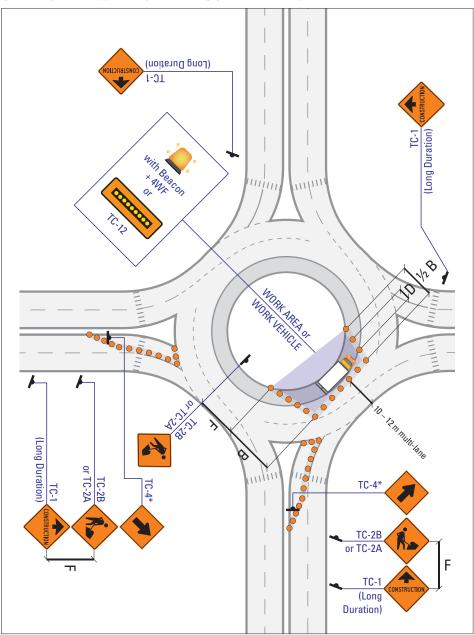
	Normal Posted Regulatory Speed (km						
Label	Description	50	60	70	80	90	
В	Shoulder Taper (m)	20	30	35	35	40	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taner	4	5	5	7	8	

NOTES

- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) Total lane width of 10 m must be maintained. If minimum lane widths cannot be maintained then see Lane Closure layouts.
- iii) Markers are not required if a Work Vehicle with Beacon + 4WF or TC-12 is present.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DO-1 **Roundabout: Encroachment**



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
В	Shoulder Taper (m)	20	30	55	60	70	
D	Maximum Distance between Markers (m)	6	9	9	12	12	
	Minimum Number of Markers for Taper	5	7	9	11	13	
F	Distance between Construction Signs (m)	50	90	120	140	150	

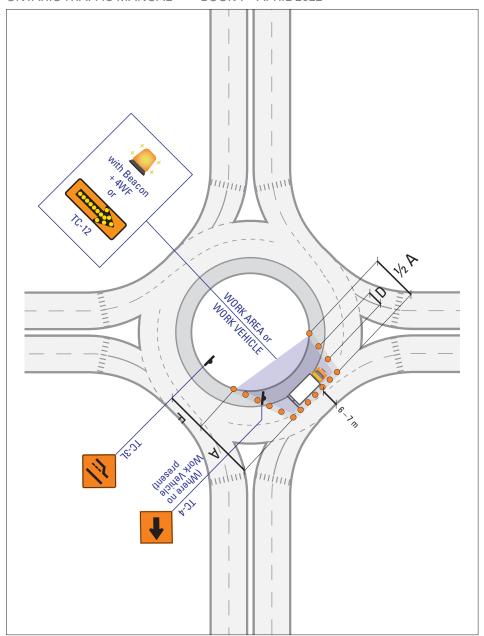
NOTES

- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) Total lane width of 10 m must be maintained. If minimum lane widths cannot be maintained then see Lane Closure layouts.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DO-2 Roundabout: Encroachment



		Normal Posted Regulatory Speed (km/h)					
Label	Description	50	60	70	80	90	
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110	
D	Maximum Distance between Markers (m)	6	6	9	9	12	
	Minimum Number of Markers for Taper	4	5	5	7	8	
F	Distance between Construction Signs (m)	30	30	60	60	80	

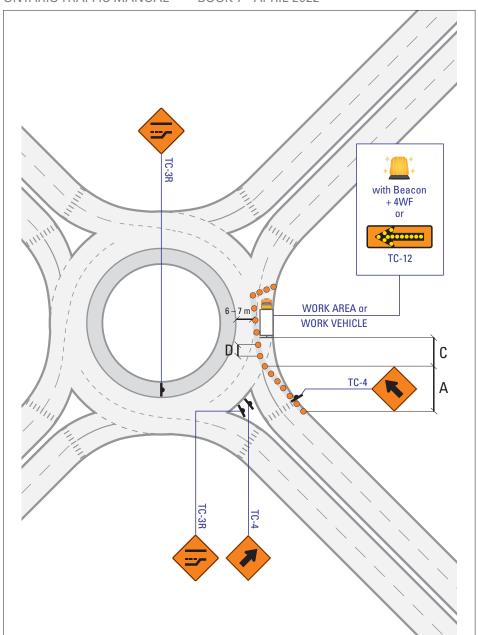
NOTES

i) It may be necessary to leave a wider lane width if there is a high truck percentage.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DO-3

Roundabout: Inside Lane Partially Closed



Normal Posted Regula						(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	110
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

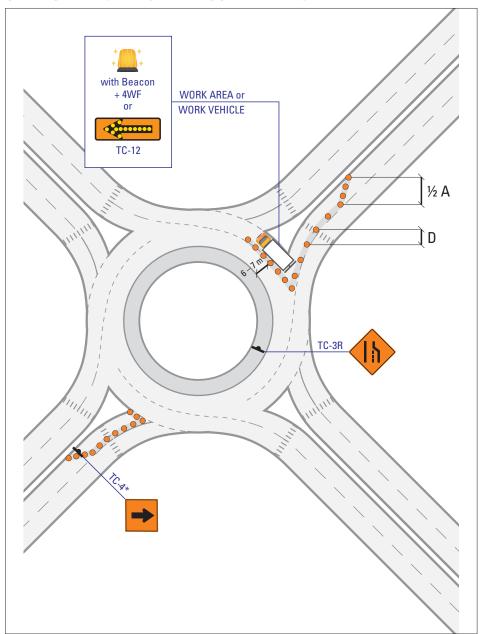
NOTES

i) It may be necessary to leave a wider lane width if there is a high truck percentage.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DO-4

Roundabout: Outside Lane Partially Closed



		Normal Posted Regulatory Speed (km/h)				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	100	100	100
D	Maximum Distance between Markers (m)	6	6	9	9	12
	Minimum Number of Markers for Taper	4	5	5	7	8

NOTES

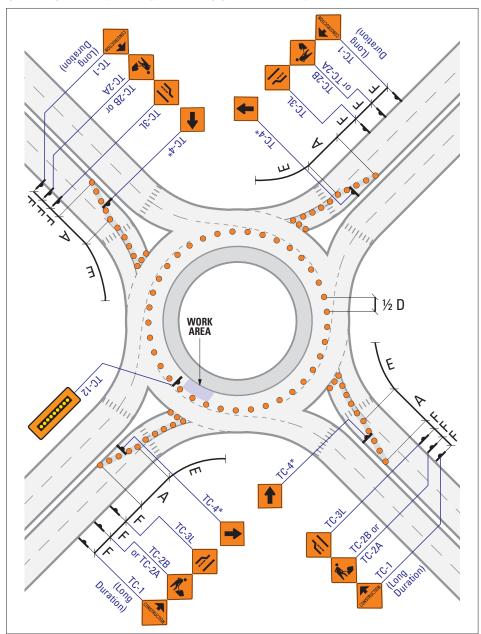
i) It may be necessary to leave a wider lane width if there is a high truck percentage.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table A (Mobile/Intermittent/Very Short, pg. 4).

DO-5

Roundabout: Left Exit or Partial Outside Lane Closed



		Normal Posted Regulatory Speed (km/h				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

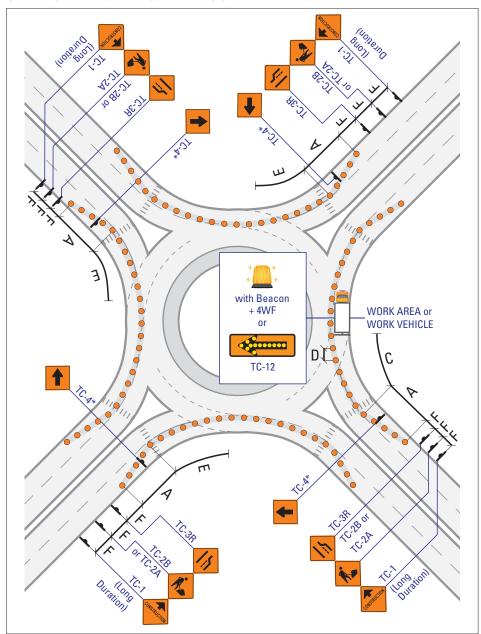
- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) Work Area may be anywhere in the inside lane. All entrances must be reduced to one lane.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

226

DO-6



		Normal Posted Regulatory Speed (km/n			(KM/N)	
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

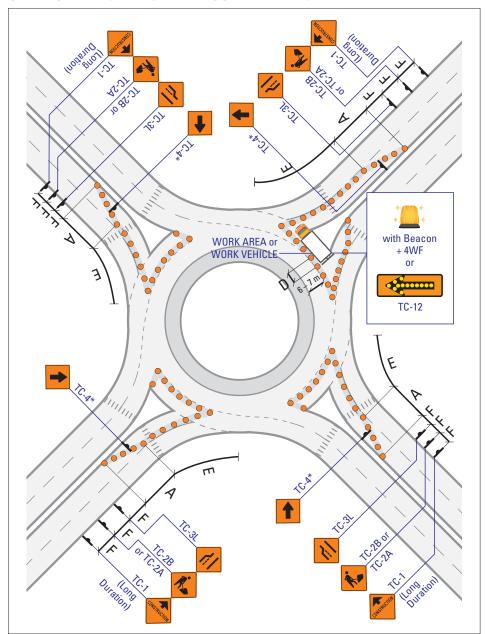
NOTES

- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) Work Area may be in any of the closed quadrants. All entrances and exits must be reduced to one lane.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DO-7 Roundabout: Outside Lane Closed



		Normal Posted Regulatory Speed (km/h				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

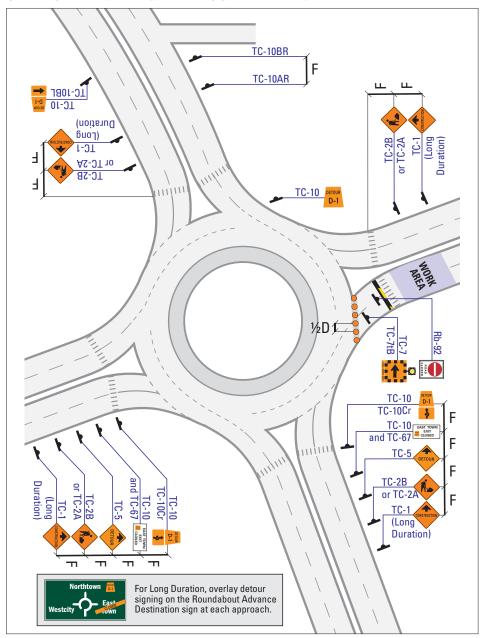
NOTES

- i) It may be necessary to leave a wider lane width if there is a high truck percentage.
- ii) All entrances must be reduced to one lane.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> **DO-8** Roundabout: Left Exit or Partial Outside Lane Closed



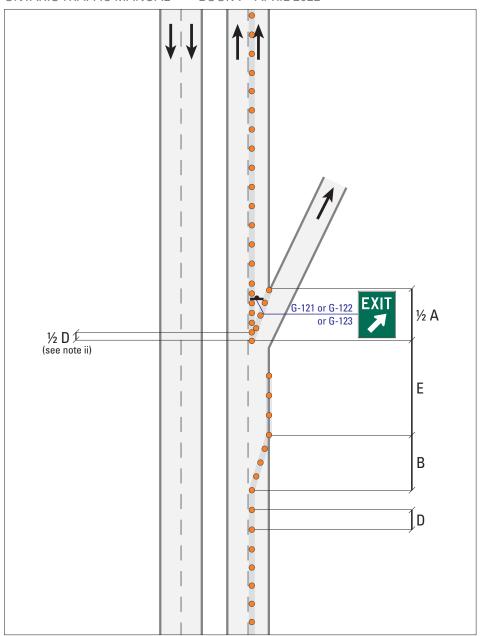
		Notifial Fosted negulatory Speed (kill/11)				
Label	Description	50	60	70	80	90
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

- i) See DS-17 and DS-18 for Detour signing in advance and beyond the Roundabout.
- ii) Any existing signs that contradict or that are duplicated should be covered.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> DO-9 **Roundabout: One Exit Closed (Detour)**



		Norma	l Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200

NOTES

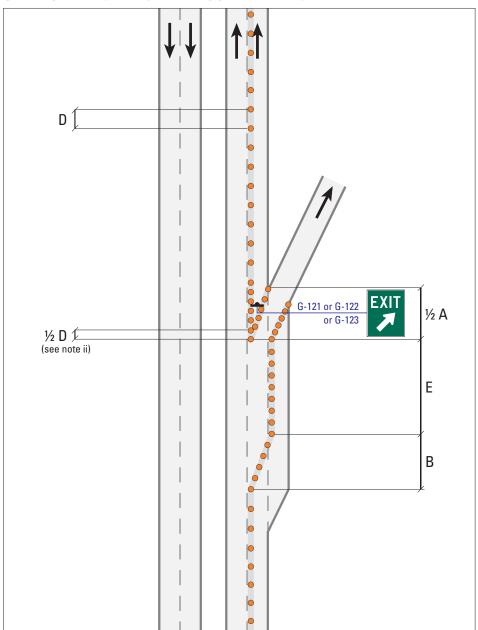
i) For Right Lane Closed, see DS-15.

ii) In the immediate area of the exit, Marker spacings of half of those shown on Table B should be used.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DR-1

Lane Closed at Exit Ramp



		Normal Posted Regulatory Speed (km/l				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200

NOTES

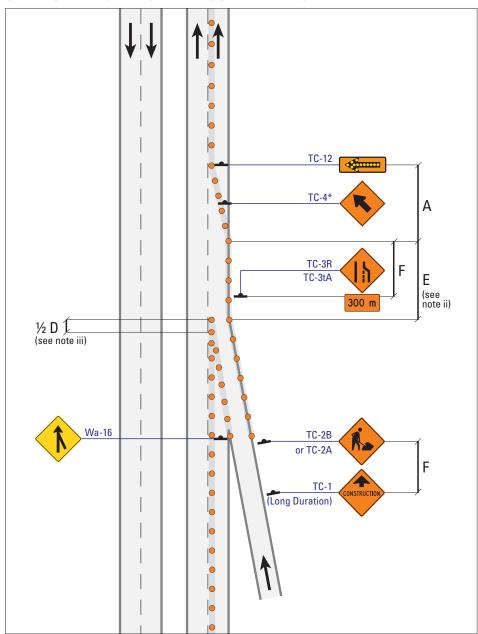
i) For Right Lane Closed, see DS-15.

ii) In the immediate area of the exit, Marker spacings of half of those shown on Table B should be used.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DR-2

Lane Closed at Exit Ramp with a Deceleration Lane



		Normal Posted Regulatory Speed (km/h				
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
Е	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

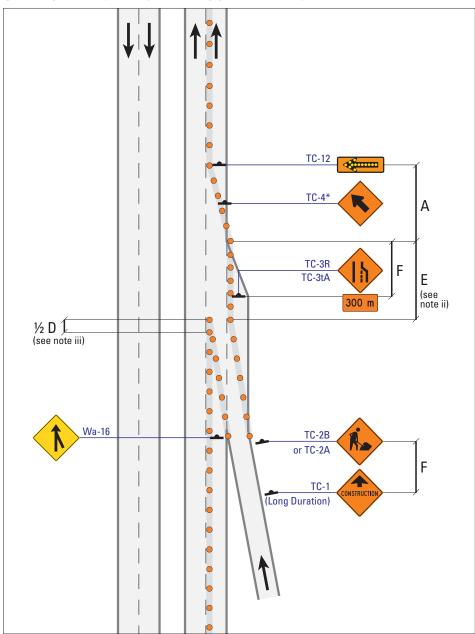
- i) For Right Lane Closed, see DS-15.
- ii) Where space and work activities permit, the acceleration lane should be made as long as possible.
- iii) In the immediate area of the entrance, Marker spacings of half of those shown on Table B should be used.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Lane Closed at Entrance Ramp

DR-3



		Norma	I Posted	Regulato	ry Speed	(km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
E	Minimum Tangent between Tapers (m)	60	85	155	180	200
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

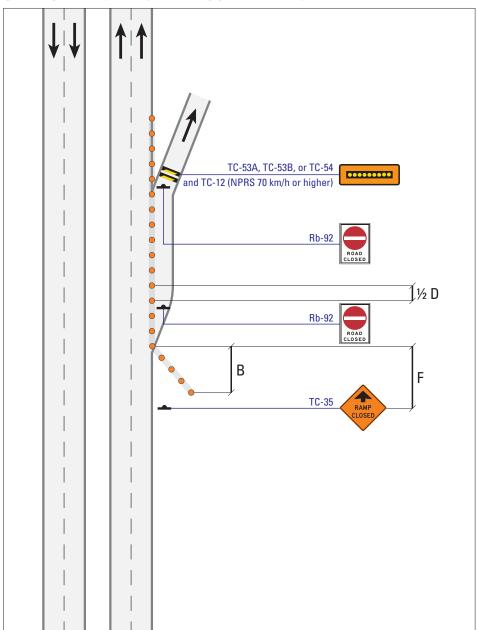
- i) For Right Lane Closed, see DS-15.
- ii) Where space and work activities permit, the acceleration lane should be made as long as possible.
- iii) In the immediate area of the entrance, Marker spacings of half of those shown on Table B should be used.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

Lane Closed at Entrance Ramp with an Acceleration Lane

DR-4



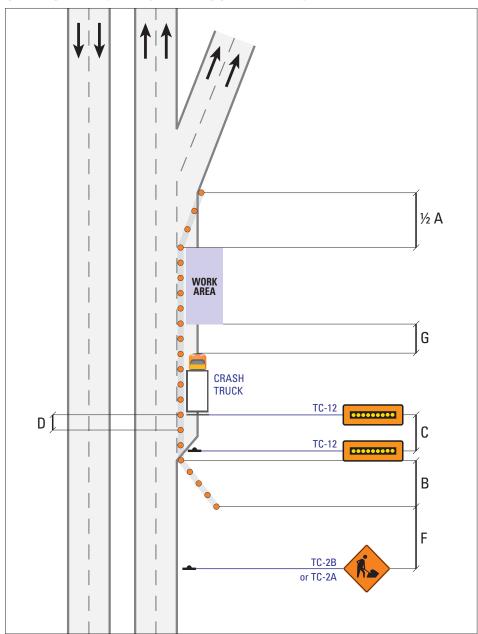
Normal Posted Regulatory Speed (kg						(km/h)
Label	Description	50	60	70	80	90
В	Shoulder Taper (m)	20	30	55	60	70
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150

NOTES

i) Closed sign on Directional Guide Signs to be used for Long Duration only. For details, see OTM Book 8.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

> DR-5 **Ramp Closed**



		Normal Posted Regulatory Speed (km				l (km/h)
Label	Description	50	60	70	80	90
Α	Taper Length for Full Lane Closure (m)	60	85	155	180	200
В	Shoulder Taper (m)	20	30	55	60	70
C	Longitudinal Buffer Area (LBA) (m)	(30)	(40)	50	60	75
D	Maximum Distance between Markers (m)	6	9	9	12	12
	Minimum Number of Markers for Taper	5	7	9	11	13
F	Distance between Construction Signs (m)	50	90	120	140	150
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	(35)	(40)	50	60	65

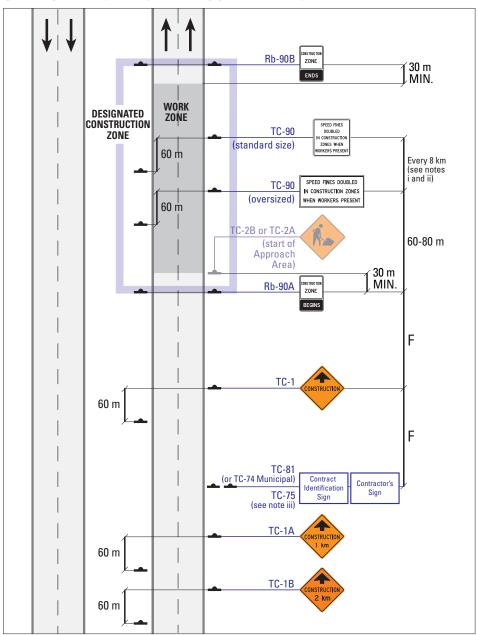
NOTES

i) Left Developed Lane Closed: mirror image of Right Developed Lane Closed.

For further detail on Work Zone components, see Table B (Short/Long, pg. 6).

DR-6

Right Developed Lane Closed



		Normal Posted Regulatory Speed (km/h)					
Label	Description	80	90	100	110		
F	Distance between Construction Signs (m)	160	180	200	200		

NOTES

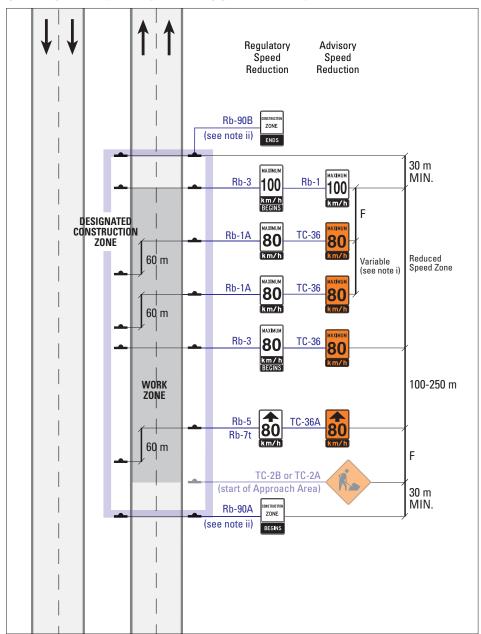
- i) Where signs cannot be accommodated in the median, provide additional oversize signs on the right shoulder as practicable.
- ii) Recommended, but not required.
- iii) Where required by contract.
- iv) Supplementary layout. This layout shall be used in conjunction with other appropriate layouts. Locations of TC-1, TC-1A, TC-1B shown in FG-1 overrides the locations shown in other layouts when used in

conjunction with FG-1.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FG-1

Designated Construction Zone Signing



		Normal Posted Regulatory Speed (km/h)					
Label	Description	80	90	100	110		
F	Distance between Construction Signs (m)	160	180	200	200		

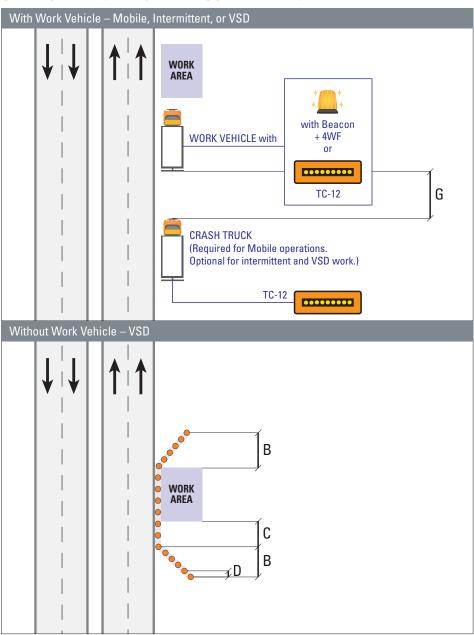
NOTES

- i) Refer to Regulation 615 of the Highway Traffic Act and OTM Book 5 for distance between regulatory speed limit signs.
- ii) For Regulatory Speed Reduction, a Designated Construction Zone must be established and signed as per FG-1.
- iii) Where signs cannot be accommodated in the median, provide additional signs on the right shoulder or oversize as practicable.
- iv) Reduced Speed Zone may include all of or only part(s) of the Designated Construction Zone.
- v) Additional signs may be required based on the length of zone.
- vi) Supplementary layout. This layout shall be used in conjunction with other appropriate layouts.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FG-2 Reduced Sp

Reduced Speed Zone Signing



Normal Posted Regulatory Spec			eu (KIII/II)		
Label	Description	80	90	100	110
В	Shoulder Taper (m)	75	85	100	100
C	Longitudinal Buffer Area (LBA) (m)	60	75	95	110
D	Maximum Distance between Markers (m)	12	24	24	24
G	Mobile Work: Lateral Intrusion Deterrence Gap (LIDG) (m)	45	50	55	60
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	60	65	70	75

NOTES

- i) Work on the left shoulder mirror image.
- ii) Termination Taper optional.
- iii) Preferred option for VSD work is to have a Work Vehicle present.
- iv) When a vehicle on shoulder with TC-12 enters a live lane, the TC-12 in bar mode must be switched to arrow mode.

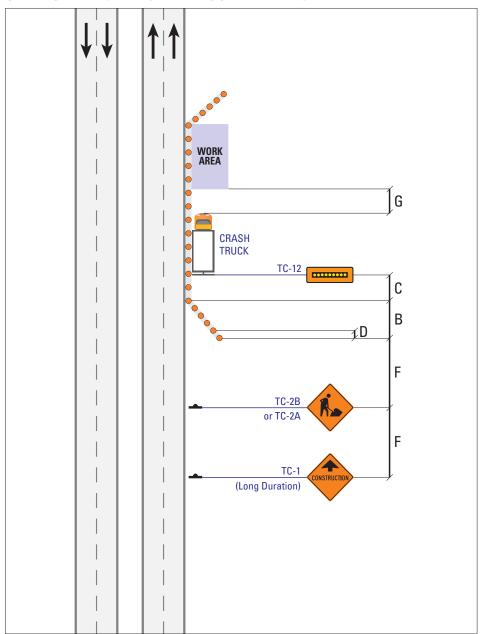
For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FS-1

Shoulder Work

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

238



		Normal Posted Regulatory Speed (km/h)			
Label	Description	80	90	100	110
В	Shoulder Taper (m)	75	85	100	100
C	Longitudinal Buffer Area (LBA) (m)	60	75	95	110
D	Maximum Distance between Markers (m)	12	24	24	24
F	Distance between Construction Signs (m)	160	180	200	200
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	60	65	70	75

NOTES

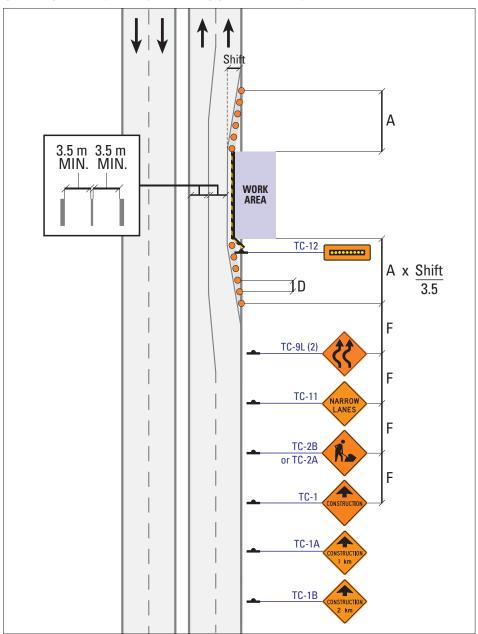
i) Work on the left shoulder mirror image.

For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FS-2

Shoulder Work



		Normal Posted negulatory Speed (Kill/II)			
Label	Description	80	90	100	110
Α	Taper Length for Full Lane Closure (m)	220	250	300	300
D	Maximum Distance between Markers (m)	12	24	24	24
F	Distance between Construction Signs (m)	160	180	200	200

NOTES

- Minimum lane width is 3.5 m. Additionally, an offset of 0.3 m to 0.6 m between Markers and the edge of the travelled lane is desirable.
- ii) For narrowed lanes exceeding
- 1 km, use a TC-16EL (ER) in place of the TC-9L (R). Add an additional TC16ER (EL) at the beginning of end Taper.

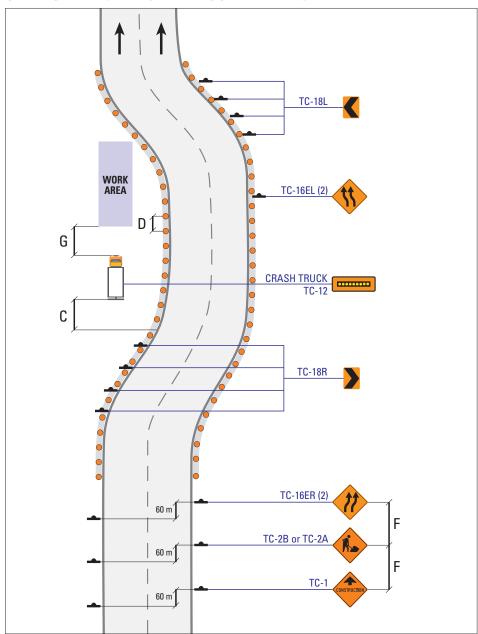
For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FS-3 Partial Lane Shift: Narrow Lanes

240

Long Duration



Normal Posted Regulatory Speed (ki					ed (km/h)
Label	Description	80	90	100	110
C	Longitudinal Buffer Area (LBA) (m)	60	75	95	110
D	Maximum Distance between Markers (m)	12	24	24	24
F	Distance between Construction Signs (m)	160	180	200	200
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	60	65	70	75

NOTES

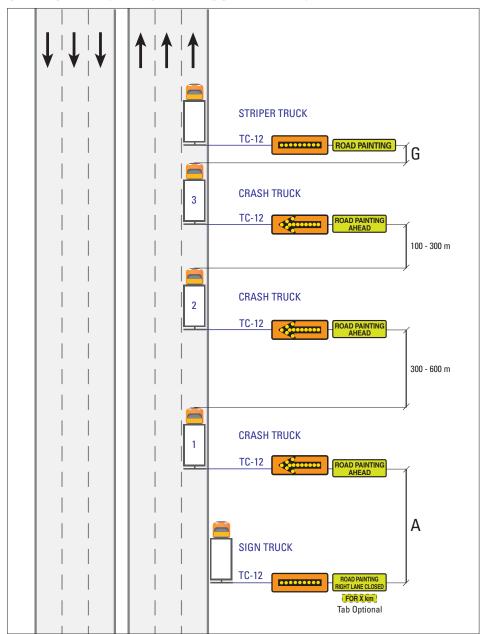
- i) Refer to OTM Book 6 for the appropriate placement of TC-18L.
- ii) Markers used for additional Delineation through Tangent on the far-side of the Work Area are optional.
- iii) If Temporary Concrete Barriers are used, the Crash Truck is not required.
- iv) TC-1A and TC-1B Advance Warning are required for freeways (not shown).
- v) Work on the right shoulder: mirror image.

For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FS-4

Lane Realignment



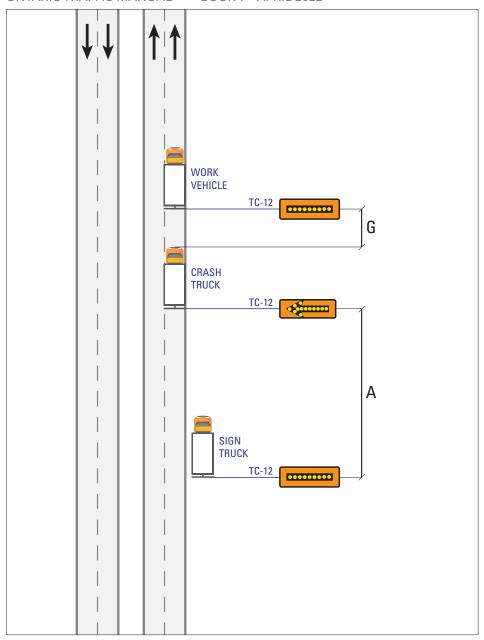
	Normal Posted Regulatory Speed (kr				ed (km/h)
Label	Description	80	90	100	110
Α	Taper Length for Full Lane Closure (m)	220	250	300	300
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	45	50	55	60

NOTES

- i) MTO requirements illustrated. Other Road Authorities may not require a "ROAD PAINTING" information sign or additional Crash Truck #1.
- ii) Sign Truck may be replaced by an approved equivalent VMS.
- iii) Left Lane Closed: mirror image of Right Lane Closed, where shoulder exists. Where no shoulder or narrow shoulder exists, the Sign Truck must follow on the right shoulder with TC-12 in bar mode with "ROAD PAINTING LEFT LANE CLOSED" sign.
- iv) The distance between Sign Truck and Buffer Vehicle may be adjusted to accommodate hills, curves, restricted visibility, or other specific conditions.
- v) When a vehicle on shoulder with TC-12 enters a live lane, the TC-12 in bar mode must be switched to arrow mode

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FS-5 Zone Painting: Right or Left Lane Closed



	Normal Posted Regulatory Speed (kr				ed (km/h)
Label	Description	80	90	100	110
Α	Taper Length for Full Lane Closure (m)	220	250	300	300
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	45	50	55	60

NOTES

- i) Distance between Sign Truck and Crash Truck may be adjusted to accommodate hills, curves, restricted visibility, or other site specific conditions.
- ii) Left Lane Closed: mirror image of Right Lane Closed, where shoulder exists. Where no shoulder or narrow shoulder exists, Sign Truck may be eliminated. Optionally, modify by replacing the Sign Truck with a Crash Truck with a TC-12 in arrow mode moving behind, in the same lane as the first Crash Truck in bar mode.
- iii) When a vehicle on shoulder with TC-12 enters a live lane, the TC-12 in bar mode must be switched to arrow mode.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

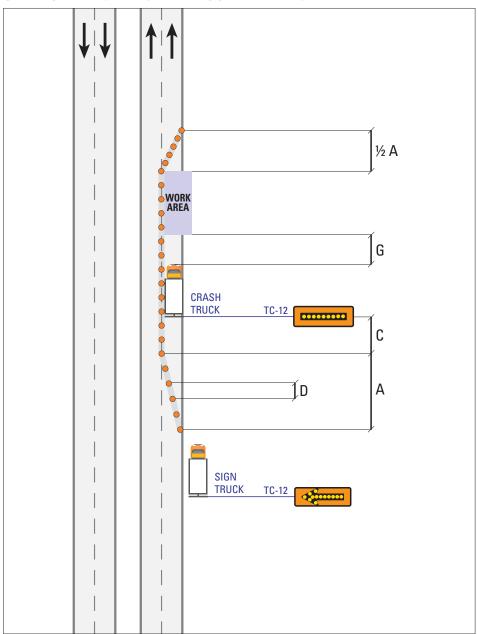
FS-6

Right or Left Lane Closed or Occupied

Mobile Operations

Intermittent Very Short Duration Short Duration Long Duration

243



Normal Posted Regulatory Speed					ed (km/h)	
La	bel	Description	80	90	100	110
	Α	Taper Length for Full Lane Closure (m)	220	250	300	300
	C	Longitudinal Buffer Area (LBA) (m)	60	75	95	110
- 1	D	Maximum Distance between Markers (m)	12	24	24	24
(G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	60	65	70	75

NOTES

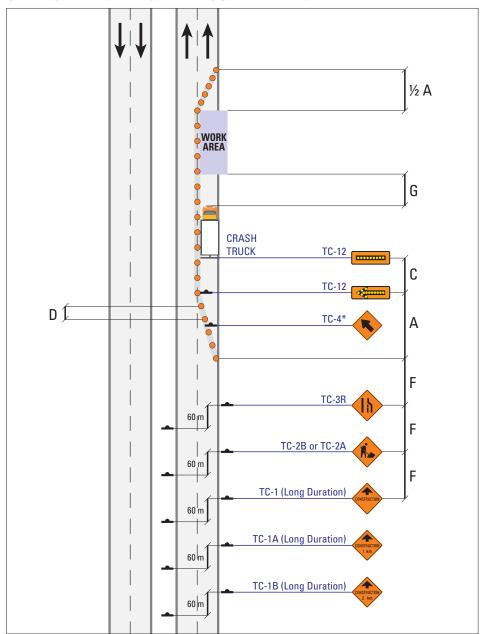
- i) The Work Area may include Work Vehicles. All Work Vehicles in the Work Area (downstream of the Crash Truck) with an activated TC-12 must have the TC-12 in bar mode.
- ii) Left Lane Closed: mirror image of Right Lane Closed.
- iii) For HOV Lane Closure (or other legally limited lane use): lengthen C such that the transition Taper is within the legal access/egress zone, and lengthen Work Area such that exit Taper is within legal access/egress

zone. Where not practicable, notify and/or have police present.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FS-7

Right or Left Lane Closed



		Normal Posted Regulatory Speed (km/r			
Label	Description	80	90	100	110
Α	Taper Length for Full Lane Closure (m)	220	250	300	300
C	Longitudinal Buffer Area (LBA) (m)	60	75	95	110
D	Maximum Distance between Markers (m)	12	24	24	24
F	Distance between Construction Signs (m)	160	180	200	200
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	60	65	70	75

NOTES

- i) Left Lane Closed: mirror image of Right Lane Closed.
- ii) Where signs cannot be accommodated in the median, provide additional signs on the right shoulder.
- iii) The Work Area may include Work Vehicles. All Work Vehicles in the Work Area (downstream of the Crash Truck) with an activated TC-12 must have the TC-12 in bar mode.
- iv) For HOV Lane Closure (or other legally limited lane use): lengthen C such that the transition Taper is within the legal access/egress zone, and lengthen Work Area such that exit Taper is within legal access/egress zone. Where

not practicable, notify and/or have police present.

For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

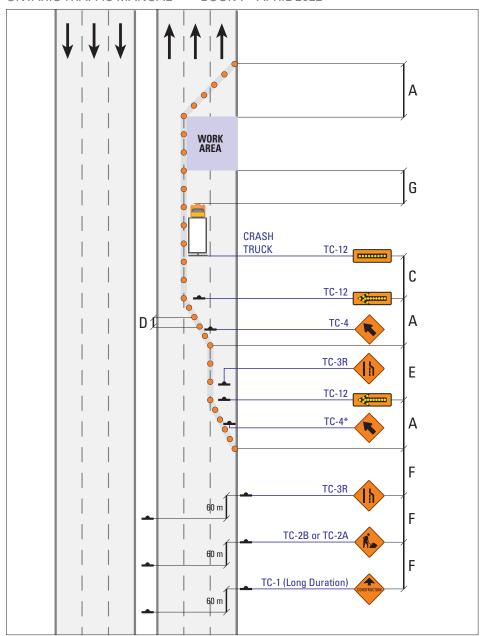
*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

Long Duration

FS-8 Right or Le

Right or Left Lane Closed



		Normal Posted Regulatory Speed (km/h)				
Label	Description	80	90	100	110	
Α	Taper Length for Full Lane Closure (m)	220	250	300	300	
C	Longitudinal Buffer Area (LBA) (m)	60	75	95	110	
D	Maximum Distance between Markers (m)	12	24	24	24	
Е	Minimum Tangent between Tapers (m)	220	250	300	300	
F	Distance between Construction Signs (m)	160	180	200	200	
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	60	65	70	75	

NOTES

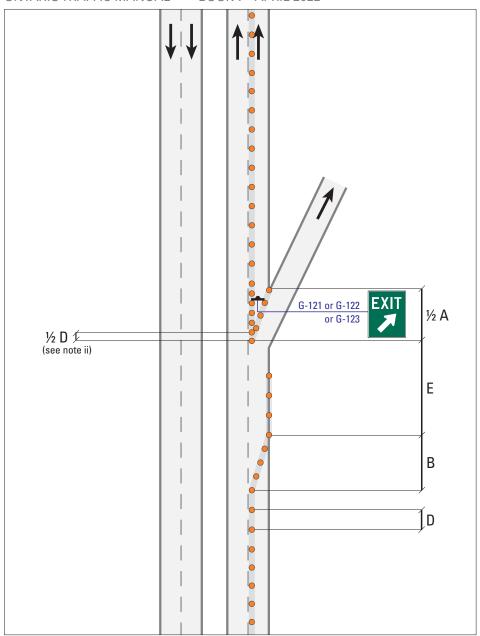
i) Where signs cannot be accommodated in the median, provide additional signs on the right shoulder. ii) Left Lane Closed: mirror image of Right Lane Closed.

For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FS-9



		Normal P	osted Regu	llatory Spe	ed (km/h)
Label	Description	80	90	100	110
Α	Taper Length for Full Lane Closure (m)	220	250	300	300
В	Shoulder Taper (m)	75	85	100	100
D	Maximum Distance between Markers (m)	12	24	24	24
Е	Minimum Tangent between Tapers (m)	220	250	300	300

NOTES

i) For Right Lane Closed, see FS-8.

ii) In the immediate area of the exit, Marker spacings of half of those shown on Table C should be used.

For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

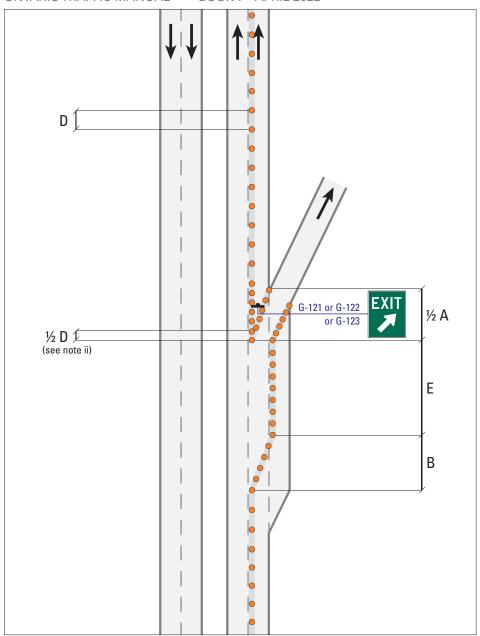
For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FR-1

Lane Closed at Exit Ramp

Mobile Operations Intermittent Very Short Duration Short Duration Long Duration

247



		Normal P	osted Regu	llatory Spe	ed (km/h)
Label	Description	80	90	100	110
Α	Taper Length for Full Lane Closure (m)	220	250	300	300
В	Shoulder Taper (m)	75	85	100	100
D	Maximum Distance between Markers (m)	12	24	24	24
Е	Minimum Tangent between Tapers (m)	220	250	300	300

NOTES

i) For Right Lane Closed, see FS-8.

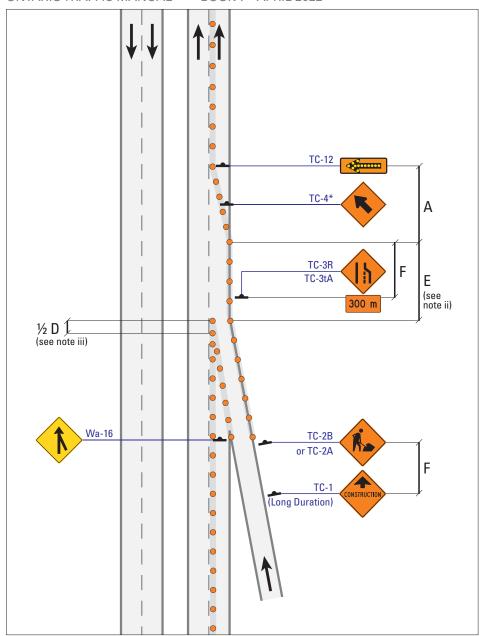
ii) In the immediate area of the exit, Marker spacings of half of those shown on Table C should be used.

For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FR-2

Lane Closed at Exit Ramp with a Deceleration Lane



		Normal P	'osted Regu	ılatory Spe	ed (km/h)
Label	Description	80	90	100	110
Α	Taper Length for Full Lane Closure (m)	220	250	300	300
D	Maximum Distance between Markers (m)	12	24	24	24
Е	Minimum Tangent between Tapers (m)	220	250	300	300
F	Distance between Construction Signs (m)	160	180	200	200

NOTES

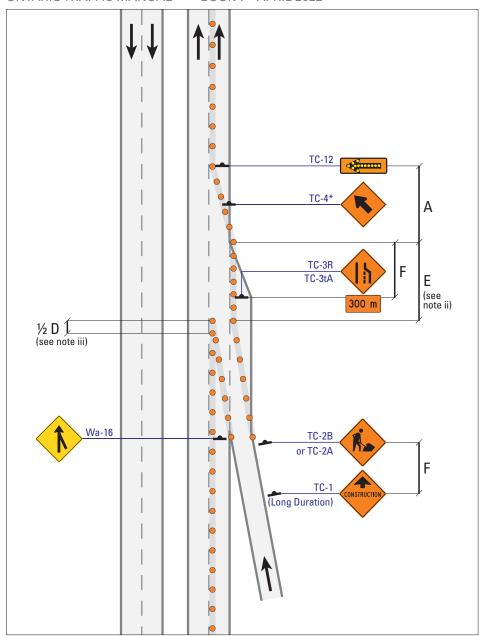
- i) For Right Lane Closed, see FS-8.
- ii) Where space and work activities permit, the acceleration lane should be made as long as possible.
- iii) In the immediate area of the entrance, Marker spacings of half of those shown on Table C should be used.

For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, and Table C (Freeways, pg. 8).

FR-3 **Lane Closed at Entrance Ramp**



		Normal P	osted Regi	ilatory Spe	ed (km/h)
Label	Description	80	90	100	110
Α	Taper Length for Full Lane Closure (m)	220	250	300	300
D	Maximum Distance between Markers (m)	12	24	24	24
Е	Minimum Tangent between Tapers (m)	220	250	300	300
F	Distance between Construction Signs (m)	160	180	200	200

NOTES

- i) For Right Lane Closed, see FS-8.
- ii) Where space and work activities permit, the acceleration lane should be made as long as possible.
- iii) In the immediate area of the entrance, Marker spacings of half of those shown on Table C should be used.

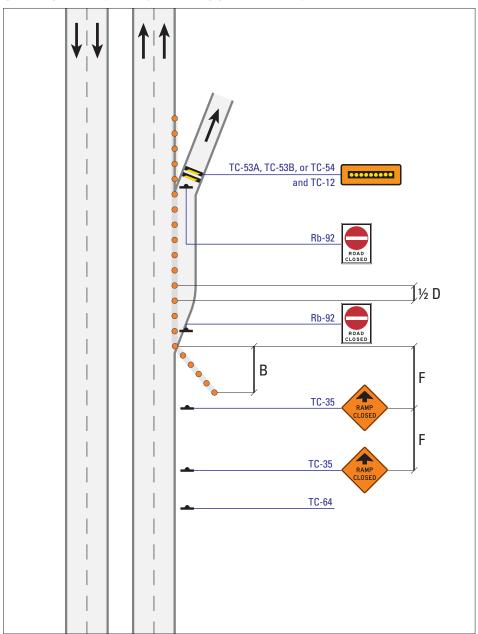
For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

*The TC-4 sign must be installed at or just beyond the beginning of a lane closure taper.

For further detail on Work Zone components, and Table C (Freeways, pg. 8).

FR-4

Lane Closed at Entrance Ramp with an Acceleration Lane



		Normal P	osted Regu	ılatory Spe	ed (km/h)
Label	Description	80	90	100	110
В	Shoulder Taper (m)	75	85	100	100
D	Maximum Distance between Markers (m)	12	24	24	24
F	Distance between Construction Signs (m)	160	180	200	200

NOTES

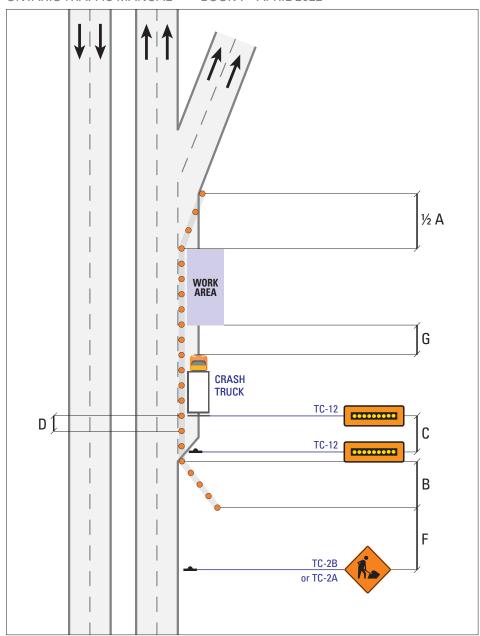
i) Closed sign on Directional Guide Signs to be used for Long Duration only. For details, see OTM Book 8.

ii) See Section 4.3 of the Office Edition for location of TC-64.

For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FR-5 Ramp Closed



		Normal P	ostea Regi	латогу Spe	ea (km/n)
Label	Description	80	90	100	110
Α	Taper Length for Full Lane Closure (m)	220	250	300	300
В	Shoulder Taper (m)	75	85	100	100
C	Longitudinal Buffer Area (LBA) (m)	60	75	95	110
D	Maximum Distance between Markers (m)	12	24	24	24
F	Distance between Construction Signs (m)	160	180	200	200
G	Stationary Work (Lateral Intrusion Deterrence Gap (LIDG) (m)	60	65	70	75

NOTES

i) Left Developed Lane Closed: mirror image of Right Developed Lane Closed.

For stationary Long Duration operations (longer than five days), Temporary Concrete Barriers must be used to separate the Work Area from traffic.

For further detail on Work Zone components, see Table C (Freeways, pg. 8).

FR-6

Right Developed Lane Closed

General Quality Guidelines for Traffic Control Devices

All traffic control devices used in work zones must conform to the requirements of OTM Book 7 and contract documents with regard to size, shape, colour, placement, and legend message. Compliance to these documents must be maintained for the duration of the project.

Device quality should be evaluated at various stages including:

- While in storage.
- While in preparation for drop off at a work zone.
- During installation.
- · Regularly during the course of the work.

Traffic control devices should be routinely inspected. Routine inspection at night ensures that the level of retro reflectivity is adequate, and the devices are clearly visible, legible, and placed appropriately. Signs should be as near vertical as possible.

Any situation where there are more than two adjacent channelizing devices missing or substantially out of alignment will cause an unacceptable situation and should be corrected immediately.

The quality of work zone devices has been divided into three categories:

- Acceptable devices.
- Marginally acceptable devices.
- Unacceptable devices.

Table 1 Quality of Acceptable Work Zone Devices

Acceptable Devices	Marginally Acceptable Devices	Unacceptable Devices
 Meet quality, design, size, and colour requirements. May be used on highway construction, maintenance, utility, and other projects. 	 At or near the lower end of acceptability for quality, design, size, and colour requirements. May be used until they become unacceptable. 	 Should not be delivered to the work zone or used on a work project. Shall be replaced or repaired within 12 hours of notification, or as contained in the contract specifications or road authority requirements.
 Percentage of acceptable devices shall be at least 50% at any time, or as contained in the contract specifications, or road authority requirements. The 50% acceptability criterion applies to each traffic control device type taken by itself. (e.g., 50% of barrels, 50% of TC series signs, 50% of delineators etc.) 	Percentage of marginally acceptable devices should not exceed 50% at any time and, if used, shall be interspersed with acceptable devices so that a sizeable length of a work zone does not have all marginally acceptable devices.	 Where 10% or more of the surface of a traffic control device, or 20% of the retro-reflective material on a traffic control device is damaged or missing, the device is considered unacceptable and shall be removed from service. For key communication items in a work zone, if the message or symbol on a traffic control device becomes unclear, the device is unacceptable.

3.1 Evaluation Guide for Traffic Control Devices

The selected traffic control device figures, together with the accompanying descriptions, should be used as a guideline to determine whether a device is acceptable, marginally acceptable, or unacceptable.

Table 2 Cones Quality Illustration

Acceptable	Marginally Acceptable	Unacceptable
 Clearly identifiable conical shape, free-standing in its original position. Surface free of punctures, abrasions, splatter residue, and is washable. Reflective bands have little or no loss of reflectivity, with only minor tears and scratches. 	 Some splatter residue, difficult to clean, minor discolouration. Reflective bands have tears and scratches but free of large areas of residue or missing material. 	Punctures, large areas of splatter residue, large areas of missing or stained reflective material.

Table 3 Flexible Drums (TC-54 Barrels) Quality Illustration

Acceptable	Marginally Acceptable	Unacceptable
 Minor tears and scratches on sheeting. Any dents do not seriously reduce reflectivity. Intended original shape is maintained. 	 Numerous tears and scratches, but free of large areas of residue or missing or damaged reflective material. Intended original shape and strength are maintained. 	 Large areas of missing or damaged reflective material, or significant splatter residue. If 20% of the retro-reflective material is damaged or missing, the device is unacceptable and shall be removed from service. Substantial deformation, i.e., dented severely enough to affect overall dimensions or contain fractures that affect stability or ability to retain reflective sheeting, render a drum unacceptable.

Table 4 Work Zone Signs Quality Illustration

Acceptable	Marginally Acceptable	Unacceptable
 Minor abrasions, no loss of lettering. The message is legible. 	 Many surface abrasions, including individual letters of message. 	 Many abrasions and/or splatters. Significant loss of letters or colour fading.
AllTC-21TRAFFIC CONTROL PERSON AHEAD and TC-22TRAFFIC CONTROL signs (STOP/SLOW paddles) in use must meet the "Acceptable" criteria.	 Sign surface is free of residue. Background colour and reflectivity are still apparent at night. The message is legible. 	The message is partly missing or illegible.
SLOW	Not Permitted	SLOW

NOTE

All TC-21 TRAFFIC CONTROL PERSON AHEAD and TC-22 TRAFFIC CONTROL signs (STOP/ SLOW paddles) in use must meet the "Acceptable" criteria.

Table 5 Evaluation Guide for Pavement Tape and Paint

Acceptable	Marginally Acceptable	Unacceptable
All pavement marking tape or paint required (solid lines and skip lines) is in place and meets all material specifications.	No more than 10% of all tape, paint, message, or symbol, or no more than two consecutive skip lines, or no more than 15 continuous metres of solid line are missing.	More than 10% of all tape, paint, message, or symbol, more than two consecutive skip lines, or more than 15 continuous metres of solid line are missing.

Table 6 Evaluation Guide for Temporary Raised Pavement Markers (TRPM)

Acceptable	Marginally Acceptable	Unacceptable
 AllTRPM required are in place and meet all material specifications. 	 No more than 10% of the total TRPM or no more than three consecutive TRPM are missing. 	 More than 10% of the total TRPM or more than three consecutive TRPM are missing.

Table 7 Evaluation Guide for Flashing Arrow Board (TC-12)

Acceptable	Marginally Acceptable	Unacceptable
 No more than one lamp in stem not functioning and all functioning in arrowhead. Properly dimming. 	 Two or fewer lamps in stem not functioning, all functioning in arrowhead. Properly dimming. 	 Three or more lamps in the stem not functioning, or any lamp not functioning in the arrowhead. Not properly dimming.

NOTE

Any operating lamp which is out of alignment will be considered "not functioning".

4 Traffic Control Persons (TCP)

Traffic Control Persons (TCP) are workers who manually regulate vehicle traffic using a TC-22 TRAFFIC CONTROL SIGN (STOP/SLOW Paddle), and often arm motions, to prevent conflicts between workers, work zone activities, opposing highway traffic, work vehicles, and pedestrians.

The TCP is responsible for:

- Protecting construction workers and the motoring public by safely regulating traffic flow and directing traffic through a work zone.
- Stopping traffic whenever required by the progress of the work; otherwise, to keep traffic moving at reduced speeds to avoid tie-ups and delays.
- Allowing construction to safely and efficiently proceed.
- · Warning workers of impending danger.
- Ensuring that construction equipment does not impact public traffic.
- Focusing on the traffic control task and not performing other work while directing traffic.

Adequate safety precautions, as prescribed in the Occupational Health and Safety Act (OHSA), must be taken to protectTCP from any hazards to which they may be exposed. Safety precautions include:

- Personal protective clothing.
- · Equipment and devices.
- Appropriate training.
- Additional protective measures necessary to mitigate risks imposed by vehicular traffic.

The safety of TCP must be addressed during the planning stages of traffic control.

4.1 Specifications for Use of TCP

Table 8 Recommended Use for TCP

Use	Roadway	Speed	Duration
Lane control (two-way traffic in single lane)	Non-freeways	≤ 60 km/h	All work durations
Lane control (two-way traffic in single lane)	Non-freeways	> 60 km/h and ≤ 90 km/h	Intermittent Duration (ID), Very Short Duration (VSD), and Short Duration (SD) for one day only
Within 30 metres of intersection if signals are turned off	Non-freeways	≤ 60 km/h	All work durations
Intermittently stopping traffic	For work progress	≤ 60 km/h	All work durations
Intermittently stopping traffic	To enter or cross non-freeways	≤ 60 km/h	All work durations

NOTE

An additional TCP or two-way communication devices are required on sections where TCP are not in sight of each other.

TCP must not be used on:

- Any highway with a TC-12 FLASHING ARROW BOARD.
- A freeway or staged freeway including ramps.

TCP must never:

- Impact the operation of traffic control signals (temporary or permanent).
- Be positioned or operate within 30 metres of an intersection with operating traffic control signals. (Only Police Officers can control intersections with operating traffic control signals. (Refer to Section 175 (9) of the HTA)).

4.2 TCP Qualifications and Equipment

General qualifications for a TCP include:

- Sound health, good vision and hearing, and mental and physical alertness.
- Mature judgement and pleasant manner.

- Ability to judge speed and distance of oncoming vehicles.
- Compliance with the OHSA requirement of a competent worker.
- Possession of a valid driver's licence (preferably).
- The ability to give motorists simple directions, explain hazards, and answer questions.
- The ability to appreciate, understand, and respect the responsibilities of the job.

TCP must be given written and oral instructions about their duties in a language they can understand.

Clothing

TCP must wear a garment that covers at least his or her upper body and meet the requirements of *O.Reg. 213/91 Section 69.1* under the OHSA.

- The garment shall be fluorescent blaze or international orange in colour.
- On the front and the back, there shall be two yellow stripes that are 5 centimetres wide. The yellow area shall total at least 500 square centimetres on the front and at least 570 square centimetres on the back.
- On the front, the stripes shall be arranged vertically and centred and shall be approximately 225 millimetres apart, measured from the centre of each stripe. On the back, they shall be arranged in a diagonal "X" pattern.
- The stripes shall be retro-reflective and fluorescent.
- If the garment is a vest, it shall have adjustable fit and shall also have a side and front tearaway feature.
- For more detailed information on High Visibility Safety Apparel (HVSA), refer to CSA Z96-15 standard.

TCP also require the following:

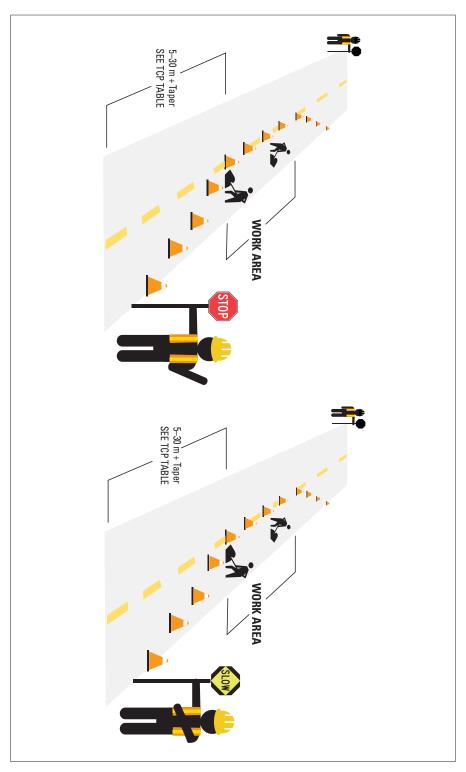
- A hard hat that is Canadian Standards Association (CSA) certified Class E – Type I or II hard hat. If used at night, it is recommended the hard hat have reflective tape that does not alter the dielectric properties of the safety hat and is visible from all angles (minimum of 80 cm² recommended).
- Safety boots that are *CSA-certified, Grade 1* (green triangular CSA patch on the outside, green rectangular label on the inside).
- Eye protection, e.g., clear safety glasses for night or overcast, tinted safety glasses when sunny, consider goggles for extreme dust and wind.
- Retro-reflective silver stripes encircling each arm and leg or equivalent side visibility-enhancing stripes with a minimum area of 50 cm² per side during night-time hours.

Tools

The standard TC-22 TRAFFIC CONTROL SIGN (STOP/SLOW Paddle) with an extension handle must be used by TCP for hand signalling to direct traffic. The use of flags is prohibited.

<u>Figure 1 Traffic Control Person Use of STOP/SLOW Paddle</u> illustrates the TCP use of the STOP/SLOW paddle.

Figure 1 Traffic Control Person Use of STOP/SLOW Paddle



TCP may be used for night-time operations; however, this should be avoided if possible. Traffic Control Plans using TCP for night-time operations require approval from the road authority. For night-time traffic control, TCP require:

- A well-lit TCP station. Appropriate lighting must be provided so that the TCP is clearly visible to traffic in both directions.
 Illumination from above is generally more effective than from the side.
- A TC-22 TRAFFIC CONTROL SIGN (STOP/SLOW Paddle) and a flashlight with a red or orange cone attachment with spare batteries.
- The STOP side of the paddle may be enhanced with alternating flashing red LED lightbars installed horizontally above and/or below the outer border of the STOP sign, as an option to the standard TC-22.
- The alternating flashing red light(s) are to be briefly activated by the TCP as vehicles approach to enhance conspicuity.
- A two-way communication device. Voice activated radios are recommended to free the TCP's hand for using the STOP/SLOW Paddles and flashlight simultaneously.
- Advance warning signs, which may be enhanced with amber beacons when TCP are used at night.
- Automated Flagger Assistance Devices (AFAD) or Portable Temporary Traffic Signal (PTTS) should be considered for high risk situations.

4.3 TCP Position and Location

When a TCP is on duty, the TC-21 TRAFFIC CONTROL PERSON AHEAD sign must always be used. The sign is placed in advance of the TCP at the distance shown in an appropriate layout in <u>Section 2 of the Field Edition</u>. The TC-21 sign must be removed when the TCP is not on duty.

TCP must be positioned and operate in a manner which will not conflict with other traffic control devices such as:

- STOP signs.
 - STOP signs must be covered on any approach that is controlled by a TCP.
- 2. Traffic signals.
 - Sufficient vehicle storage should be available between an intersection and the TCP to accommodate expected queues without extending into an intersection with operating signals.
 - Where there are operating traffic signals (permanent or temporary) at an intersection, TCP must not be used within 30 metres of the stop bar on any approach.
- 3. Railway crossing signals.

Lane closure tapers for one-lane and two-way lane control scenarios (when TCP or other traffic control devices are used) range from 15 metres to 30 metres (based on Normal Posted Regulatory Speed (NPRS)), as shown in Table 9, below.

<u>Table 9</u> also shows appropriate lengths of longitudinal buffer areas (LBA) at various NPRS.

For one-lane, two-way lane control scenarios, LBA:

- Should be used for all NPRS if space permits.
- Are required for NPRS > 60 km/h.
- Are recommended, if space permits, for NPRS < 60 km/h.

Additionally, TCP must be positioned 10 metres from the first cone of the taper. This distance remains constant at all NPRS.

Table 9 Recommended TCP Positioning Distances

NPRS (km/h)	50	60	70	80	90
Taper (m)	15	20	25	30	30
LBA (m)	(30)*	(40)*	50	60	75
TCP Position from First Cone (m)	10	10	10	10	10

^{*}LBA at speeds of 60 km/h or lower are optional; however, should be used if space permits.

Contractors are not permitted to turn off traffic signals to allow the use of TCP at an intersection. The turning off of traffic signals must be approved and executed by the road authority.

TCP must be clearly visible to approaching motorists at all times. This can be achieved by

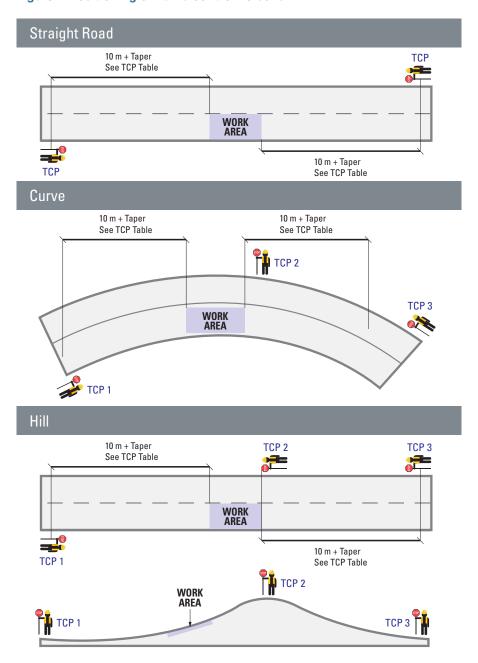
- Locating the TCP for good visibility and contrast.
 - The TCP should not stand in the shadows or where the sun impedes visibility.
 - Colour contrast should be maintained between the TCP and the background, to every extent possible.
- Preventing other illuminated or reflective objects from distracting the visual attention of motorists away from the TCP.

Typical TCP locations are shown in Figure 2 Positioning of Traffic Control
Persons for straight highway, hill, and curve situations, and in the layouts in
Section 2 of the Field Edition.

When a TCP is on duty, they must also:

- Be alert, standing at all times.
- Be aware of an escape route, which should be planned before going on duty.
- Face oncoming traffic and not turn their back on moving traffic.
- Stand alone and not mingle with workers or the public.
- Stand just outside the lane of traffic.
- Stand where they can be seen to give approaching traffic adequate time to respond, and where they can see for 150 metres.
- Remove or cover all signs that indicate a TCP (TC-21 TRAFFIC CONTROL PERSON AHEAD) when a TCP is not present to control traffic, including lunch and other breaks.
- Not perform any other work while directing traffic.
- Be alert for emergency vehicles, which have "priority rights," and allow them to pass as quickly as possible.
- Conduct their operations so as not to impact nearby traffic control and railway crossing signal systems, and not override or conflict with them.

Figure 2 Positioning of Traffic Control Persons



4.4 TCP Control Procedures

The following procedures are to be used by TCP when controlling traffic.

When stopping traffic, the TCP must:

- Display the TC-22 STOP Paddle sign to the driver, extending the sign into the lane of oncoming traffic, giving the driver enough warning for a safe and comfortable stop.
- Stand off the travelled portion of the highway until the first vehicle has come to a stop.

- Move to a point on the highway where traffic in the queue can see him/her when traffic has stopped.
- Ensure that opposing traffic has stopped and the last opposing vehicle has passed his/her post before moving traffic from a stopped position.

When slowing traffic, the TCP must:

 Display the TC-22 SLOW Paddle sign, slowly moving the sign back and forth, if necessary, using hand signals to wave traffic forward or to command a further reduction in speed.

The most typical TCP situation involves two TCP. When two TCP are required:

- Lines of communication must be established prior to the start of operations.
- The two TCP must be able to see and hear each other or have two-way radios for proper communication.
- One TCP should be the lead TCP and coordinate all activities.

When using visual communications on curves or hills, a third TCP may be required to relay signals between the two TCP at the ends of the work area.

A single TCP may be used to control traffic in work areas where:

- The length of the closed lane is short (up to 50 metres).
- Traffic volumes and speeds are low (NPRS 60 km/h or lower).
- Visibility is good and in daylight hours only.

This may only be done in such a way that it is effectively one-way control, such as where traffic in one direction has an unobstructed lane. In this case:

 The TCP holds traffic in the obstructed lane until the unobstructed lane is clear of traffic.

In this one-way control situation, the TCP serves the same function as the YIELDTO ONCOMING TRAFFIC sign.

Set Up and Removal of Temporary Traffic Control

The set up or removal of traffic control (e.g., lane closures) on highways involves an additional element of risk for traffic control workers and highway users until all devices are in place.

The principles and procedures set out below have been developed to minimize risks for all workers and highway users. Where competing risks need to be weighed, the safety of workers who are handling traffic control devices on the highway is considered paramount since these workers are the most vulnerable.

As required by *O.Reg. 213/91* and *O.Reg. 145/00* under the OHSA, all workers, including TCP, responsible for on-site duties such as, installing or removing traffic control devices or measures must be:

- 1. Competent workers.
- 2. Aware of the requirements of the OHSA.
- 3. Trained in the application of OTM Book 7.
- 4. Capable of receiving written and oral instructions in a language easily understood.
- Not performing any other work while installing or removing traffic control devices or measures.
- 6. Not performing any other work while directing vehicular traffic.

Additionally, workers responsible for on-site duties must:

- Not perform other functions while installing or removing traffic control devices.
- Ensure that enough vehicles (including CT), signs, barriers, barricades, and markers are taken to the work site to provide appropriate protection, and that TCP are available and on-site when required. If night-time protection is required, ensure that the appropriate devices are available.
- Ensure that the vehicles, signs, barricades, and markers are in good and clean conditions and meet the applicable specifications, including minimum reflectivity levels.
- Cover or remove any conflicting, existing traffic control devices.
- Record that the traffic control devices were installed according to the traffic control plan (or layout), as well as any modifications or deviations from the traffic control plan.

5.1 General Requirements

Workers who set up, use, or remove (take-down) work zone traffic control should apply the following safety principles. These principles apply to both non-freeways and freeways.

Set-up of work zone traffic control

The following safety principles should be applied when **setting up traffic control in a work zone**:

- 1. Position work vehicles upstream of the work area rather than downstream, so that flashing lights and/or flashing arrows indicate a visual presence and obstacle to drivers.
- 2. Assemble and disassemble traffic control devices away from the highway. Where feasible, drop off traffic barrels in advance, along the shoulders adjacent to the lane closure.
- 3. AFADs, PLCS and PTTS should as much as possible, be partially or fully setup up and tested with any required settings or timings prior to being moved into position on the highway to minimize disruption to traffic. When moving any of these devices into position on the highway, the signalling displays should be turned off to reduce driver confusion.
- 4. Set up work zone traffic control devices starting at the upstream end of the work zone and proceeding downstream.
- 5. When installing a continuous line of channelizing devices, always place the channelizing devices in sequential order from the upstream end.
- Reduce barrel spacing on the inside of curves, on hills, in the immediate vicinity of ramps and the work area, and in the taper, if considered needed to reinforce the closure.
- 7. Cones may be used for SD daytime work only (barrels are preferred).
- Maintain an offset of 0.3 metres to 0.6 metres between the flexible drums (barrels) and the edge of the travelled lane, if possible.
- 9. When placing a traffic control device, ensure that it is not obscured by other objects.
- 10. Where there are multiple lanes in one direction, and staggered signage is required on both the left and right shoulders, first place the signs on the opposite shoulder from the lane that is being closed, then place the signs on the same shoulder as the closed lane.
- 11. Drive through the work zone on all approaches to ensure worker and public safety and to ensure all devices are installed and functioning as intended.
- 12. Cover, turn, or remove signs and devices at times when they are not required. Remove the cover immediately before work at the work site begins.
- 13. Ensure the layout is implemented as approved, record this information, and keep a copy available on site as part of the Traffic Control Plan and/or the Traffic Protection Plan.
- 14. Ensure any operational adjustments to the layout are recorded with reasoning, date, and time.
- 15. Approval maybe required.

Removal of work zone traffic control

The following safety principles should be applied when *removing traffic control in a work zone*:

- 1. Drive through the work zone before removal of traffic control devices to ensure that all workers are off the road, and that there are no gaps in the closure.
- 2. Remove traffic control devices in the opposite order from which they were installed, starting with the closed lane(s), i.e., the last barrel (or cone) installed is the first barrel removed.
- Advance signs are an exception. Remove advanced signs on the left and right shoulders in a downstream direction, in the same order they were installed. Removal of advanced signs must not be done until all other traffic control devices are removed.
- 4. Do not face work vehicles upstream when removing lane closures except in unusual circumstances. Never face work vehicles upstream at night.

5.2 Freeway-Specific Requirements

The following additional safety principles should be applied specifically for traffic control on a freeway:

- Use a CT to protect workers who are installing or removing lane closures (except when 3.0 metres or more from a live lane or when installing or removing advance signage on shoulders wide enough to park on). Refer to Section 4 of the Office Edition for more information on CT and their implementation.
- Position and maintain the CT at an LIDG distance (see Table C) upstream of workers when lane closures are being installed or removed.
- 3. Install and remove freeway lane closures as quickly as possible, particularly the tapers.
- 4. Back up the CT and work vehicles during removal of lane closures to provide protection for downstream workers. Do not back CT and work vehicles into a live lane of traffic.

The set up and removal of freeway lane closures are operations that require special consideration. The best practices outlined for various types of freeway lane closure, provided in detail in the Office Edition, must be used for provincial freeway lane closure, set ups and removals. The same procedures can be used on non-freeways, with or without a CT.

Road authorities may approve the use of alternative procedures or modifications of the procedures listed below to suit certain situations.

A

Appendix A: Office Edition Table of Contents

1	Intro	oduction1				
	1.1	Purpose	of the Mar	nual2		
	1.2	Legal Aut	thority	3		
	1.3	Training.		4		
2	Tem	porary Woi	rk Zone Pla	anning and Monitoring6		
-	2.1	-		iples for Work Zone Planning, Design,		
	2.1		and Operation6			
2.2	Tran	sportation	Managem	nent Planning Process7		
		2.2.1	Collect P	roject Information (Step 1)8		
		2.2.2	Identify,	Assess, and Manage Risks (Step 2)9		
			2.2.2.1	Consider Hierarchy of Risk Controls (Step 2a)11		
			2.2.2.2	Assess Work Zone Impacts (Step 2b)12		
		2.2.3	Develop ²	Traffic Control Plan(s) (Steps 3, 4, and 5)13		
			2.2.3.1	Select Relevant Layout (Step 3)13		
			2.2.3.2	Develop Traffic Control Plan by		
				Applying or Modifying Layout(s) to Address Site Specifics (Step 4)13		
			2.2.3.3	Develop Traffic Protection Plan (Step 5)13		
		2.2.4	Develop	Additional Plan(s) (as required) (Step 6)14		
			2.2.4.1	Other Plans (If Required)14		
	2.3	Impleme	ntation an	d Monitoring16		
		2.3.1	Obtain A	pprovals (Step 7)16		
		2.3.2	Impleme	entation (Step 8)17		
		2.3.3	Monitori	ng (Step 9)17		
3	Tem	porary Woı	rk Zone De	esign18		
	3.1	Fundame	ental Princi	iples of Work Zone Design18		
	3.2	Defining	the Highw	vay Environment20		
		3.2.1	AreaType	e (Urban or Rural)21		
		3.2.2	Highway	Type (Freeway or Non-Freeway)23		
		3.2.3		ction (Two-Lane, Multi-Lane Divided ided)23		
		3.2.4	Traffic Vo	lume (Low Volume or High Volume)24		
	3.3	Configura	ations for	Temporary Conditions24		
		3.3.1	Off-Shou	ılder25		
		3.3.2	Shoulder	r25		
		3.3.3		croachment25		
		3.3.4		ane Shift(s)26		
		3.3.5	Lane Clo	sure(s) or Lane Occupied27		
		3.3.6		28		
		3.3.7	Rolling C	Closures29		

3.4	Compo	nent Areas	for Temporary Conditions	30
	3.4.1	Advance	Warning Area	31
	3.4.2	Approac	h Area	32
	3.4.3	Transitio	n Area	32
	3.4.4	Longitud	linal Buffer Areas (LBA)	33
	3.4.5	Work Are	ea	34
	3.4.6	Terminat	ion Area	34
	3.4.7 34	Addition	al Considerations in Component Area Des	ign
		3.4.7.1	Ingress and Egress	34
		3.4.7.2	Linear Space Restrictions	
		3.4.7.3	Horizontal and Vertical Clearance	
3.5				
	3.5.1		perations	
	3.5.2	Intermitt	ent Duration Work (ID)	39
	3.5.3	Very Sho	rt Duration Work (VSD)	40
	3.5.4	Short Du	ration Work (SD)	41
	3.5.5	Long Du	ration Work (LD)	41
3.6	Speed I	Vlanagemer	nt in Temporary Work Zones	42
	3.6.1		es for Posting Reduced Speed Limits in tion Zones	44
	3.6.2	Designat	ing the Construction Zone	47
	3.6.3		nibitions and Other Regulations in the tion Zone	48
3.7	Active F	Road User C	Considerations	48
	3.7.1	Pedestria	n Safety Considerations	49
		3.7.1.1	Pedestrian Protection from the Work Zone	50
		3.7.1.2	Pedestrian Travel Path	
		3.7.1.3	Temporary Pedestrian Crossings	
		3.7.1.4	Pedestrian Access Within Work Zones	
	3.7.2	•	afety Considerations	
		3.7.2.1	Cyclist Protection in the Work Zone	
		3.7.2.2 3.7.2.3	Modified/ Temporary Cycling Facility Change in Cyclist Facility Type	
		3.7.2.3	Cyclist Detours	
3.8	Visihilit		ations	
0.0	3.8.1	-	ne Provisions	
	3.8.2	•	ne Lighting	
	0.0	3.8.2.1	Lighting of Work Area	
		3.8.2.2	Highway Lighting through a Work Zone	
		3.8.2.3	Anti-glare Screening	
Tem	porary Tra	affic Control	Devices	61
4.1	Genera	I Quality Gu	idelines for Traffic Control Devices	62
	4.1.1	Evaluatio	on Guide forTraffic Control Devices	64
4.2	Devices	for Channe	lization, Guidance, and Information	68
	4.2.1	Traffic Co	nes	69

	4.2.2	Construct	ion Marker	70
	4.2.3	Flexible D	rums (Barrel)	71
	4.2.4	Barricade	s	72
	4.2.5	Temporary	y Construction Barrier System (TCBS)	73
	4.2.6		y Pavement Markings, and Highway n	73
		4.2.6.1	Temporary Pavement Markings	73
		4.2.6.2	Orange Temporary Pavement Markings	76
		4.2.6.3	Highway Delineators	77
	4.2.7	Signs		79
	4.2.8	Traffic Cor	ntrol Sign Specifications	81
		4.2.8.1 4.2.8.2 4.2.8.3 4.2.8.4 4.2.8.5	Sign Size Sign Retro-Reflectivity Standards Sign Material and Thickness Positioning and Installation of Signs Individual Sign Specifications –	82 83 84
			Static Message Signs	
	4.2.9		ormation Signs	
	4.2.10		sing/Restriction Notice Sign (TC-64)	138
		4.2.10.1	Road Closing/Restriction Notice Sign (Full-Time)	 138
		4.2.10.2	Physical Specifications for TC-64 Primary Signs, Auxiliary Signs, and Trailblazer Signs	 139
		4.2.10.3	Message Guidelines for TC-64	 141
		4.2.10.4	Site Selection and Installation of TC-64.	 145
	4.2.11	Dynamic I	Message Signs and Devices	145
		4.2.11.1	Portable Variable Message Sign (PVMS).	 146
		4.2.11.2	Physical Specifications for PVMS	
		4.2.11.3	Message Guidelines for PVMS	
		4.2.11.4	Site Selection and Installation of PVMS.	
		4.2.11.5	Flashing Arrow Board (TC-12)	
		4.2.11.6	Dynamic Speed Display Sign	
		4.2.11.7	Supplementary Flashing Lights	
		4.2.11.8	Queue-End Warning	 162
4.3			n, Advance Warning, and Alternate	165
			O 100 T (0 14	105
	4.3.1		y ConditionsTraffic Management anual	
		4.3.1.1	Advance Notification Signing (ANS)	
		4.3.1.2	Advance Warning Signing (AWS)	
_		4.3.1.3	Alternate Route Signing (ARS)	
4.4			and Control the Flow of Traffic	
	4.4.1		ncoming Traffic	
	4.4.2	Traffic Cor	ntrol Persons (TCP)	169
		4.4.2.1	Specifications for Use of TCP	 170
		4.4.2.2	TCP Qualifications and Equipment	 171
		4.4.2.3	TCP Position and Location	 174

			4.4.2.4	TCP Control Procedures	177
		4.4.3	Tempora	ry Traffic Control Using Signals	178
			4.4.3.1	Automated Flagger Assistance Devices (AFAD)	178
			4.4.3.2	Portable Lane Control Signals (PLCS)	
			4.4.3.3	Portable Temporary Traffic Signals (PTTS)	184
			4.4.3.4	Temporary Traffic Signals (TTS)	
		4.4.4	Traffic Co	ontrol Using Moving Vehicles	
			4.4.4.1	Pilot Vehicles	
			4.4.4.2	Pace Vehicles	195
			4.4.4.3	Rolling Closures	197
		4.4.5	Paid Dut	y Police Officers	199
		4.4.6		Matrices for the Use of Devices to and Control the Flow of Traffic	200
	4.5	Positiv	e Protection	Devices	205
		4.5.1	Buffer Ve	hicle (BV)	205
			4.5.1.1	Truck Mounted Attenuator (TMA) and Buffer Vehicle (BV) Requirements	205
			4.5.1.2	Placement of Buffer Vehicles Using Longitudinal and Lateral Intrusions	207
			4.5.1.3	Lighting Standards on Buffer Vehicles and Work Vehicles	211
		4.5.2	Glare Sc	reens	211
		4.5.3	Barriers.		212
			4.5.3.1	Temporary Concrete Barriers	213
			4.5.3.2	Moveable Temporary Concrete Barriers.	214
			4.5.3.3	Temporary Steel Barriers (TSB)	214
			4.5.3.4	Temporary Type M Steel Beam Guide Rail (Type M SBGR)	215
		4.5.4	Ballast F	illed Barriers	
		4.5.5		Attenuators	
		4.5.6		arriers	
		4.5.7		rresting Systems	
		4.5.8		ry Transverse Rumble Strips	
	4.6			ractor Compliance	
	4.7		•	/Technologies	
5	Set			emporary Traffic Control	
	5.1	Genera	l Requireme	ents	223
	5.2	Freewa	y-Specific R	equirements	224
		5.2.1		f Freeway Lane Closures	
			5.2.1.1	Freeway Closure of Single Right or Left Lane (with Shoulders)	
			5.2.1.2	Freeway Closure of Two Right or Left Lanes (with Shoulders)	
			5.2.1.3	Freeway Closure of One or Two Right or Left Lanes (No Shoulder on Roadway	221
				Side where Lanes are being Closed)	228

		5.2.2	Removal	(Take-down) of Freeway Lane Closures	231
			5.2.2.1	Removal of Single Right or Left Lane	
				Closure (Freeway with Shoulders)	231
			5.2.2.2	Removal of Two Right or Two Left Lane Closure (Freeway with Shoulders)	222
			5.2.2.3	Removal of Two Right or Two Left	233
			0.2.2.0	Lane Freeway Closure (No Shoulder on	
				Roadway Side where Lanes are being	005
		F 0 0		Closed)	
		5.2.3		Zone Painting	
		5.2.4	rreeway i	Paving	237
6	Layo	_		orary Work Zone Situations	
	6.1			youts	
	6.2	Legend o	f Symbols	used in the Typical Layouts	256
Α	App	endix A: Te i	mporary Tra	affic Control for Unplanned Events	482
	A.1	Introduct	ion		482
		A.1.1	Scope		482
		A.1.2	Definition	of Unplanned Events	484
		A.1.3	Traffic Co	ntrol Guidelines	485
		A.1.4	Unified C	ommand	487
	A.2	Guideline	s for First	on Scene	486
		A.2.1	Identifica	tion of Hazards and Scene Evaluation	486
		A.2.2		d On-SceneTime – Extended Duration	
		4.0.0			
		A.2.3		sure and Traffic Direction	
	A.3			ices	
		A.3.1	_	oility Safety Apparel	
		A.3.2		ghts and Flares	
		A.3.3	Ū	cy Signs	
		A.3.4		nes	
		A.3.5		raffic Direction	
	_	A.3.6		ailableTraffic Control Devices	
	A.4			/Flares	
		A.4.1	•	ffers and Incident Area	
		A.4.2		ns that Affect Cone Placement	
	A .5		_	gency Response Vehicles	
	A.6		•	uire Special Attention	
	A .7	Progressi	on of Traffi	c Control	504
В	App	endix B: GI	ossary		512
С	App	endix C: Re	ferences		549

Tables

Table 2.1	Fundamental Principles	7
Table 2.2	Examples of Project Information for TMP	9
Table 2.3	Potential Risk Factors	10
Table 2.4	Hierarchy of Risk Control Measures	12
Table 3.1	Urban and Rural Area Types	21
Table 3.2	Freeway and Non-Freeway Highway Types	23
Table 3.3	Cross-SectionTypes	24
Table 3.4	Traffic Volume	24
Table 3.5	Situations to Apply Partial Lane Shift	26
Table 3.6	Linear Space Restrictions in Urban Non-freeway Areas	36
Table 3.7	Linear Space Restrictions in Rural Non-freeway Areas	37
Table 3.9	Posting of Reduced Speed Limits in Construction Zones: Appropriate Use of Advisory or Regulatory Speed Limit Signs	45
Table 4.1	Quality of Acceptable Work Zone Devices	63
	Minimum Dimensions of Work Zone Warning Signs	
Table 4.3	Minimum Retro-Reflectivity Requirements	83
Table 4.4	Standard Sign Blank Descriptions (MTO)	84
Table 4.5	Recommended Use for TCP	170
Table 4.6	Recommended TCP Positioning Distances	175
Table 4.7	Signal Visibility Table	183
Table 4.8	Service Volume at Signalized Single Lane Construction Sites (Vehicles per Hour – One Way)	191
	Vehicle Arrival Rates and Green plus AmberTimes (Level of Service "E")	191
Table 4.10	Permissible Traffic Control for Alternating Two-way Traffic in Single Lane	201
Table 4.11	Permissible Traffic Control for Intermittently Stopping Public Traffic	203
Table A	Work Zone Component Dimensions: Mobile, Intermittent, and Very Short Duration Work (Non-freeways)	240
Table B	Work Zone Component Dimensions: Short and Long Duration Work (Non-freeways)	241
Table C	Work Zone Component Dimensions: Freeways	242
Table D	Typical Usage of Signs through a Temporary Work Zone	243
Table E	Usage of Channelizing Devices, Barricades, and Barriers	246
Table F	Nomenclature for Layout Decision Matrix	247
Table G	Decision Matrix: Layouts	248
Table A.1	Typical Responders to Unplanned Events	483
Table A.2	Progression of Traffic Control	486
Table A.3	Scenario Examples of Appropriate HVSA Class Selection	491

Figures

Figure 2.1	Transportation Management Planning Process	8
Figure 3.1	Component Areas	31
Figure 4.1	Cones Quality Illustration	64
Figure 4.2	Flexible Drums (TC-54 Barrels) Quality Illustration	65
Figure 4.3	Work Zone Signs Quality Illustration	67
Figure 4.4	Typical Sign Placement	85
Figure 4.5	Static Queue-End Warning1	63
Figure 4.6	Dynamic Queue-End Warning1	64
Figure 4.7	Traffic Control Person Use of STOP/SLOW Paddle illustrates the TCP use of the STOP/SLOW paddle1	73
Figure 4.8	Positioning of Traffic Control Persons	76
Figure 4.9	Portable Lane Control Signal1	80
Figure 4.10	Signal Timing Calculations Examples1	87
Figure 4.11	Buffer Vehicles and LBA Scenarios2	208
Figure 5.1	Freeway Closure of Single Right or Left Lane (with Shoulders)2	224
Figure 5.2	Freeway Closure of Two Right or Left Lanes (with Shoulders)2	226
Figure 5.3	Freeway Closure of Two Right or Left Lanes (No Shoulder on Roadway Side where Lanes are being Closed)2	229
Figure 5.4	Removal of Single Right or Left Lane Closure (Freeway with Shoulders)2	231
Figure 5.5	Removal of Two Right or Two Left Lane Closure (Freeway with Shoulders)2	232
Figure 5.6	Removal of Two Right or Two Left Lane Closure (No Shoulder on Roadway Side where Lanes are being Closed)2	234
Figure A.1	Placement of Cones/Flares4	97
Figure A.2	Longitudinal and Lateral Buffer Space5	00
Figure A.3	Incident on Shoulder (Non-freeway)5	04
Figure A.4	Incident on Shoulder (Freeway)5	05
Figure A.5	Incident in Live Lane (Two-Lane Highway)5	06
Figure A.6	Incident in Live Lane (Mutli-Lane Non-Freeway)5	07
Figure A.7	Incident in Live Lane (Freeway)5	80
Figure A 8	Typical Setup of Incident in Live Lane (Freeway)	กด





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